

Operating Manual

Translation of the original operating manual

MK (E4)

Alternating climate chambers with program control

Model	Model version	Art. No.
MK 56	MK056-230V	9020-0316
	MK056-240V	9020-0395

BINDER GmbH

- ▶ Address: Post office box 102, 78502 Tuttlingen, Germany ▶ Phone: +49 7462 2005 0
- ▶ Fax: +49 7462 2005 100 ▶ Internet: <http://www.binder-world.com>
- ▶ E-mail: info@binder-world.com ▶ Service Hotline: +49 7462 2005 555
- ▶ Service Fax: +49 7462 2005 93 555 ▶ Service E-Mail: service@binder-world.com
- ▶ Service Hotline USA: +1 866 885 9794 or +1 631 224 4340 x3
- ▶ Service Hotline Asia Pacific: +852 390 705 04 or +852 390 705 03
- ▶ Service Hotline Russia and CIS: +7 495 988 15 16

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Dear customer,

For the correct operation of the chambers, it is important that you read this operating manual completely and carefully and observe all instructions as indicated. Failure to read, understand and follow the instructions may result in personal injury. It can also lead to damage to the chamber and/or poor equipment performance.

1. Safety

This operating manual is part of the components of delivery. Always keep it handy for reference. The device should only be operated by laboratory personnel especially trained for this purpose and familiar with all precautionary measures required for working in a laboratory. Observe the national regulations on minimum age of laboratory personnel. To avoid injuries and damage observe the safety instructions of the operating manual.

	 WARNING
<p>Failure to observe the safety instructions. Serious injuries and chamber damage.</p> <ul style="list-style-type: none"> ➤ Observe the safety instructions in this operating manual ➤ Carefully read the complete operating instructions of the chambers. 	

1.1 Legal considerations

This operating manual is for informational purposes only. It contains information for installing, start-up, operation and maintenance of the product. Note: the contents and the product described are subject to change without notice.

Understanding and observing the instructions in this operating manual are prerequisites for hazard-free use and safety during operation and maintenance. In no event shall BINDER be held liable for any damages, direct or incidental arising out of or related to the use of this manual.

This operating manual cannot cover all conceivable applications. If you would like additional information, or if special problems arise that are not sufficiently addressed in this manual, please ask your dealer or contact us directly by phone at the number located on page one of this manual

Furthermore, we emphasize that the contents of this operating manual are not part of an earlier or existing agreement, description, or legal relationship, nor do they modify such a relationship. All obligations on the part of BINDER derive from the respective purchase contract, which also contains the entire and exclusively valid statement of warranty administration. The statements in this manual neither augment nor restrict the contractual warranty provisions.

1.2 Structure of the safety instructions

In this operating manual, the following safety definitions and symbols indicate dangerous situations following the harmonization of ISO 3864-2 and ANSI Z535.6.

1.2.1 Signal word panel

Depending on the probability of serious consequences, potential dangers are identified with a signal word, the corresponding safety color, and if appropriate, the safety alert symbol.

 DANGER
<p>Indicates an imminently hazardous situation that, if not avoided, will result in death or serious (irreversible) injury.</p>

 **WARNING**

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious (irreversible) injury

 **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in moderate or minor (reversible) injury

CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in damage to the product and/or its functions or of a property in its proximity.

1.2.2 Safety alert symbol



Use of the safety alert symbol indicates a **risk of injury**.

Observe all measures that are marked with the safety alert symbol in order to avoid death or injury.

1.2.3 Pictograms

Warning signs			
 Electrical hazard	 Hot surface	 Explosive atmosphere	 Stability hazard
 Lifting hazard	 Pollution Hazard	 Harmful substances	 Risk of corrosion and / or chemical burns
 Biohazard			
Mandatory action signs			
 Mandatory regulation	 Read operating instructions	 Disconnect the power plug	 Lift with mechanical assistance
 Environment protection	 Wear protective gloves	 Wear safety goggles	

Prohibition signs			
Do NOT touch	Do NOT spray with water	Do NOT climb	

	Information to be observed in order to ensure optimum function of the product.
--	---

1.2.4 Word message panel structure

<p>Type / cause of hazard.</p> <p>Possible consequences.</p> <ul style="list-style-type: none"> ⊘ Instruction how to avoid the hazard: prohibition. ➤ Instruction how to avoid the hazard: mandatory action.
--

Observe all other notes and information not necessarily emphasized in the same way, in order to avoid disruptions that could result in direct or indirect injury or property damage.

1.3 Localization / position of safety labels on the chamber

The following labels are located on the chamber:

Pictograms (Warning signs)	
	Hot surface (on outer chamber door)
Service label	

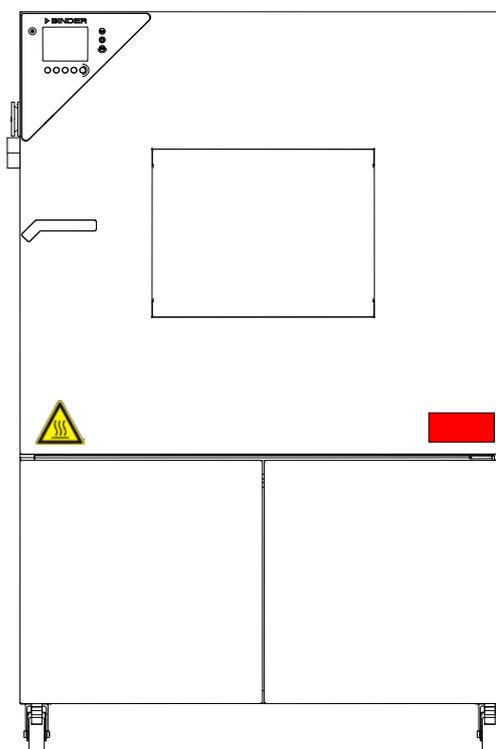


Figure 1: Position of labels on the chamber

	Keep safety labels complete and legible.
--	--

Replace safety labels that are no longer legible. Contact BINDER service for these replacements.

1.4 Type plate

The type plate sticks to the left side of the chamber, bottom right-hand, above the refrigerating module.

Nominal temp.	180 °C 356 °F	2,90 kW / 12,5 A 230 V / 50 Hz	 	Max. operating pressure 29 bar R 404 A – 1,00 kg Contains fluorinated greenhouse gases covered by the Kyoto Protocol
IP protection	20	Safety device DIN 12880 1 N ~		
Class	2.0	Art. No. 9020-0316	MK 56 E4	
Project No.		Built 2017		
			Alternating climate chamber BINDER GmbH Im Mittleren Ösch 5 78532 Tuttlingen / Germany www.binder-world.com	

Figure 2: Type plate (example of MK 56 regular chamber 230 V)

Indications of the type plate (example)		Information
BINDER		Manufacturer: BINDER GmbH
MK 56		Model MKT 240
Alternating climate chamber		Device name
Serial No.	00-00000	Serial no. of the chamber
Built	2017	Year of construction
Nominal temperature	180 °C 356 °F	Nominal temperature
IP protection	20	IP type of protection acc. to EN 60529
Temp. safety device	DIN 12880	Temperature safety device acc. to standard DIN 12880
Class	2.0	Class of temperature safety device
Art. No.	9020-0316	Art. no. of the chamber
Project No.	---	Optional: Special application acc. to project no.
2,90 kW		Nominal power
230 V / 50 Hz		Nominal voltage ± 10% at the indicated power frequency
1 N ~		Current type
12,5 A		Nominal current
Max operating pressure 29 bar		Max operating pressure in the refrigerating system
R 404A – 2,20 kg		Refrigerant type, filling weight
Contains fluorinated greenhouse gases covered by the Kyoto Protocol		Contains fluorinated greenhouse gases covered by the Kyoto Protocol

Symbol on the type plate	Information
	CE conformity marking
	Electrical and electronic equipment manufactured / placed on the market in the EU after 13 August 2005 and to be disposed of in separate collection according to Directive 2012/19/EU on waste electrical and electronic equipment (WEEE).

1.5 General safety instructions on installing and operating the chamber

With regard to operating the chamber and to the installation location, please observe the DGUV guidelines 213-850 on safe working in laboratories (formerly BGI/GUV-I 850-0, BGR/GUV-R 120 or ZH 1/119, issued by the employers' liability insurance association) (for Germany).

BINDER GmbH is only responsible for the safety features of the chamber provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts.

To operate the chamber, use only original BINDER accessories or accessories from third-party suppliers authorized by BINDER. The user is responsible for any risk caused by using unauthorized accessories.

	CAUTION
	<p>Danger of overheating. Damage to the chamber.</p> <ul style="list-style-type: none"> ⊘ Do NOT install the chamber in unventilated recesses. ➤ Ensure sufficient ventilation for dispersal of the heat.

Do not operate the chamber in hazardous locations.

	 DANGER
	<p>Explosion hazard. Danger of death.</p> <ul style="list-style-type: none"> ⊘ Do NOT operate the chamber in potentially explosive areas. ⊘ KEEP explosive dust or air-solvent mixtures AWAY from the chamber.

The chamber does not dispose of any measures of explosion protection.

	 DANGER
	<p>Explosion hazard. Danger of death.</p> <ul style="list-style-type: none"> ⊘ Do NOT introduce any substance into the alternating climate chamber which is combustible or explosive at working temperature. ⊘ NO explosive dust or air-solvent mixture in the inner chamber.

Any solvent contained in the charging material must not be explosive or inflammable. I.e., irrespective of the solvent concentration in the steam room, NO explosive mixture with air must form. The temperature inside the chamber must lie below the flash point or below the sublimation point of the charging material. Familiarize yourself with the physical and chemical properties of the charging material, as well as the contained moisture constituent and its behavior with the addition of heat energy.

Familiarize yourself with any potential health risks caused by the charging material, the contained moisture constituent or by reaction products that may arise during the temperature process. Take adequate measures to exclude such risks prior to putting the chamber into operation.

	 DANGER
	<p>Electrical hazard. Danger of death.</p> <p>∅ The chamber must NOT become wet during operation or maintenance.</p>

The chambers were produced in accordance with VDE regulations and were routinely tested in accordance to VDE 0411-1 (IEC 61010-1).

	 CAUTION
	<p>The inner chamber, the door window and the access ports will become hot during operation.</p> <p>Danger of burning.</p> <p>∅ Do NOT touch the inner surfaces, the door window, the front panel around the inner chamber, the access ports, or the charging material during operation.</p>

 	 WARNING
	<p>Stability hazard. Danger of injury.</p> <p>Damage to the chamber and the charging material. Housing cover breakaway.</p> <p>∅ Do NOT climb on the lower housing cover. ∅ Do NOT load the lower housing cover with heavy objects while the chamber door is open.</p>

1.6 Intended use

Alternating climate chambers MK are suitable for temperature treatment of solid or pulverized charging material, as well as bulk material, using the supply of heat or cold. They can be used for drying purposes but are specially designed for solving all the problems which occur during material and ageing tests.

The chambers are suitable for harmless materials. A mixture of any component of the charging material with air must NOT be explosive. The operating temperature must lie below the flash point or below the sublimation point of the charging material. Any component of the charging material must NOT be able to release toxic gases.

Other applications are not approved.

The chambers can be used for drying processes, but they are particularly suitable for all tasks that occur in materials testing and aging tests.

Do NOT use the chamber for drying purpose, especially if greater quantities of steam leading to condensation will be set free.

The chambers are not classified as medical devices as defined by the Medical Device Directive 93/42/EEC.



Due to the special demands of the Medical Device Directive (MDD), these ovens are not qualified for sterilization of medical devices as defined by the directive 93/42/EWG.



Following the instructions in this operating manual and conducting regular maintenance work (chap. 20) are part of the intended use.

The chambers do not dispose of any measures of explosion protection.

 	 DANGER
	<p>Explosion or implosion hazard.</p> <p>Danger of poisoning.</p> <p>Danger of death.</p> <ul style="list-style-type: none"> ⊘ Do NOT introduce any substance combustible or explosive at working temperature into the chamber, in particular no energy sources such as batteries or lithium-ion batteries ⊘ NO explosive dust or air-solvent mixture in the inner chamber. ⊘ Do NOT introduce any substance which could lead to release of toxic gases.



The charging material shall not contain any corrosive ingredients that may damage the machine components made of stainless steel, aluminum, and copper. Such ingredients include in particular acids and halides. Any corrosive damage caused by such ingredients is excluded from liability by BINDER GmbH.

In case of foreseeable use of the chamber there is no risk for the user through the integration of the chamber into systems or by special environmental or operating conditions in the sense of EN 61010-1:2010. For this, the intended use of the chamber and all its connections must be observed.

1.7 Operating instructions

Depending on the application and location of the chamber, the operator of the alternating climate chamber must provide the relevant information for safe operation of the chamber in a set of operating instructions.



Keep these operating instructions with the chamber at all times in a place where they are clearly visible. They must be comprehensible and written in the language of the employees.

1.8 Measures to prevent accidents

The operator of the chamber must observe the following rule: “Betreiben von Arbeitsmitteln. Betreiben von Kälteanlagen, Wärmepumpen und Kühleinrichtungen“ (Operation of work equipment. Operation of refrigeration systems, heat pumps and refrigeration equipment) (GUV-R 500 chap. 2.35) (for Germany).

The manufacturer took the following measures to prevent ignition and explosions:

- **Indications on the type plate**
See operating manual chap. 1.4.
- **Operating manual**
An operating manual is available for each chamber.
- **Overtemperature monitoring**
The chamber is equipped with a temperature display, which can be read from outs.
The chamber is equipped with an additional safety controller (temperature safety device class 2 acc. to DIN 12880:2007). Visual and audible (buzzer) signals indicate temperature exceeding.
- **Safety, measurement, and control equipment**
The safety, measuring, and control equipment is easily accessible.
- **Electrostatic charge**
The interior parts are grounded.
- **Non-ionizing radiation**
Non-ionizing radiation is not intentionally produced, but released only for technical reasons by electrical equipment (e.g. electric motors, power cables, solenoids). The machine has no permanent magnets. If persons with active implants (e.g. pacemakers, defibrillators) keep a safe distance (distance of field source to implant) of 30 cm, an influence of these implants can be excluded with high probability.
- **Protection against touchable surfaces**
Tested according to EN ISO 13732-1:2008.
- **Floors**
See operating manual chap. 3.4 for correct installation
- **Cleaning**
See operating manual chap. 20.2.

2. Chamber description

The alternating climate chamber MK is a specially developed precision cooling/warming cabinet for the domain of industrial material testing and environment simulation, with an unrivalled capacity, which far exceeds the capabilities of normal test cabinets, providing the ideal facilities for solving all the problems which occur during material as well as ageing and stress tests.

The chambers are equipped with a multifunctional microprocessor display controller for temperature with a digital display accurate to one-tenth of a degree. With its comprehensive program control functions, the display program controller MB2 permits the high precision performance of temperature cycles with rapid heating up and cooling down phases.

The patented APT.line™ preheating chamber and air conduction technology guarantees excellent spatial temperature values for the total working area. The chamber is equipped with a powerful refrigerating system permitting rapid cooling-down speeds. In addition, it provides almost unlimited possibilities for adaptation to individual customer requirements based upon extensive programming options.

The high-quality housing insulation guarantees both a low noise mode of operation and a consistently low housing temperature. The inner chamber, the pre-heating chamber and the interior side of the doors are all made of stainless steel V2A (German material no. 1.4301, US equivalent AISI 304). When operating the chamber at temperatures above 150 °C / 302°F, the impact of the oxygen in the air may cause discoloration of the metallic surfaces (yellowish-brown or blue) by natural oxidation processes. These colorations are harmless and will in no way impair the function or quality of the chamber. The housing is RAL 7035 powder-coated. All corners and edges are also completely coated.

The efficient program controller is equipped with a multitude of operating functions, in addition to recorder and alarm functions. Programming of test cycles is easily accomplished via the modern touchscreen display controller MB2 and is also possible directly with a computer via Intranet in connection with the communication software APT-COM™ 3 DataControlSystem (option, chap. 19.1). The chamber comes regularly equipped with an Ethernet serial interface for computer communication. In addition, the BINDER communication software APT-COM (option) permits networking up to 30 chambers and connecting them to a PC for controlling and programming, as well as recording and representing temperature data. For further options, see chap. 23.5.

The chambers are equipped with four castors. Both front castors can be easily locked via the attached brakes.

You can operate the chamber in a temperature range from -40 °C / -40 °F up to +180°C / 356°F.

2.1 Chamber overview

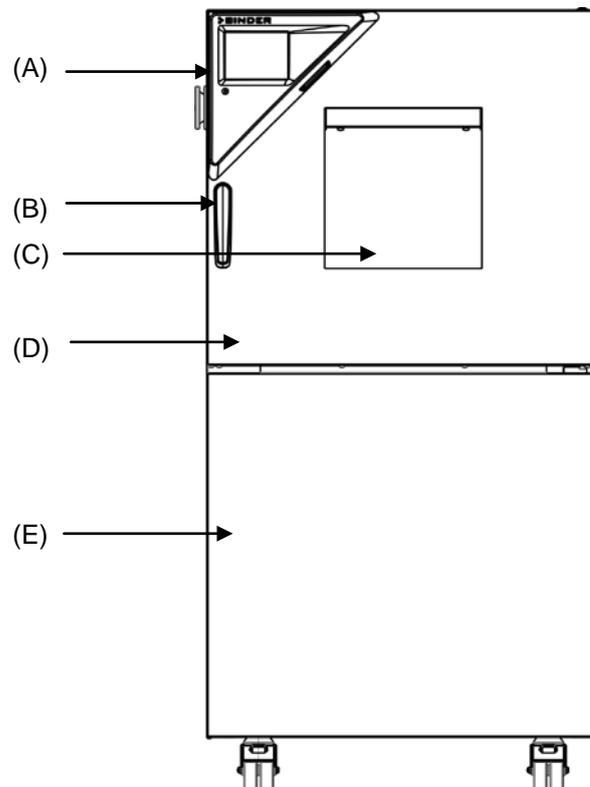


Figure 3: Alternating climate chamber (example: MK 56)

- (A) Instrument panel
- (B) Door handle
- (C) Inspection window
- (D) Chamber door
- (E) Refrigerating machine, maintenance access flaps

2.2 Instrument panel

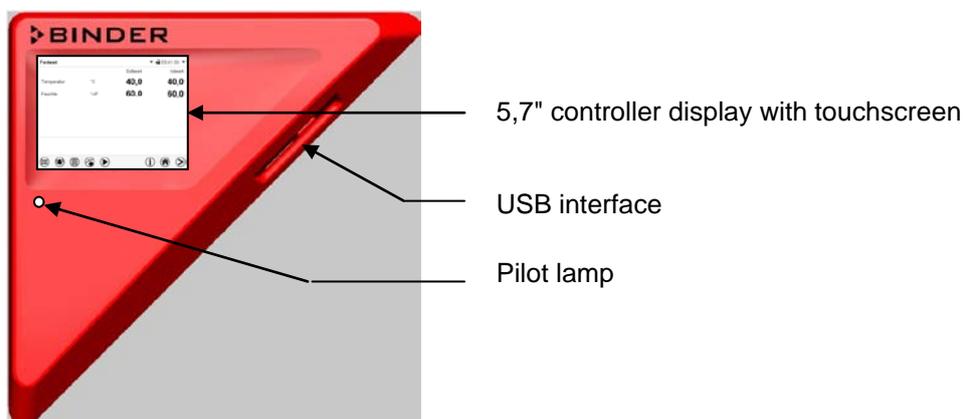


Figure 4: Triangle instrument panel with program controller MB2 and USB interface

2.3 Lateral control panel

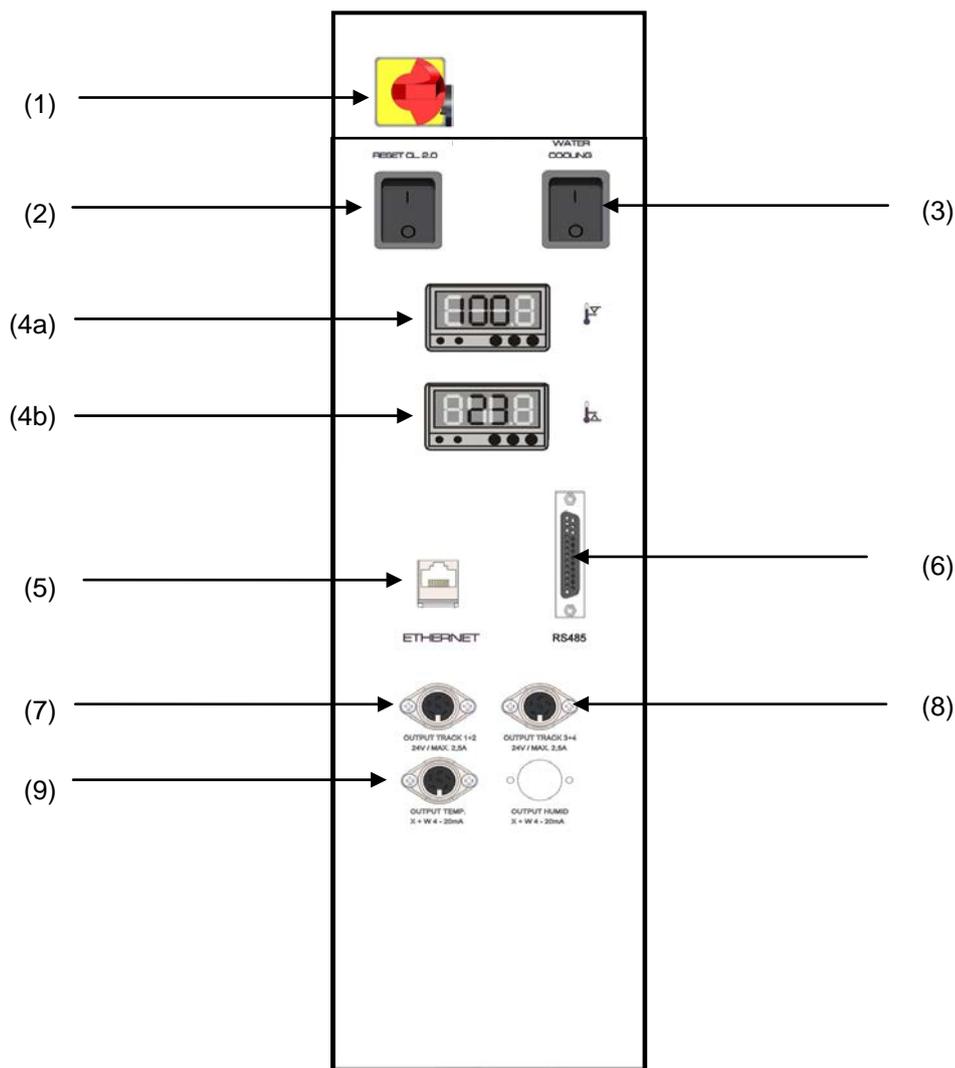


Figure 5: Lateral control panel at the right side of the refrigerating machine, with options

- (1) Main power switch
- (2) RESET switch for option over-/under temperature safety device class 2 (option)
- (3) Switch for water cooling (option)
- (4) Temperature safety device class 2 for over and under temperature (option):
Entry displays for upper (4a) and lower (4b) temperature limit
- (5) Ethernet interface for computer communication
- (6) RS485 interface for computer communication (option)
- (7) 2 zero-voltage switching outputs via operation lines (option)
- (8) 2 zero-voltage switching outputs via operation lines (option)
- (9) Analog output for temperature (option)

2.4 Main power switch



Figure 6: Main power switch (1) in the lateral control panel

2.5 Rear chamber view

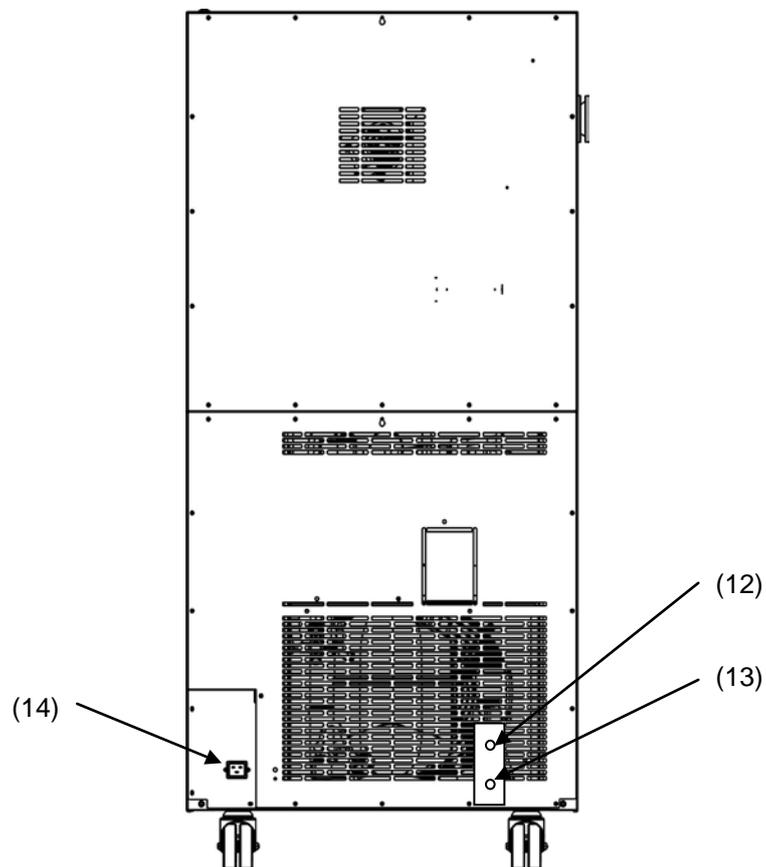


Figure 7: Rear chamber view with optional water cooling

- (12) Connection "OUT" for cooling water outlet with screw thread $\frac{3}{4}$ " for hose $\frac{1}{2}$ ", with union nut (option water cooling)
- (13) Connection "IN" for cooling water inlet with screw thread $\frac{3}{4}$ " for hose $\frac{1}{2}$ ", with union nut (option water cooling)
- (14) IEC connector plug

3. Completeness of delivery, transportation, storage, and installation

3.1 Unpacking, and checking equipment and completeness of delivery

After unpacking, please check the chamber and its optional accessories, if any, based on the delivery receipt for completeness and for transportation damage. Inform the carrier immediately if transportation damage has occurred.

The final tests of the manufacturer may cause traces of the shelves on the inner surfaces. This has no impact on the function and performance of the chamber.

Please remove any transportation protection devices and adhesives in/on the chamber and on the doors and take out the operating manuals and accessory equipment.

Remove the upholstered transport piece (L-type profile) from the lower door locking and keep it for possible later transportation.

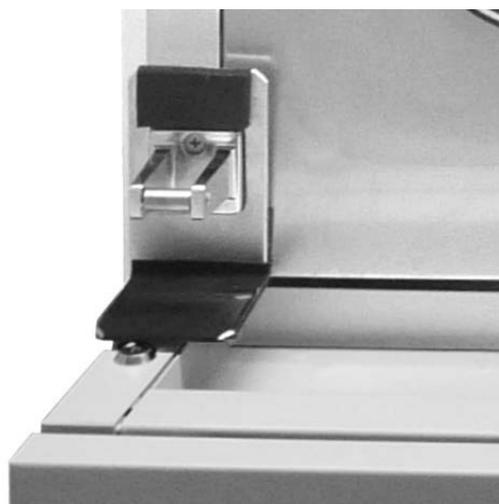


Figure 8:
Door locking with transport piece (state of delivery)

  	 CAUTION
<p>Sliding or tilting of the chamber. Damage to the chamber. Risk of injury by lifting heavy loads.</p> <ul style="list-style-type: none"> ⊘ Do NOT lift or transport the chamber using the door, the handle or the lower housing. ⊘ Do NOT lift the chamber by hand. ➤ Keep the chamber in upright position. ➤ Lift chambers from the pallet using technical devices (fork lifter). Set the fork lifter only from the rear in the middle of the chamber. Make sure to place all the lateral supports of the chamber on the forks. 	

If you need to return the chamber, please use the original packing and observe the guidelines for safe lifting and transportation (chap. 3.2).

For disposal of the transport packing, see chap. 21.1.

Note on second-hand chambers (Ex-Demo-Units):

Second-hand chambers are chambers that were used for a short time for tests or exhibitions. They are thoroughly tested before resale. BINDER ensures that the chamber is technically sound and will work flawlessly.

Second-hand chambers are marked with a sticker on the chamber door. Please remove the sticker before commissioning the chamber.

3.2 Guidelines for safe lifting and transportation

The front castors of the chamber can be blocked by brakes. Please move the chambers with castors only when empty and on an even surface, otherwise the castors may be damaged. Mount the upholstered steel L-type profile at the lower door locking. After operation please observe the guidelines for temporarily decommissioning the chamber (chap. 21.2).

  	 CAUTION
	<p>Sliding or tilting of the chamber.</p> <p>Damage to the chamber.</p> <p>Risk of injury by lifting heavy loads.</p> <ul style="list-style-type: none"> ∅ Do NOT lift or transport the chamber using the door, the handle or at the lower housing. ∅ Do NOT lift the chamber by hand. ➤ Transport the chamber only in its original packaging. ➤ Secure the alternating climate chamber with transport straps for transport. ➤ Keep the chamber in upright position. ➤ Place the chamber using technical devices (fork lifter) on the transport pallet. Set the fork lifter only from the rear in the middle of the chamber. Make sure to place all the lateral supports of the chamber on the forks. ➤ Transport the chamber with the original transport pallet. Set the fork lifter ONLY to the pallet. Without the pallet the chamber is in imminent danger of overturning.

- Permissible ambient temperature range during transport: -10 °C / 14 °F to +60 °C / 140 °F.

You can order transport packing and pallets for moving or shipping purposes from BINDER service.

3.3 Storage

Intermediate storage of the chamber is possible in a closed and dry room. Observe the guidelines for temporary decommissioning (chap. 21.2).

- Permissible ambient temperature range during storage: -10 °C / 14 °F to +60 °C / 140 °F.
- Permissible ambient humidity: max. 70 % r.H., non-condensing

When after storage in a cold location you transfer the chamber to its warmer installation site, condensation may form. Before start-up, wait at least two hours until the chamber has attained ambient temperature and is completely dry and the oil in the compressors has warmed up.

In case of a prolonged temporal decommissioning: Leave the chamber door open or remove the access port plugs.

3.4 Location of installation and ambient conditions

Set up the chamber on a flat, even and non-flammable surface, free from vibration, and in a well-ventilated, dry location and align it using a spirit level. The site of installation must be capable of supporting the chamber's weight (see technical data, chap. 23.4). The chambers are designed for setting up inside a building (indoor use).

When after storage in a cold location you transfer the chamber to its warmer installation site, condensation may form. Before start-up, wait at least two hours until the chamber has attained ambient temperature and is completely dry and the oil in the compressors has warmed up.

	CAUTION
	<p>Danger of overheating.</p> <p>Damage to the chamber.</p> <ul style="list-style-type: none"> ⊘ Do NOT set up chambers in non-ventilated recesses. ➤ Ensure sufficient ventilation for dispersal of the heat.

- Permissible ambient temperature range during operation: +18 °C / 64.4 °F to +32 °C / 89.6 °F. At elevated ambient temperature values, fluctuations in temperature can occur.

	<p>The ambient temperature should not be substantially higher than the indicated ambient temperature of +25 °C / 77 °F to which the specified technical data relate. For other ambient conditions, deviations from the indicated data are possible.</p>
---	---

- Permissible ambient humidity: 70 % r.H. max., non-condensing.

When operating the chamber at temperature set-points below ambient temperature, high ambient humidity may lead to condensation on the chamber.

- Installation height: max. 2000 m / 6562 ft. above sea level.

When placing several chambers of the same size side by side, maintain a minimum distance of 250 mm / 9.84 in between each chamber. Wall distances: rear 300 mm / 11.81 in, sides 200 mm / 7.87 in. Spacing above the chamber of at least 100 mm / 3.94 in must also be maintained.

	CAUTION
	<p>Danger by stacking.</p> <p>Damage to the chambers.</p> <ul style="list-style-type: none"> ⊘ Do NOT place the chambers on top of each other.

To completely separate the chamber from the power supply, you must disconnect the power plug. Install the chamber in a way that the power plug is easily accessible and can be easily pulled in case of danger.

With an increased amount of dust in the ambient air, clean the condenser fan several times a year. We recommend checking the fan grid (behind the left maintenance access flap) every week. In case of visible dirt accumulation, disconnect the chamber and clean the fan grid by suction.

Avoid any conductive dust in the ambience according to the chamber layout complying with pollution degree 2 (IEC 61010-1).

Do not install or operate the alternating climate chamber MK in potentially explosive areas.

	 DANGER
	<p>Explosion hazard.</p> <p>Danger of death.</p> <ul style="list-style-type: none"> ⊘ Do NOT operate the chamber in potentially explosive areas. ⊘ KEEP explosive dust or air-solvent mixtures AWAY from the vicinity of the chamber.

4. Installation and connections

4.1 Connection of cooling water outlet for water cooling (option)

An enclosure inside the chamber contains the connection kit for the cooling water inlet and outlet.

- Fasten the cooling hose to the connection "OUT" (12) on the rear of the chamber (screw thread $\frac{3}{4}$ ").
- You can use a part of the supplied tap water hose as a drainage hose. In case another hose is used, it has to be permanently resistant against max. 50 °C / 122 °F.
- Protect both ends of the drainage hose with two of the four supplied hose clamps. Before turning on the chamber, check the connection for leaks.

4.2 Connection of cooling water inlet for water cooling (option)



Connect the cooling water outlet **before** connecting the cooling water inlet.

Type of suitable water quality:

- Water intake temperature: max. 10 °C / 50 °F.
- pH value 4-7
- connection pressure: 4 to 10 bar



BINDER GmbH is NOT responsible for the water quality at the user's site.

Any problems and malfunctions that might arise following use of water of deviating quality is excluded from liability by BINDER GmbH.

The warranty becomes void in the event of use of water of deviating quality.

An enclosure inside the chamber contains the connection kit for the cooling water inlet and outlet.

- Fasten the cooling water hose to the connection "IN" (13) on the rear of the chamber (screw thread $\frac{3}{4}$ ").
- Install the water supply connection using either the enclosed water hose or another pressure-resistant one. To accomplish this, remove the cover of the freshwater connection "IN" (13) on the rear of the chamber.
- Protect both ends of the hose with two of the four supplied hose clamps. Before turning on the chamber, check the connection for leaks.

4.3 Electrical connection

The chambers are supplied ready for connection. They come with an IEC connector plug and are equipped with 1 internal overload release against excess-current.

Model	Power plug	Nominal voltage $\pm 10\%$ at the indicated power frequency	Current type	Chamber fuse
MK 56 (230V)	Shock-proof plug	230 V at 50 Hz	1 N~	16 Amp
MK 56 (240V)	Shock-proof plug	240 V at 60 Hz	2~	16 Amp

- The domestic socket must also provide a protective conductor. Make sure that the connection of the protective conductor of the domestic installations to the chamber's protective conductor meets the latest technology. The protective conductors of the socket and plug must be compatible!
- Prior to connection and start-up, check the power supply voltage. Compare the values to the specified data located on the chamber's type plate (left chamber side, bottom right-hand, see chap. 1.4)
- When connecting, please observe the regulations specified by the local electricity supply company and as well as the VDE directives (for Germany). We recommend the use of a residual current circuit breaker.
- Only use original connection cables from BINDER
- Pollution degree (acc. to IEC 61010-1): 2
- Over-voltage category (acc. to IEC 61010-1): II

	CAUTION
	<p>Danger of incorrect power supply voltage. Damage to the equipment.</p> <ul style="list-style-type: none"> ➤ Check the power supply voltage before connection and start-up. ➤ Compare the power supply voltage with the data indicated on the type plate.

See also electrical data (chap. 23.4).

	<p>To completely separate the chamber from the power supply, you must disconnect the power plug. Install the chamber in a way that the power plug is easily accessible and can be easily pulled in case of danger.</p>
---	--

5. Functional overview of the MB2 chamber controller

The MB2 chamber controller controls the temperature (closed loop control), and the fan speed inside the chamber.

You can enter the desired set point values in fixed value operation mode directly on the display surface or via the setpoint menu. For program operation the controller offers programming week and time programs. In addition there is a timer program available (stopwatch function).

The controller offers various notifications and alarm messages with visual and audible indication and remote alarms via e-mail, an event list (trace file) and the graphical display of the measuring values in the in der chart recorder view. The MB2 program controller permits programming temperature cycles and specifying the fan speed and special controller functions for each program section. You can enter values or programs directly at the controller or use the APT-COM™ 3 DataControlSystem software (option) specially developed by BINDER.

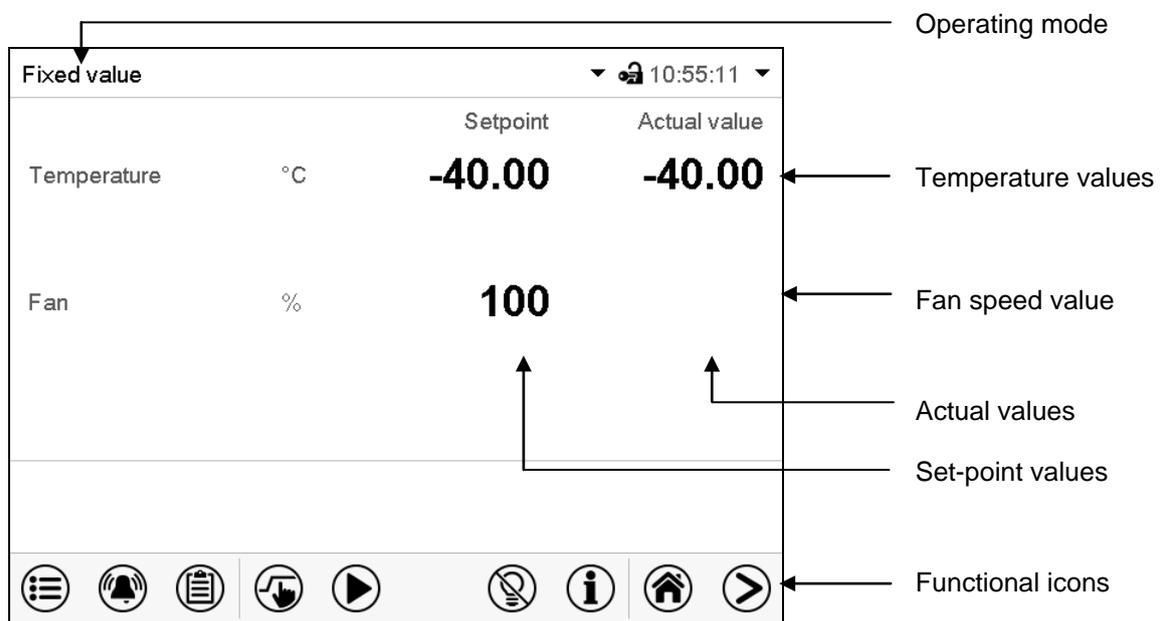


Figure 9: Normal display of the MB2 program controller (sample values)

5.1 Operating functions in normal display

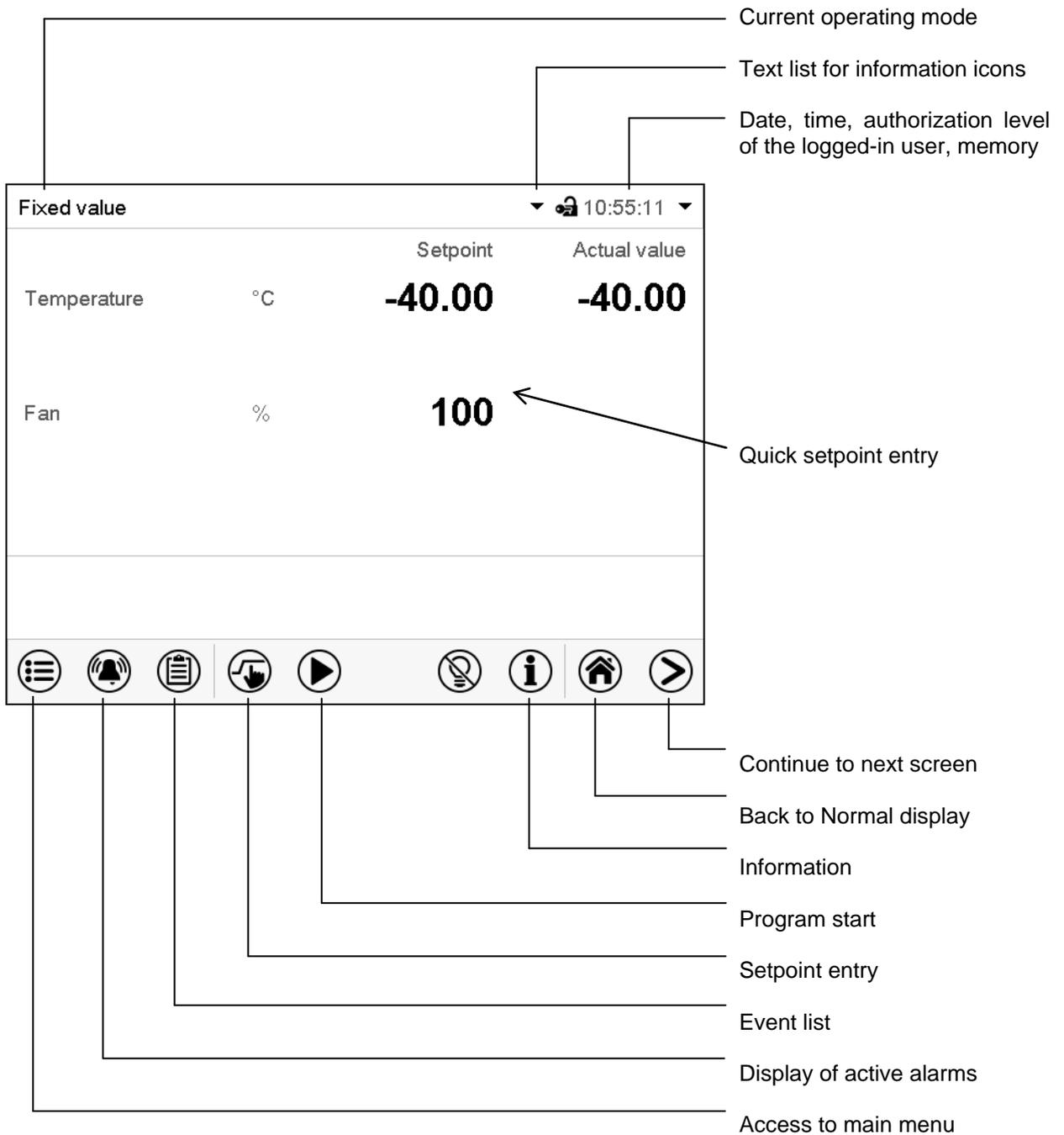
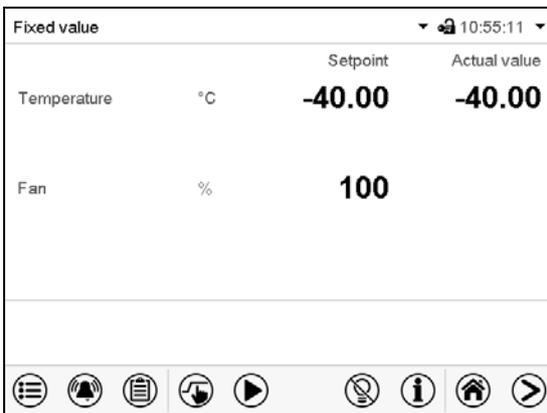


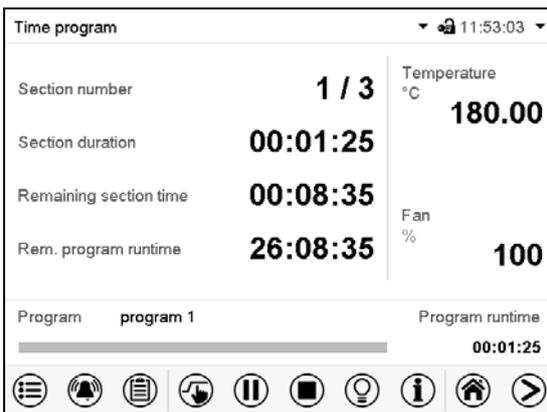
Figure 10: Operating functions of the MB2 controller in normal display (example values)

5.2 Display views: Normal display, program display, chart-recorder display

	Press the Change view icon to toggle between normal display, program display and chart-recorder display.
	Press the Normal display icon to return from program display and chart recorder display back to Normal display.



Normal display (actual values / setpoint values)



Program display (example: time program)

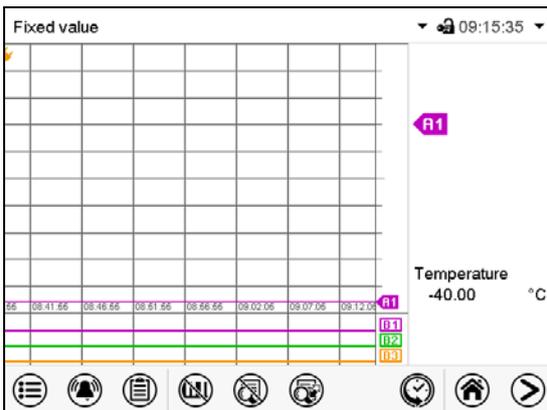


Chart recorder display

5.3 Controller icons overview

Navigation icons in Normal display

Icon	Signification	Function
	Main menu	Access from Normal display to the main menu
	Alarm	Access from Normal display to the list of active alarms
	Event list	Access from Normal display to the event list
	Setpoint setting	Access from Normal display to the setpoint entry menu: setpoint entry for Fixed value operation, safety controller settings
	Program start	Start a previously entered time or week program, continue a paused time program
	Program pause	Pause a running time program
	Program cancelling	Cancel a running time or week program
	Information	Information on program operation, setpoints, actual values, and the safety controller
	Normal display	Return from program display or chart recorder display to Normal display
	Change view	Toggle between Normal display, program display, and chart recorder display
	Interior lighting	Turn on and off the interior lighting

Functional icons in individual menus

Icon	Signification	Function
	Back	Return from each menu to Normal display
	Update	Update the event list and alarm messages
	Confirm	Take over the entries and exit the menu / continue menu sequence.
	Close	Exit the menu / cancel menu sequence. Entries are not taken over. When terminating a menu sequence, an information window appears, which must be confirmed.
	Reset alarm	Acknowledge the alarm and mute the buzzer.
	Change keyboard	Change between uppercase and lower case characters, digits and special characters
	Edit	Edit settings of time and week programs

Functional icons in the chart recorder display

Icon	Signification	Function
	Show legend	Show legend
	Hide legend	Hide legend
	Switch legend	Switch between legend pages
	Show indications	Show indications "Door open" (B1), "Anti-condensat." (B2), "Compressed air" (B3)
	Hide indications	Hide indications "Door open" (B1), "Anti-condensat." (B2), "Compressed air" (B3)
	History display	Pause chart recorder and change to history display. Data recording continues.
	Curve selection	Go to "Curve selection" submenu in the history display
	Search	Go to "Search" submenu in the history display to select the required instant
	Zoom	Go to "Zoom" submenu in the history display to select the zoom factor
	Show scroll buttons	Show scroll buttons in the history display to scroll to an instant
	Hide scroll buttons	Hide scroll buttons in the history display to scroll to an instant

Information icons referring to chamber conditions

Icon	Text information	Condition
	"Idle mode"	Controller is in Idle mode
	"Door open"	Chamber door is open
	"Preheating phase"	1-hour preheating phase, no cooling function
	Anti-condensation protection	Operation line "Anti-condensation protection" on

Information icon in the touchscreen calibration menu

Symbol	Information
	Remaining time to touch the display when calibrating the touchscreen.

5.4 Operating modes

The MB2 program controller operates in the following operating modes:

- **Idle mode**

The controller is not functional, i.e., there is no heating or refrigeration. The fan is off. The chamber approximates ambient values.

You can activate and deactivate this operating mode with the “Idle mode” control contact in Fixed value operating mode (chap. 7.3), time program operation (chap. 9.7.3) and week program operation (chap.10.6.5).

- **Fixed value operating mode**

The controller operates as a fixed-point controller, i.e., set-points can be defined, which are then maintained until the next manual change (chap. 7.1).

- **Timer program operation**

Stopwatch function: during an entered duration the controller constantly equilibrates to the setpoints entered in Fixed value operation mode.

- **Time program operation**

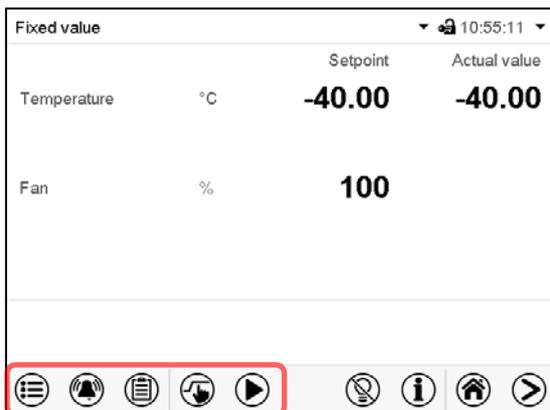
An entered time program is running. The controller offers 25 program memory places with 100 program sections each. The total number of program sections of all programs is unlimited

- **Week program operation**

An entered week program is running. The controller offers 5 program memory places with 100 switching points each. The switching points can be distributed over all days of the week.

5.5 Controller menu structure

Use the **navigation icons** in the screen footer in Normal display to access the desired controller functions.



The available functions depend on the current **authorization level** “Service”, “Admin” or “User” (chap. 13.1). This is selected either during login or can be available without password protection.

	Main menu: program settings, further information, “Service” submenu. The “Settings” submenu allows general configuration of the controller.	chap. 5.5.1
	List of active alarms	chap. 11
	Access to the event list	chap. 15.2
	Setpoint entry for Fixed value operation, safety controller settings	chap. 7, 12.2
	Start/ pause/ cancel an already entered, respectively a running time program or start / cancel an already entered, respectively a running week program	chap. 9.1, 9.2, 10.1

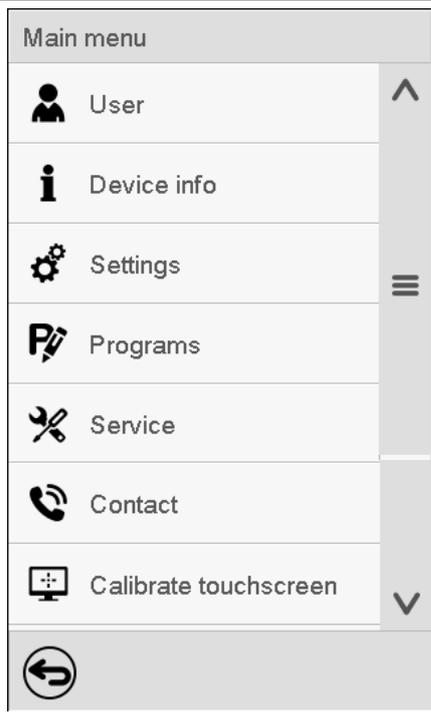
Unless noted otherwise, the figures show the functional range, which is available for the user with “Admin” authorization level.

5.5.1 Main menu

The main menu provides access to the general configuration of the controller as well as to program entry and the user administration. Additionally there are support functions like a contact page or the display calibration depending on the available angle.

	Press the Main menu icon to access the main menu from Normal Display.
	Press the Back icon to return from each setting menu to Normal Display.

The main menu provides the following functions and submenus.

			
	User	User management: login and logout, password management	chap. 13
	Device info	Chamber information	chap. 15.2
	Settings	“Settings” submenu (not visible for user with “User” authorization level)	chap. 14
	Programs	Program entry submenu for time and week programs	chap. 9 and 10
	Service	“Service” submenu	chap. 5.5.3
	Contact	BINDER Service contact page	chap. 15.1
	Calibrate touchscreen	Calibrating the touch screen	chap. 14.4.2
	Back	Back to Normal Display	

“Settings” submenu

- Settings of many general controller functions and network settings (chap. 14).
- Available only for users with “Service” and “Admin” authorization level

“Service” submenu

- Access to service data, controller reset to factory settings (chap. 5.5.3)
- Available only for users with “Service” and “Admin” authorization level. Full functional range only for BINDER Service (users with “Service” authorization level).

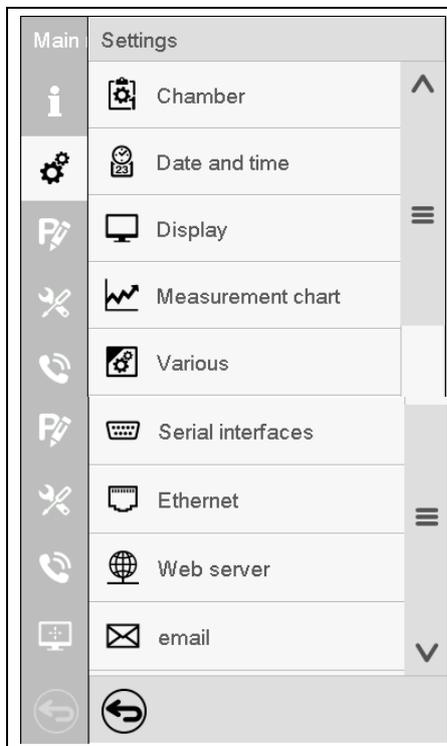
“Programs” submenu

- Access to the controller’s program functions (chap. 8, 9, 10)

5.5.2 “Settings” submenu

The “Settings” submenu is available for users with “Service” or “Admin” authorization level. It serves to enter date and time, select the language for the controller menus and the desired temperature unit and to configure the controller’s communication functions.

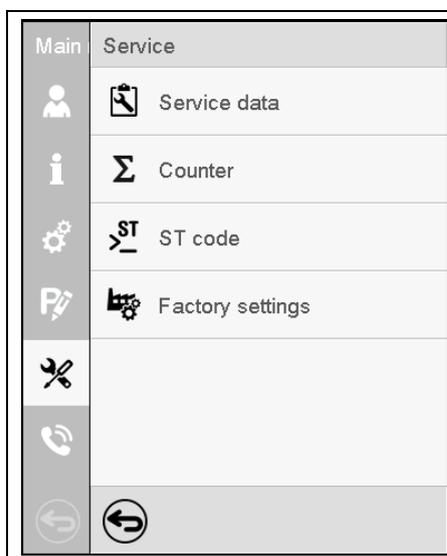
Path: [Main menu > Settings](#)

	Setting the temperature unit, menu language...	chap. 14.1, 14.2
	Setting date and time	chap. 14.3
	Setting the display brightness, continuous operation and screen saver	chap. 14.4
	Settings for the measurement chart: storage interval, storage values, minimum and maximum values	chap. 16.2
	Turning off the interior lighting automatically	chap. 14.7
	Configuration of the optional RS485 interface, setting of the device address	chap. 14.5.1
	Entry of the MAC address and IP address	chap. 14.5.2
	Password protection for web server access	chap. 14.5.3
	Configuration of the e-mail server, assignment of e-mail addresses	chap. 14.5.4
	Back to main menu	

5.5.3 “Service” submenu

The “Service” submenu is available for users with “Service” or “Admin” authorization level. When logged-in with “Admin” authorization level the user will find information to tell the BINDER Service in service case.

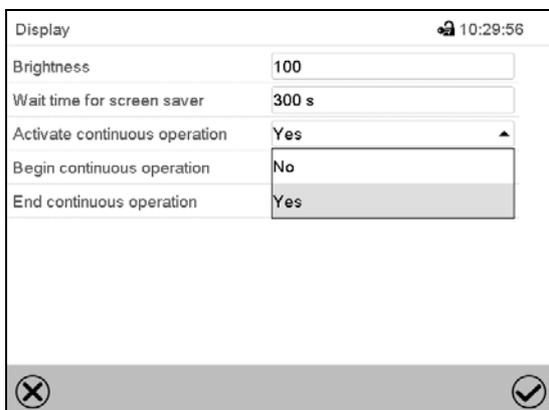
Path: [Main menu > Service](#)

	Serial number of the chamber, setup version of the controller software	chap. 14.2
	No function	
	Information for BINDER Service	
	Reset to factory settings	
	Back to main menu	

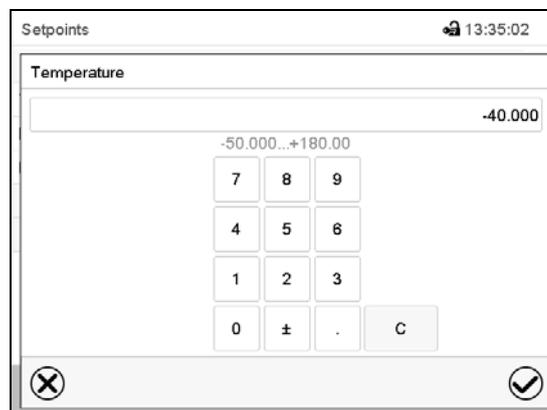
(view with “Admin” authorization level)

5.6 Principle of controller entries

In the selection and entry menus there are icons displayed in the footers which you can use to take over the entry or cancel it.



Selection menu (example)



Entry menu (example)

After completing the settings there are the following possibilities:

	Press the Confirm icon to take over the entries and exit the menu or continue the menu sequence.
	Press the Close icon to exit the menu or cancel the menu sequence without taking over the entries. When terminating a menu sequence, an information window appears, which must be confirmed.

5.7 Performance during and after power failures

During a power failure, all controller functions are shut down.

After the power returns, all functions return to the same status the chamber had before power failure. The controller continues to function in the original operating mode it was in previously before the power failure occurred.

- Performance after power failure in Idle mode
Control is deactivated
- Performance after power failure in Fixed value operation mode
All functions return to the same status the chamber had before power failure. The set-points are immediately resumed.
- Performance after power failure during time program operation
The program is resumed at the point where the interruption occurred with the latest set-points reached during the program run.
- Performance after power failure during week program operation
The week program continues with the values corresponding to the current time.

Power failure and power return are noted in the event list (chap. 15.3).

If during power failure an alarm has occurred (tolerance range, safety controller, optional over/under temperature safety device class 2), confirm the alarm. See chap. 11.3.

5.8 Performance when opening the door

When you open the door the fan starts running with minimum speed.

After 60 seconds from opening the door, heating, refrigeration, and fan turn off. The compressor continues operating during 5 minutes without cooling function.

After closing the door, heating, refrigeration, and fan turn on again.

6. Start up

6.1 Turning on the chamber

After connecting the electrical supply (chap. 4), you can start up the chamber.

- Turn on the chamber by its main power switch (1). The lit pilot lamp shows the chamber is ready for operation.

When the main power switch is turned on and yet the controller display is dark, the display is in stand-by mode. Press on the touchscreen to activate it.

The refrigerating function is available only one hour after connecting the electrical supply. This is indicated by the notification “Preheat phase” in the controller display.

Warming chambers may release odors in the first few days after commissioning. This is not a quality defect. To reduce odors quickly we recommend heating up the chamber to its nominal temperature for one day and in a well-ventilated location.



For control reasons the refrigeration machine starts with a delay time. The refrigeration machine also turns off with a 5 minutes delay. This explains why the compressor may remain operating also during positive temperature jumps.

6.2 Controller settings upon start up

The window “Language selection” enables the **language selection**, in case that it’s activated in the “Start-up” menu. Afterwards occurs a request of the **time zone** and the **temperature unit**.

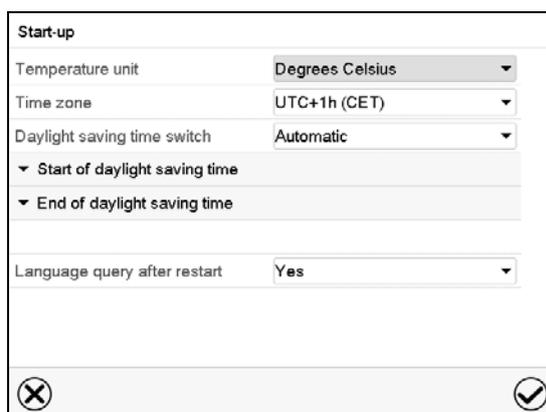


Language selection

German

English

✓



Start-up

Temperature unit: Degrees Celsius

Time zone: UTC+1h (CET)

Daylight saving time switch: Automatic

Start of daylight saving time

End of daylight saving time

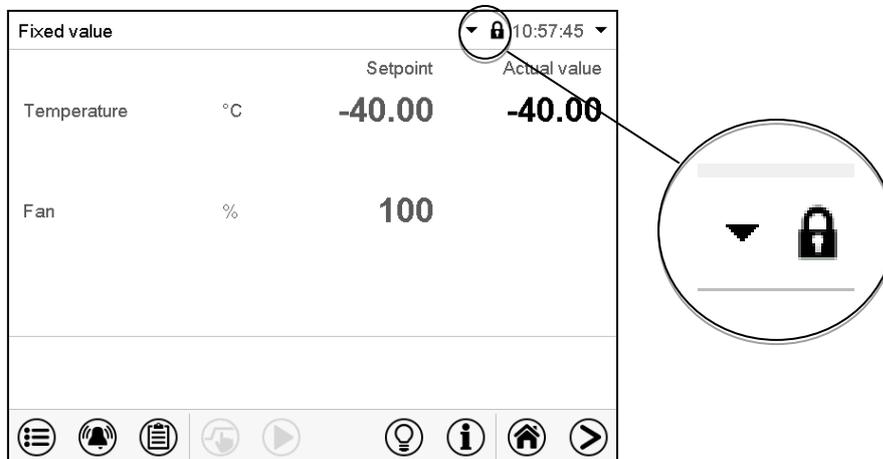
Language query after restart: Yes

✗ ✓

The controller will function in the **operating mode**, which was active before the last shut-down. It controls temperature in fixed value operating mode to the last entered values and in the program mode to the set points achieved beforehand.

Locked operation

Provided that the user administration has been activated by the assignment of passwords for the different authorization types, the **controller operation** is first locked after turning on the unit, recognizable by the closed lock icon in the header.



In the locked view the controller provides all display functions. No setting functions are available.

The setpoints are shaded (light grey) in normal display. Changing them by direct entry in the fixed value operating mode is not possible. The functional icons for setpoint entry and program start in the footer are without function.

After turning on the unit, user log-in is required to operate the controller (chap. 13.2)

Operation without user log-in / without password-protection

If the password function has been deactivated, after turning on the unit without user log-in there are those controller functions available, which correspond to the highest authorization level without a password protection. There is no lock icon in the header.

7. Set-point entry in “Fixed value” operating mode

In Fixed value operating mode you can enter a temperature set-point, the fan speed, and the switching-state of up to 16 operation lines.

All settings made in Fixed value operating mode remain valid until the next manual change. They are saved also when turning off the chamber or in case of toggling to Idle Mode or Program Mode.

	Setting ranges	Control ranges
Temperature	-50 °C / -58 °F up to 180 °C / 356 °F.	-40 °C / -40 °F up to 180 °C / 356 °F
Fan speed	30 % up to 100 %	



Reduce the fan speed only if required, because the spatial temperature distribution of will also be reduced.

Technical data refers to 100% fan speed.



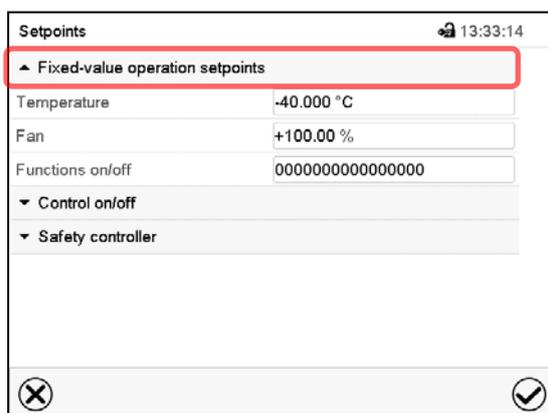
With set-point type “Limit”, adapt the safety controller (chap. 12.2) or the over/under temperature safety device class 2 (option, chap.12.3) always when you changed the temperature set-point. Set the safety controller set-point or the set-point of the over/under temperature safety device class 3.3 (option) by approx. 2 °C to 5 °C above the controller temperature set-point.

Recommended setting: Set-point type “Offset” with safety controller set-point 2 °C.

7.1 Set-point entry for temperature and fan speed through the “Setpoints” menu



Press the **Setpoint setting** icon to access the “Setpoint” setting menu from Normal display.



“Setpoints” menu.

Select “Fixed value operation setpoints” to access the individual parameters.

- Select the field “Temperature” and enter the desired temperature setpoint.
Setting range: -50 °C to 180 °C. Confirm entry with **Confirm** icon.
- Select the field “Fan” and enter the desired fan speed setpoint.
Setting range: 30% up to 100% fan speed. Confirm entry with **Confirm** icon.

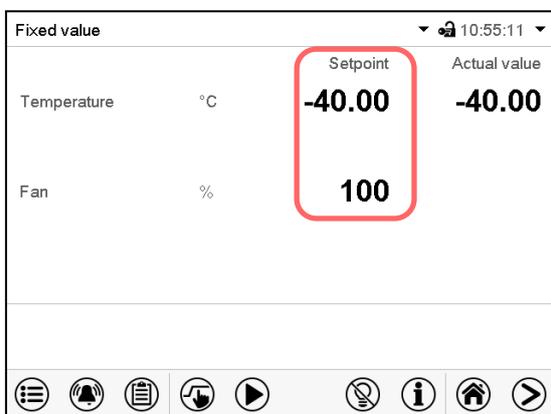


When entering a value outside the setting range, the message: “Value outside of limits! (Min: xxx, Max: xxx)” appears (xxx is a wildcard for the limits of the respective parameter). Press the **Confirm** icon and repeat the entry with a correct value.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

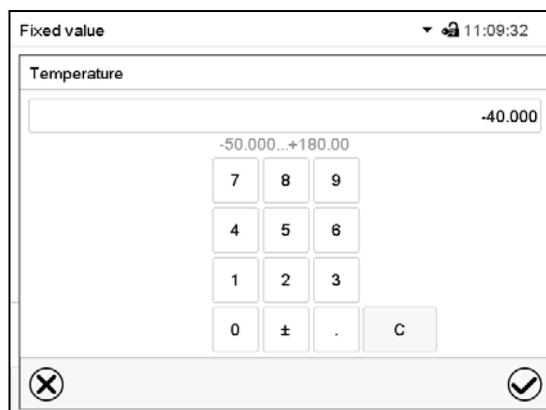
7.2 Direct setpoint entry for temperature and fan speed via Normal display

Alternatively you can also enter the setpoints directly via Normal display.



Normal display.

Select the setpoint you want to change.



Example: "Temperature" entry menu.

Enter the desired setpoint and confirm entry with **Confirm** icon

7.3 Special controller functions via operation lines

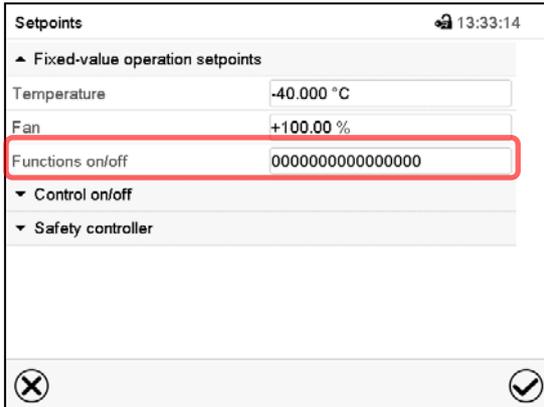
	Press the Setpoint setting icon to access the "Setpoint" setting menu from Normal display.
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You can define the switching state of up to 16 operation lines (control contacts). They are used to activate / deactivate special controller functions.

- Operation line "Idle mode" activates / deactivates the operating mode "Idle mode".
- Operation lines "Switching output 1" up to "4" can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (option, chap. 19.4).
- Operation line "Compressed air valve" serves to open the solenoid valve of the compressed air connection.
- Operation line "Anti-condensation" serves to switch the anti-condensation protection (chap. 18).

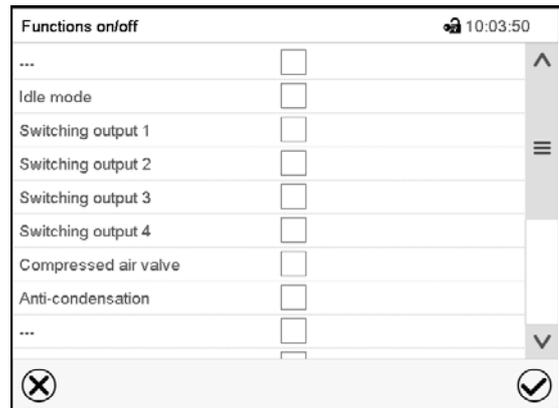
The other operation lines are without function.

Use the “Setpoints” menu to configure the operation lines.



“Setpoints” menu.

Select the field “Functions on/off”.



“Functions on/off” entry menu.

Mark / unmark the checkbox to activate / deactivate the desired function.

Activated operation line: switching status “1” (On)

Deactivated operation line: switching status “0” (Off)

The operation lines count from right to left.

Example:

Activated operation line “Switching output 3” = 0000000000000000**1**

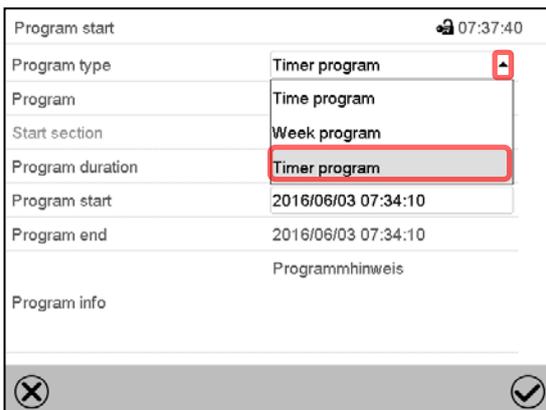
Deactivated operation line “Switching output 3” = 0000000000000000**0**

8. Timer program: stopwatch function

During an entered duration the controller constantly equilibrates to the setpoints entered in Fixed value operation mode (temperature, fan speed, configuration of the operation lines). This duration can be entered as a “Timer program”. During the program runtime, any setpoint changes do not become effective; the controller equilibrates to the values which were active during program start.

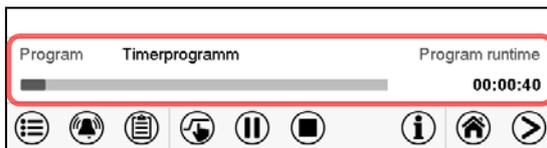
8.1 Starting a timer program

 In Normal display press the **Program start** icon to access the “Program start” menu.



“Program start” menu

- In the field “Program type” select “Timer program”.
- Select the field “Program duration” and enter the desired program duration. Press the **Confirm** icon.
- Select the field “Program start” and enter the desired start time of the program in the “Program start” entry menu. Press the **Confirm** icon. The program delay time until program start begins.



Normal display.

Information on the bottom of the screen indicates the currently running program and the time already passed. The grey bar shows how much time of the whole time is elapsed.

8.1.1 Performance during program delay time

During the configured program delay time until program start, the controller equilibrates to the current setpoints of Fixed value operation mode. Modifications of these setpoints are possible but become effective only after the timer program is finished. When the configured moment for program start is reached, the program delay time ends and the program starts running. The controller equilibrates to the values which had been active during program start

8.2 Stopping a running timer program

8.2.1 Pausing a running timer program

	Press the Program pause icon to interrupt the program.
---	---

The program is paused. The program runtime stops running down, the time display flashes.

There are the following options:

	Press the Program start icon to continue the program
	Press the Cancelling icon to cancel the program

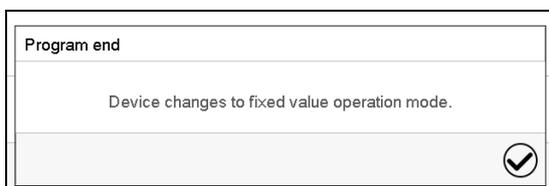
8.2.2 Cancelling a running timer program

	Press the Program cancelling icon to cancel the program.
---	---

A confirmation prompt is displayed. Press the **Confirm** icon to confirm that the program shall really be cancelled.

After confirming the message the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

8.3 Performance after the end of the program



After the end of the program the message “Device changes to fixed value operation mode” appears on the screen.

Press the **Confirm** icon.

After confirming the message the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

9. Time programs

The MB2 program controller permits programming time programs with real-time reference. It offers 25 program memory positions with up to 100 program sections each.

For each program section you can enter a temperature set-point, fan speed, section duration, type of temperature transition (ramp or step) and the tolerance range.

 If the safety controller has been set to “limit” mode, check the setting of the safety controller when changing the temperature set-point, (chap. 12.2).

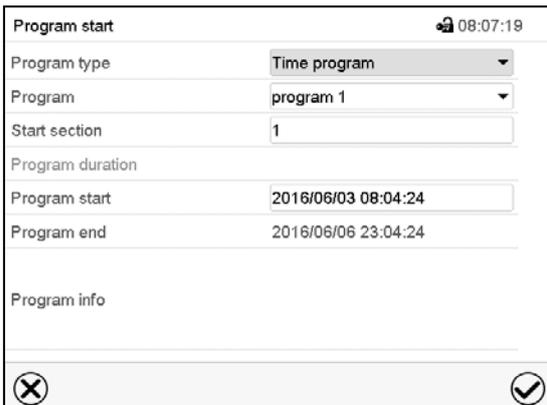
 Reduce the fan speed only if required, because the spatial temperature distribution will also be reduced.
Technical data refers to 100% fan speed.

Programming remains saved in case of a power failure or after turning off the unit.

Path: [Main menu](#) > [Programs](#) > [Time program](#)

9.1 Starting an existing time program

 In Normal display press the **Program start** icon to access the “Program start” menu.



“Program start” menu

- In the field “Program type” select the setting “Time program”.
- In the field “Program” select the desired program.
- Select the field “Program start” and enter the desired program start time in the “Program start” entry menu. Press the **Confirm** icon. The program delay time until program start begins.

The program end is adapted automatically depending on the entered program duration.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu. The program starts running.

If instead you press the **Close** icon to exit the menu without taking over the entries, the program will not start.



Normal display. Information on the bottom of the screen indicates the currently running program and the time already passed. The grey bar shows how much time of the whole time is elapsed. If program duration has been set to infinite, the grey bar is not displayed.

9.1.1 Performance during program delay time

During the configured program delay time until program start, the controller equilibrates to the current setpoints of Fixed value operation mode. Modifications of these setpoints are effective. When the configured moment for program start is reached, the program delay time ends and the program starts running.

9.2 Stopping a running time program

9.2.1 Pausing a running time program

	Press the Program pause icon to interrupt the program..
---	--

The program is paused. The program runtime stops running down, the time display flashes.

There are the following options:

	Press the Program start icon to continue the program
	Press the Cancelling icon to cancel the program

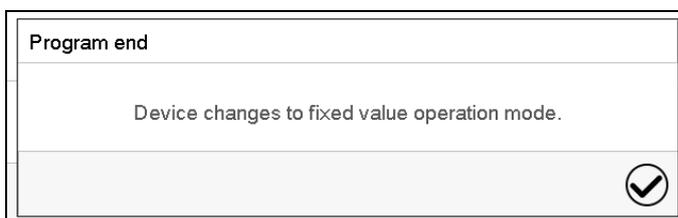
9.2.2 Cancelling a running time program

	Press the Program cancelling icon to cancel the program.
---	---

A confirmation prompt is displayed. Press the **Confirm** icon to confirm that the program shall really be cancelled.

After confirming the message, the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

9.3 Performance after the end of the program



After the end of the program the message “Device changes to fixed value operation mode” appears on the screen.

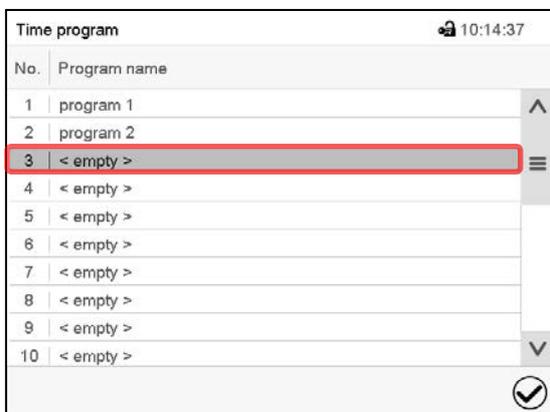
Press the **Confirm** icon.

As long as the message has not been confirmed, the setpoint of the last program section remains effective. Program the last section as desired. If e.g. heating and refrigeration shall turn off, activate operation line “Idle mode” in the last program section.

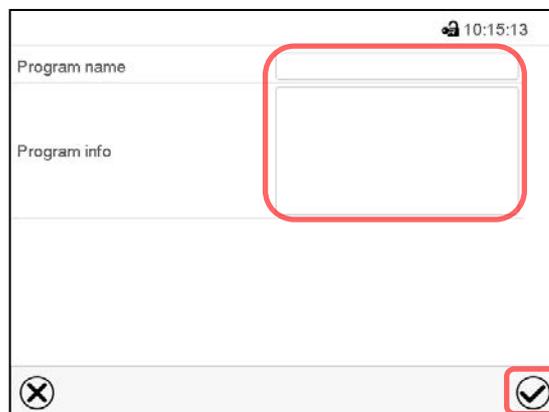
After confirming the message the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

9.4 Creating a new time program

Path: [Main menu](#) > [Programs](#) > [Time program](#)



“Time program” menu:
overview of the existing programs.
Select an empty program place.



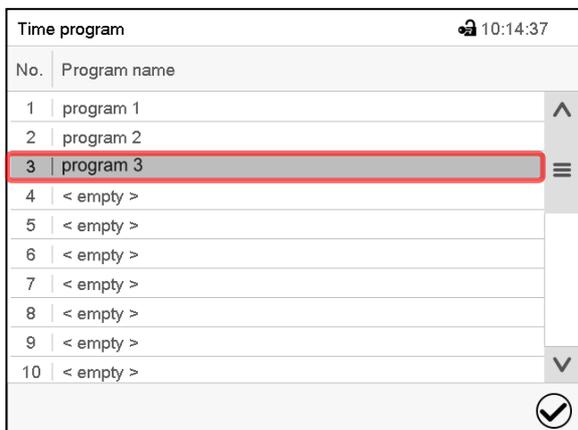
Enter the program name and, if desired, additional program information in the corresponding fields.

Press the **Confirm** icon.

The program view opens (chap. 9.5).

9.5 Program editor: program management

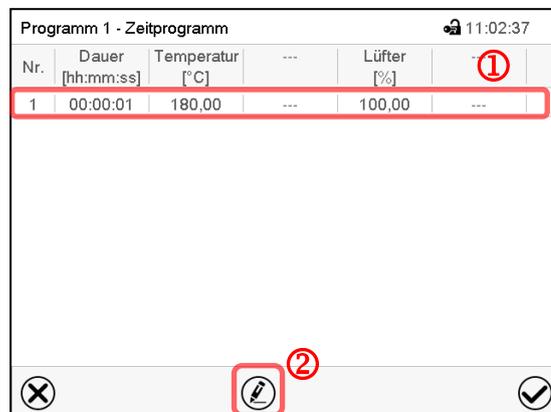
Path: [Main menu](#) > [Programs](#) > [Time program](#)



“Time program” menu:
overview of the existing programs.

Select an existing program (example: program 3) or create a new program (chap. 9.4).

The program view opens.

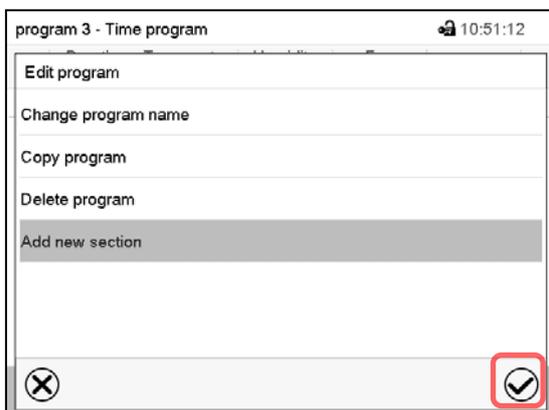


Program view (example: program 3).

If a new program has been created, there is just one program section.

There are the following options:

- ① Select a program section to open the section editor (chap. 9.6)
- ② Press the **Edit** icon to open the program editor

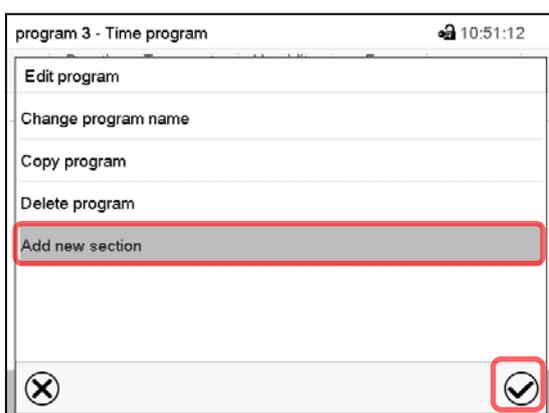


Program editor: "Edit program" menu

Select the desired function and press the **Confirm** icon.

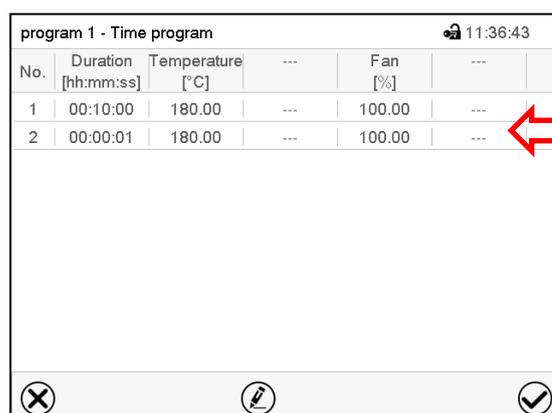
The program editor offers following options:

- Change the program name
- Copy program
- Replace program: Replacing an new or an existing program with the copied program. This menu point is visible only after a program has been copied.
- Delete program
- Add new section



To add a new section, select "Add new section" and press the **Confirm** icon.

The program view opens.



Program view.

A new section is always added at the very bottom (example: section 2).

9.5.1 Deleting a time program

Path: [Main menu > Programs > Time program](#)

In the "Time program" menu select the program to be deleted. The program view opens.



In the **program view** press the **Edit** icon to open the program editor



In the **program editor** select "Delete program" and press the **Confirm** icon.

The program is deleted. The controller returns to the program view.

9.6 Section editor: section management

Path: **Main menu > Programs > Time program**

Select the desired program.

No.	Duration [hh:mm:ss]	Temperature [°C]	---	Fan [%]	---
1	00:10:00	180.00	---	100.00	---
2	00:00:01	180.00	---	100.00	---

Program view.

Select the desired program section (example: section 1)

program 1 - Section number 1

Duration: 00:10:00

Course: Ramp

Functions on/off: 0000000000000100

Number of repetitions: 0

Start section for repetition: 1

Temperature: +180.00

Tolerance band min.: +0.0000

Tolerance band max.: +0.0000

Fan: 100.00

Section view (example: section 1).

There are the following options:

- ① Select a parameter to enter or modify the according value (chap. 9.7)
- ② Press the **Edit** icon to open the program editor

program 3 - Section number 1

Edit section

Copy section

Delete section

Add new section

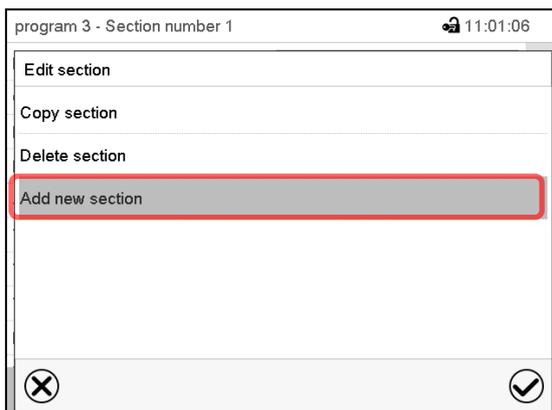
Section editor: "Edit section" menu

Select the desired function and press the **Confirm** icon.

The section editor offers following options:

- Copy section
- Replace section: Replacing an existing section with the copied section. This menu point is visible only after a section has been copied.
- Insert section: Adding the copied section. This menu point is visible only after a section has been copied.
- Delete section
- Add new section

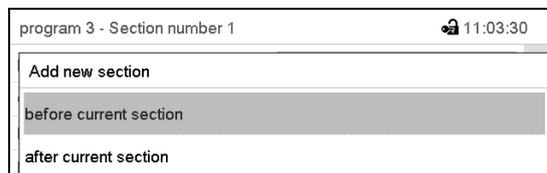
9.6.1 Add a new program section



Section editor: "Edit section" menu.

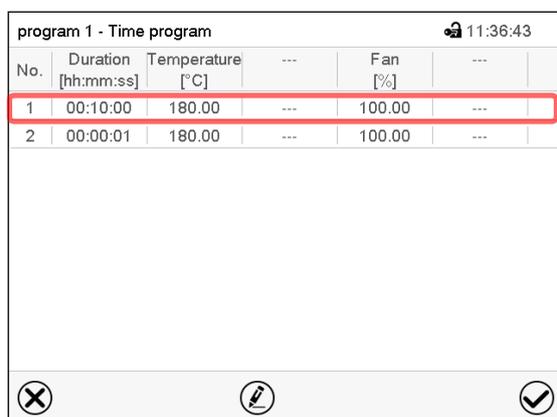
Select "Add new section" and press the **Confirm** icon.

Then select whether to insert the new section before or after the current section.



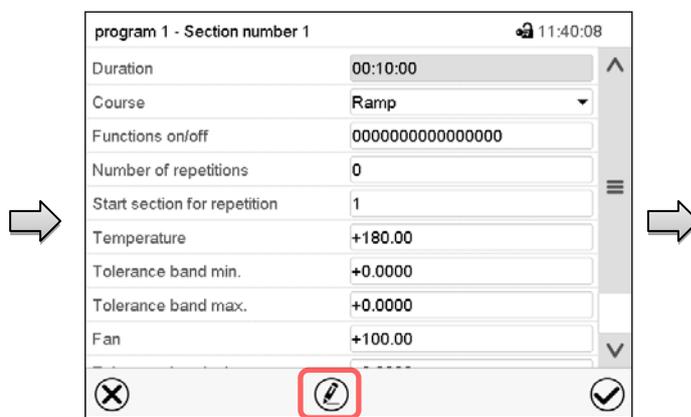
Press the **Confirm** icon. The new section opens.

9.6.2 Copy and insert or replace a program section



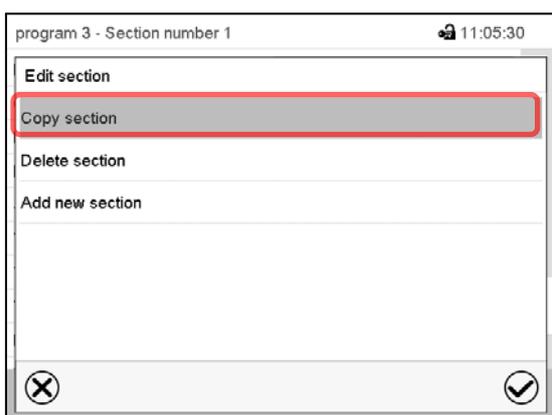
Program view.

Select the program section to be copied (example: section 1)



Section view (example: section 1).

Press the **Edit** icon to open the section editor.

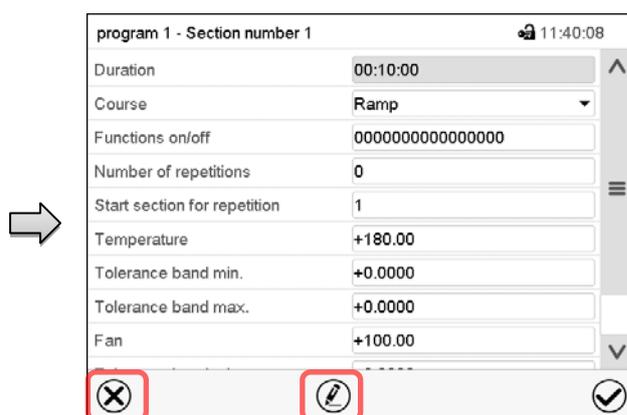


Section editor: "Edit section" menu

Select "Copy section" and press the **Confirm** icon.

The current section (example: section 1) is copied.

The controller returns to the section view.



Section view (example: section 1).

Press the **Close** icon to change to the program view, if you want to select another section to be replaced or before or after which the copied section shall be inserted...

or

Press the **Edit** icon to open the section editor if you want the current section to be replaced or the copied section to be inserted before or after it

program 1 - Time program 11:36:43

No.	Duration [hh:mm:ss]	Temperature [°C]	---	Fan [%]	---
1	00:10:00	180.00	---	100.00	---
2	00:00:01	180.00	---	100.00	---

Program view.

Select the section to be replaced or before or after which the copied section shall be inserted (example: section 2) and press the **Confirm** icon.



program 1 - Section number 1 11:40:08

Duration 00:10:00

Course Ramp

Functions on/off 0000000000000000

Number of repetitions 0

Start section for repetition 1

Temperature +180.00

Tolerance band min. +0.0000

Tolerance band max. +0.0000

Fan +100.00



Section view (example: section 1).

Press the **Edit** icon to open the section editor

program 3 - Section number 2 11:09:20

Edit section

Copy section

Replace section

Insert section

Delete section

Add new section

Section editor: "Edit section" menu

Select "Replace section" to replace the selected section with the copied section

or

Select "Insert section" to additionally add the copied section.

In this case select whether to insert it before or after the selected section.

Insert section

before current section

after current section

Press the **Confirm** icon

9.6.3 Deleting a program section

In the **program view** select the program section to be deleted. The section view opens.



In the **section view** press the **Edit** icon to open the section editor



In the **section editor** select "Delete section" and press the **Confirm** icon.

The section is deleted. The controller returns to the section view.

9.7 Value entry for a program section

Path: [Main menu](#) > [Programs](#) > [Time program](#)

Select the desired program and section.

The section view gives access to all parameters of a program section. You can enter or modify the values.

	<table border="1"> <tr> <th colspan="2">Program name and section number</th> </tr> <tr> <td>Section duration</td> <td></td> </tr> <tr> <td>Type of setpoint transition: ramp or step</td> <td></td> </tr> <tr> <td>Operation lines</td> <td></td> </tr> <tr> <td colspan="2">Repeating one or several sections within a program</td> </tr> <tr> <td>Temperature setpoint</td> <td></td> </tr> <tr> <td colspan="2">Temperature tolerance range: minimum and maximum</td> </tr> <tr> <td>Fan speed</td> <td></td> </tr> </table>	Program name and section number		Section duration		Type of setpoint transition: ramp or step		Operation lines		Repeating one or several sections within a program		Temperature setpoint		Temperature tolerance range: minimum and maximum		Fan speed	
Program name and section number																	
Section duration																	
Type of setpoint transition: ramp or step																	
Operation lines																	
Repeating one or several sections within a program																	
Temperature setpoint																	
Temperature tolerance range: minimum and maximum																	
Fan speed																	

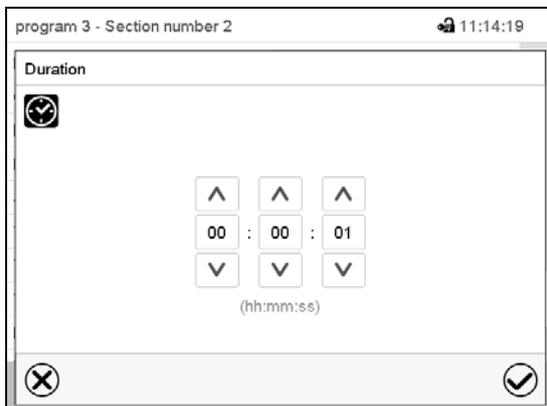
The setting and control ranges for the individual parameters are the same as for “Fixed value” operating mode (chap. 7).

9.7.1 Section duration



Section view (partial view).

Select the field “Duration” indicating the time.



“Duration” entry menu.

Enter the desired section duration with the arrow keys and press the **Confirm** icon.

Setting range: 0 up to 99 hours 59 min 59 sec.

9.7.2 Set-point ramp and set-point step

You can define the type of temperature transitions for each individual program section.

“Ramp” mode: Gradual changes of temperature

The set-point of a given program section functions as the section’s start temperature. During the section’s duration, the set-point gradually passes to the set-point of the subsequent program section. The actual value follows the continually changing set-point.

If the last program section is in “ramp” mode and the setpoint shall change within this section, then you must program an additional section (with the shortest possible section duration) to provide the target temperature of the last program section. Otherwise, the setpoint would remain constant during the section’s duration.

Programming in the “ramp” mode allows all kinds of temperature transitions:

- Gradual changes of temperature
The setpoint changes its value gradually during the entered section duration. The actual value follows the continually moving set-point at any time.
- Program sections with constant temperature
The setpoints (initial values) of two subsequent program sections are identical; so the temperature remain constant during the entire duration of the first program section.
- Sudden changes of temperature
Steps can be programmed in ramp mode as temperature changes (ramps) that occur during a very short interval. If the duration of this transitional program section is very short (minimum entry 1 sec), the temperature change will proceed rapidly within the minimum amount of time.

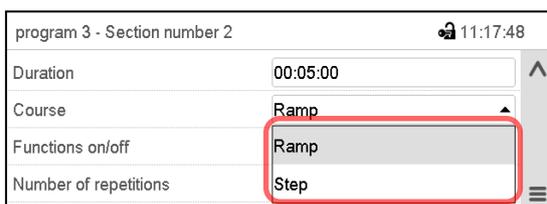
“Step” mode: Sudden changes of temperature

The set-point of any program section functions as the section’s target value. At the start of the program section, the unit heats up or cools down the chamber with the maximum speed to reach the entered value; and then it holds it for the remaining section time. Therefore the set-point temperature remains constant for the section’s duration. These changes occur rapidly within the minimum amount of time (minimum entry: 1 second).

Programming in the “step” mode allows only two kinds of temperature transitions:

- Programming gradual changes of temperature (ramps) is impossible in the “step” mode
- Program sections with constant temperature
The setpoints (target values) of two subsequent program sections are identical; so the temperature remain constant during the entire duration of the first program section.
- Sudden changes of temperature
The entered setpoint of the section is reached as fast as possible and then held constant for the remaining section duration.

Selecting the setting “Ramp” or “Step”

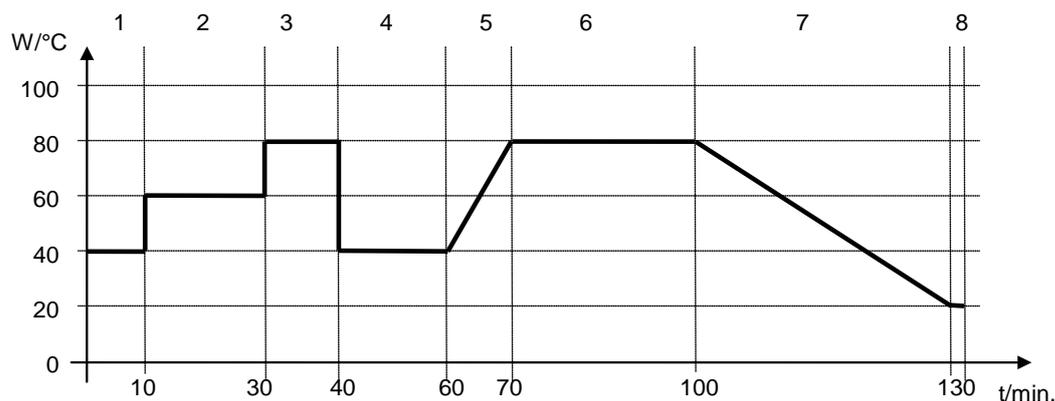


The screenshot shows a control interface for 'program 3 - Section number 2' at 11:17:48. It features several input fields: 'Duration' (00:05:00), 'Course', 'Functions on/off', and 'Number of repetitions'. The 'Course' field is open, showing a dropdown menu with 'Ramp' and 'Step' options. A red box highlights the 'Ramp' and 'Step' options in the dropdown menu.

Section view (partial view).

In the field “Course” select the desired setting “Ramp” or “Step”.

“Ramp” and “Step” mode example (representation of a temperature course)



Corresponding program table

Section No.	Duration [hh:mm:ss]	Temperature [°C]	Fan [%]	Ramp or Step
1	00:10:00	40.0	xxxx	Step
2	00:20:00	60.0	xxxx	Step
3	00:10:00	80.0	xxxx	Step
4	00:20:00	40.0	xxxx	Step
5	00:10:00	40.0	xxxx	Ramp
6	00:30:00	80.0	xxxx	Ramp
7	00:30:00	80.0	xxxx	Ramp
8	00:00:01	20.0	xxxx	Ramp

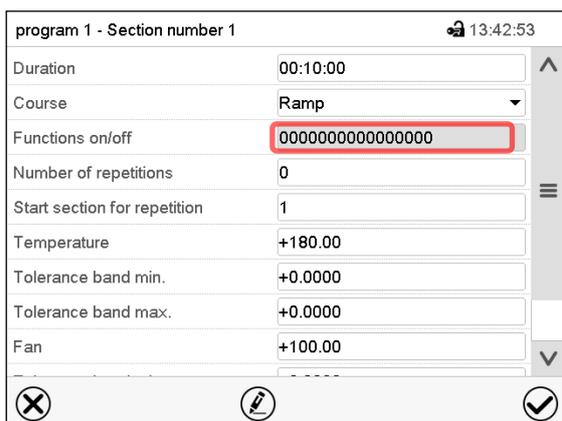
9.7.3 Special controller functions via operation lines

You can define the switching state of up to 16 operation lines (control contacts). They are used to activate / deactivate special controller functions.

- Operation line “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Operation lines „Switching output 1“ up to „4“ can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (option, chap. 19.4).
- Operation line “Compressed air valve” serves to open the solenoid valve of the compressed air connection.
- Operation line “Anti-condensation protection” serves to switch the anti-condensation protection (chap. 18).

The other operation lines are without function.

Use the Section editor to configure the operation lines.



program 1 - Section number 1 13:42:53

Duration 00:10:00

Course Ramp

Functions on/off 0000000000000000

Number of repetitions 0

Start section for repetition 1

Temperature +180.00

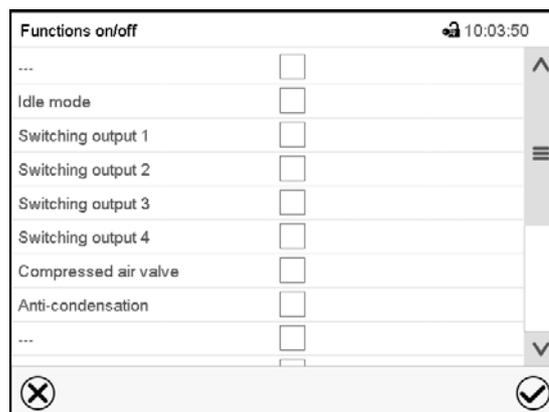
Tolerance band min. +0.0000

Tolerance band max. +0.0000

Fan +100.00

Section view.

Select the field "Functions on/off".



Functions on/off 10:03:50

...

Idle mode

Switching output 1

Switching output 2

Switching output 3

Switching output 4

Compressed air valve

Anti-condensation

...

"Functions on/off" entry menu.

Mark / unmark the checkbox of the desired function to activate / deactivate it and press the **Confirm** icon.

The controller returns to the section view.

Activated operation line: switching status "1" (On)

Deactivated operation line: switching status "0" (Off)

The operation lines count from right to left.

Example:

Activated operation line "Switching output 3" = 0000000000000000**1**

Deactivated operation line "Switching output 3" = 0000000000000000**0**

9.7.4 Setpoint entry

- Select the field "Temperature" and enter the desired temperature setpoint.
Setting range: -50 °C up to 180 °C.
Confirm entry with **Confirm** icon. The controller returns to the section view.
- Select the field "Fan" and enter the desired fan speed setpoint.
Setting range: 30% up to 100% fan speed.
Confirm entry with **Confirm** icon. The controller returns to the section view.

9.7.5 Tolerance range

You can specify a temperature program tolerance range for each program section with different values for the tolerance minimum and maximum. When the actual value exceeds the given threshold, the program is interrupted. This is indicated on the display (see below). When the actual temperature is situated again within the entered tolerance limits, the program automatically continues. Therefore, the duration of the program may be extended due to the programming of tolerances.



Programming of tolerances may extend program duration.

An entry of “-99999” for the tolerance minimum means “minus infinite” and an entry of “999999” for the tolerance maximum means “plus infinite”. Entry of these values will never lead to program interruption. The entry of “0” for the tolerance minimum and/or maximum deactivates the respective tolerance function.

When requesting rapid value transitions, we recommend not programming tolerance values in order to enable the maximum heating-up or cooling-down speed.

program 1 - Section number 1		13:44:03
Duration	00:10:00	▲
Course	Ramp	▼
Functions on/off	000000000000100	
Number of repetitions	0	
Start section for repetition	1	
Temperature	+180.00	
Tolerance band min.	+0.0000	
Tolerance band max.	+0.0000	
Fan	+100.00	▼

Section view, showing the temperature tolerance band.

- Select the field “Tolerance band min” and enter the desired lower tolerance band value. Setting range: -99999 to 99999. Confirm entry with **Confirm** icon. The controller returns to the section view.
- Select the field “Tolerance band max” and enter the desired upper tolerance band value. Setting range: -99999 to 99999. Confirm entry with **Confirm** icon. The controller returns to the section view.

If the actual temperature value is outside the program tolerance range the whole program course is interrupted. During this program interruption time the controller equilibrates to the set-points of the current section.

The screen header indicates “Program pause (tolerance band)”. The program runtime indication flashes and does not proceed any further.

When the actual temperature value is back within the entered program tolerance range, the program continues automatically.

9.7.6 Repeating one or several sections within a time program

You can repeat individual sections or several subsequent sections together.

Enter the desired number of repetitions in the field „Number of repetitions“ and the number of the section to start the repetition cycle with in the field “Start section for repetition” To have sections repeated infinitely, enter the number of repetitions as “-1”.

The selected sections are repeated as many times as selected. Then the program continues.

Section view, showing the repetition function.

- Select the field “Number of repetitions” and enter the desired number of repetitions. Setting range: 1 to 99, and -1 for infinite. Confirm entry with **Confirm** icon. The controller returns to the section view.
- Select the field “Start section for repetition” and enter the section number, at which the repetition should start. Setting range: 1 up to the section before the currently selected section. Confirm entry with **Confirm** icon. The controller returns to the section view.

9.7.7 Saving the time program

Section view.

After the all desired values of the program section have been configured, press the **Confirm** icon to take over the programming.

The controller changes to the program view.

No.	Duration [hh:mm:ss]	Temperature [°C]	---	Fan [%]	---
1	00:10:00	180.00	---	100.00	---
2	06:00:00	50.000	---	100.00	---
3	03:15:00	100.00	---	50.000	---
4	00:30:00	100.00	---	30.000	---
5	02:00:00	180.00	---	80.000	---

Program view.

Press the **Confirm** icon to take over the programming.

The controller changes to the Normal display.



To save the programming it is absolutely required to press the **Confirm** icon. Otherwise all settings will be lost! There is no confirmation prompt!

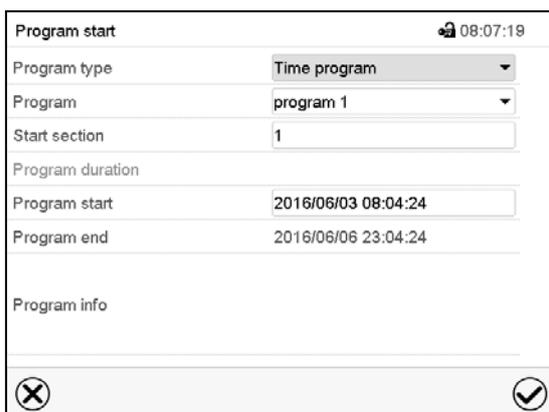
10. Week programs

The MB2 program controller permits programming week programs with real-time reference. It offers 5 week program places in total with up to 100 shift points for each week program.

Path: [Main menu > Programs > Week program](#)

10.1 Starting an existing week program

 In Normal display press the **Program start** icon to access the “Program start” menu.



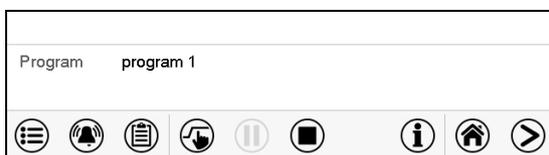
“Program start” menu.

- In the field “Program type” select the setting “Week program”.
- In the field “Program” select the desired program.
- There are no further settings available in the “Program start” menu for week programs, as they are needed only for time programs.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu. The program starts running.

If instead you press the **Close** icon to exit the menu without taking over the entries, the program will not start.

After starting the week program, the previously entered week program setpoints are active and will be equilibrated according to the current time.



Information on the bottom of the screen indicates the currently running program.

10.2 Cancelling a running week program

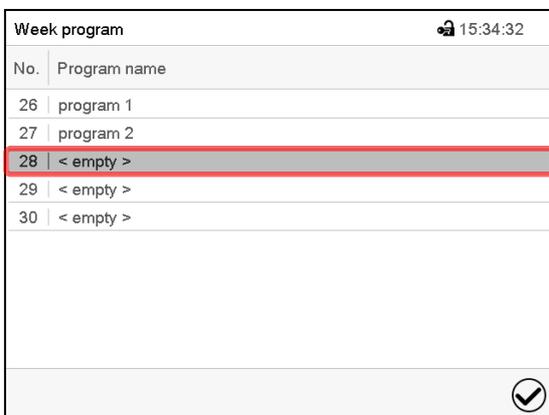
 Press the **Program cancelling** icon to cancel the program.

A confirmation prompt is displayed. Press the **Confirm** icon to confirm that the program shall really be cancelled.

After confirming the message the controller changes to Fixed value operation mode. The temperature will then equilibrate to the setpoints of Fixed value operation mode.

10.3 Creating a new week program

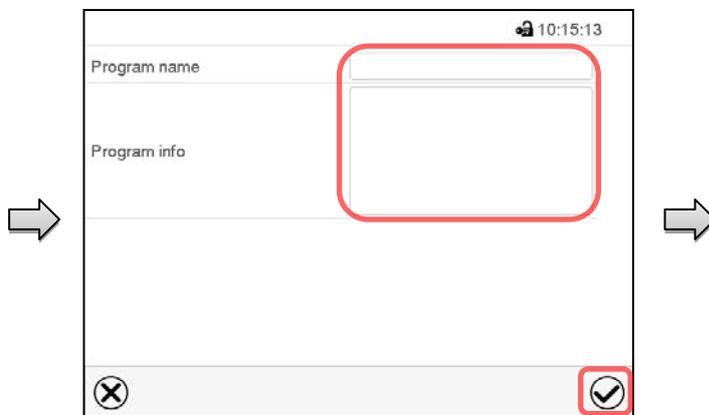
Path: *Main menu > Programs > Week program*



No.	Program name
26	program 1
27	program 2
28	< empty >
29	< empty >
30	< empty >

“Week program” menu:
overview of the existing programs.

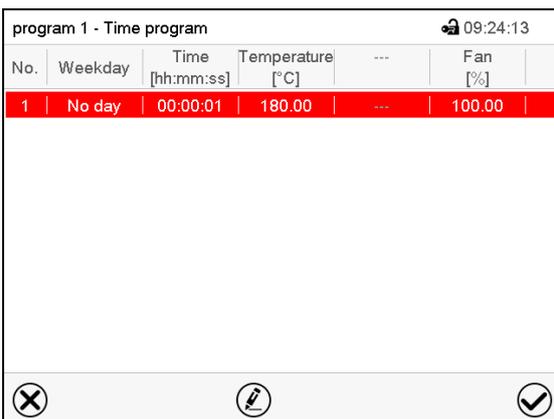
Select an empty program place.



Enter the program name and, if desired, additional program information in the corresponding fields.

Press the **Confirm** icon.

The program view opens.



No.	Weekday	Time [hh:mm:ss]	Temperature [°C]	---	Fan [%]
1	No day	00:00:01	180.00	---	100.00

Program view.

For the first section no weekday is specified. Therefore the section is first marked in red and cannot be saved.

10.4 Program editor: program management

Path: [Main menu](#) > [Programs](#) > [Week program](#)

No.	Program name
26	program 1
27	program 2
28	< empty >
29	< empty >
30	< empty >

“Week program” menu:
overview of the existing programs.
Select an existing program (example: program 1).



No.	Weekday	Time [hh:mm:ss]	Temperature [°C]	...	Fan [%]
1	Wednesday	11:30:00	180.00	...	100.00
2	Friday	06:00:00	100.00	...	80.000

Program view (example: program 1).
If a new program has been created, there is just one program section.

There are the following options:

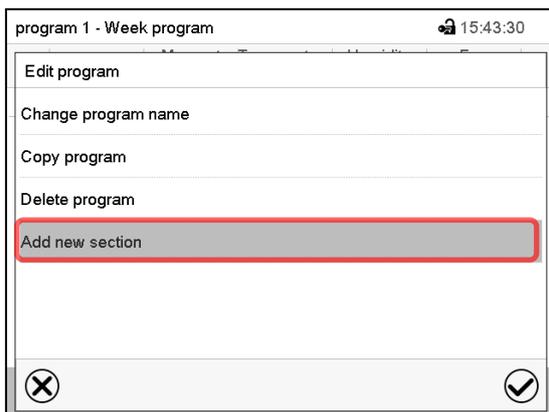
- ① Select a program section to open the section editor (chap. 10.5)
- ② Press the **Edit** icon to open the program editor

Edit program	
Change program name	
Copy program	
Delete program	
Add new section	

Program editor: “Edit program” menu.
Select the desired function and press the **Confirm** icon.

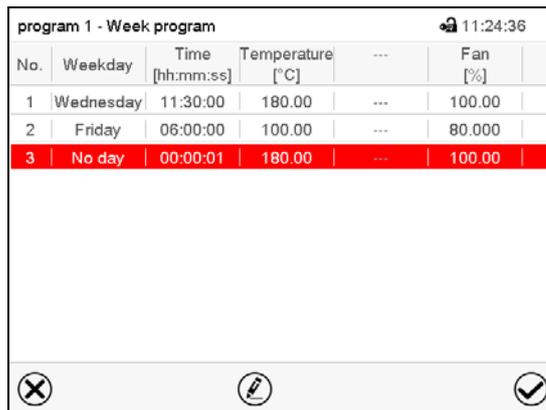
The program editor offers following options:

- Change program name. This menu also offers to configure the ramp / step mode setting (chap. 10.6.1).
- Copy program
- Replace program: Replacing an new or an existing program with the copied program. This menu point is visible only after a section has been copied.
- Delete program
- Add new section



To add a new section, select “Add new section” and press the **Confirm** icon.

The program view opens.



No.	Weekday	Time [hh:mm:ss]	Temperature [°C]	---	Fan [%]
1	Wednesday	11:30:00	180.00	---	100.00
2	Friday	06:00:00	100.00	---	80.000
3	No day	00:00:01	180.00	---	100.00

Program view.

With a new section no weekday is specified. Therefore the section is first marked in red and cannot be saved.

A new section is always added at the very bottom (example: section 3). When the section start is specified the sections are automatically arranged in the correct chronological order.

10.4.1 Deleting a week program

Path: [Main menu](#) > [Programs](#) > [Week program](#)

In the “Week program” menu select the program to be deleted. The program view opens.



In the **program view** press the **Edit** icon to open the program editor



In the **program editor** select “Delete program” and press the **Confirm** icon.

The program is deleted. The controller returns to the program view.

10.5 Section editor: section management

Path: [Main menu](#) > [Programs](#) > [Week program](#)

Select the desired program.

program 1 - Week program 11:20:15

No.	Weekday	Time [hh:mm:ss]	Temperature [°C]	...	Fan [%]
1	Wednesday	11:30:00	180.00	---	100.00
2	Friday	06:00:00	100.00	---	80.000

Navigation icons: [Close] [Edit] [Confirm]

Program view.

Select the desired program section (example: section 1)

program 1 - Section number 2 11:23:53

Weekday: Wednesday

Time: 11:30:00

Temperature: +180.00

Fan: +100.00

Functions on/off: 0000000000000000

Navigation icons: [Close] [Edit] [Confirm]

Section view (example: section 1).

There are the following options:

- ① Select a parameter to enter or modify the according value (chap. 10.6)
- ② Press the **Edit** icon to open the program editor

program 1 - Section number 1 15:52:52

Edit section

Copy section

Delete section

Add new section

Navigation icons: [Close] [Confirm]

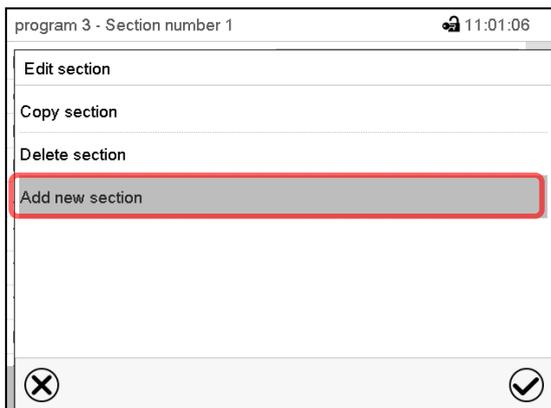
Section editor: "Edit section" menu

Select the desired function and press the **Confirm** icon.

The section editor offers following options:

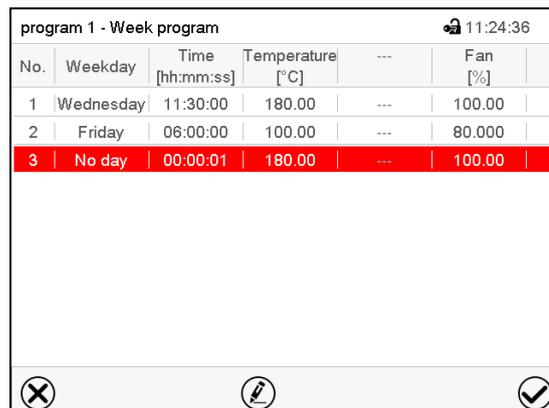
- Copy section
- Replace section: Replacing an existing section with the copied section. This menu point is visible only after a section has been copied.
- Insert section: Adding the copied section. This menu point is visible only after a section has been copied.
- Delete section
- Add new section

10.5.1 Add a new program section



Section editor: "Edit section" menu.

Select "Add new section" and press the **Confirm** icon.

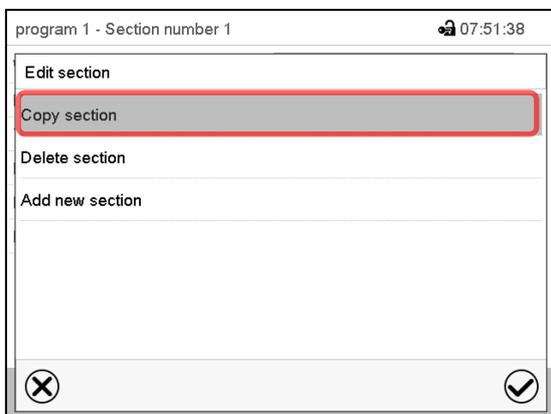


Program view.

With a new section no weekday is specified. Therefore the section is first marked in red and cannot be saved.

A new section is always added at the very bottom (example: section 3). When the section start is specified the sections are automatically arranged in the correct chronological order.

10.5.2 Copy and insert or replace a program section

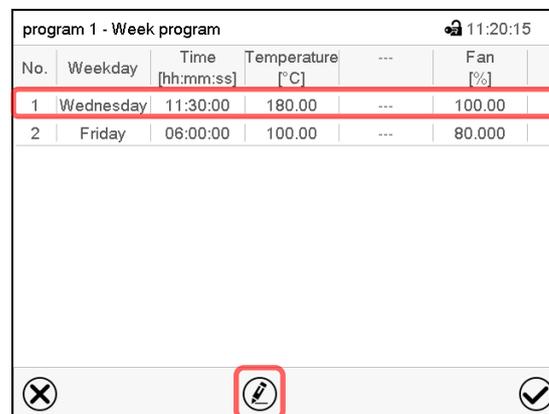


Section editor: "Edit section" menu

Select "Copy section" and press the **Confirm** icon.

The current section (example: section 1) is copied.

The controller returns to the program view.

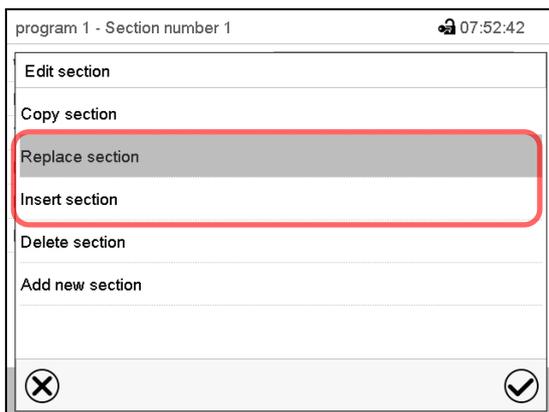


Program view

Select the section to be replaced or before or after which the copied section shall be inserted (example: section 2).

Press the **Confirm** icon

The controller returns to the section editor



Section editor: "Edit section" menu

Select "Replace section" to replace the selected section with the copied section

or

Select "Insert section" to additionally add the copied section.

Press the **Confirm** icon.

If you selected "Insert section" the sections are automatically arranged in the correct chronological order.

10.5.3 Deleting a program section

In the **program view** select the program section to be deleted. The section view opens.

- ➔ In the **section view** press the **Edit** icon to open the section editor
 - ➔ In the **section editor** select "Delete section" and press the **Confirm** icon.
- The section is deleted. The controller returns to the section view.

10.6 Value entry for a program section

Path: [Main menu](#) > [Programs](#) > [Week program](#)

Select the desired program and section.

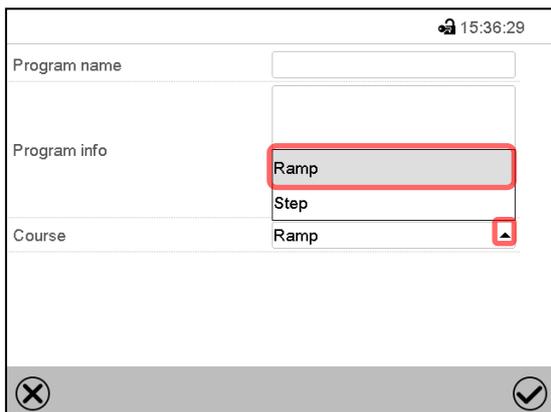
The setting and control ranges for the individual parameters are the same as for "Fixed value" operating mode (chap. 7).

10.6.1 Set-point ramp and set-point step modes

The explanation of the settings "Ramp" or "Step" is given in chap. 9.7.2.

You can define the type of temperature transitions for the entire week program.

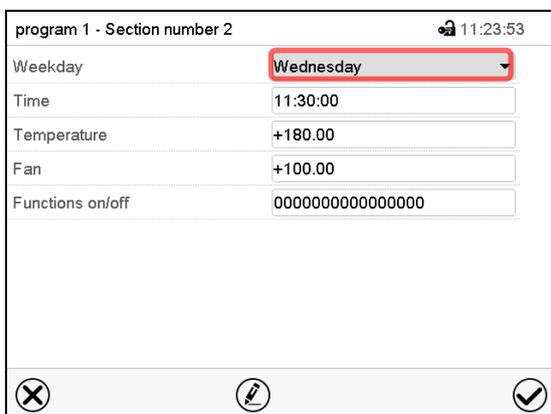
Select the desired program and press the **Edit** icon to open the program editor. In the program editor select the "Change program name" function and press the **Confirm** icon.



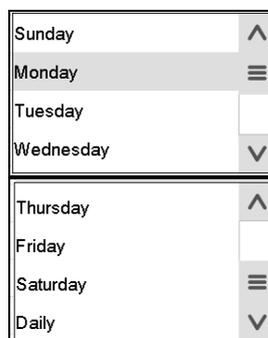
“Change program name” menu.

In the field “Course” select the desired setting “Ramp” or “Step” and press the **Confirm** icon.

10.6.2 Weekday



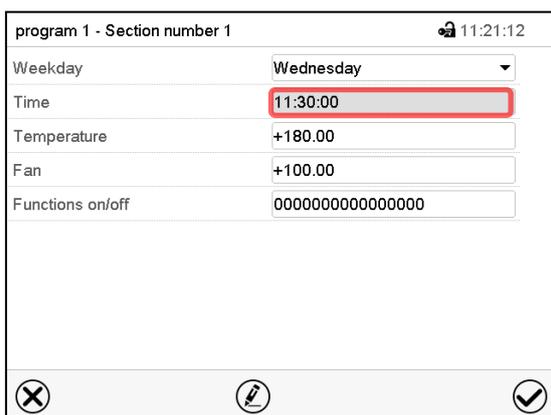
In the field “Weekday” select the desired weekday.



With “Daily” selected, this section will run every day at the same time.

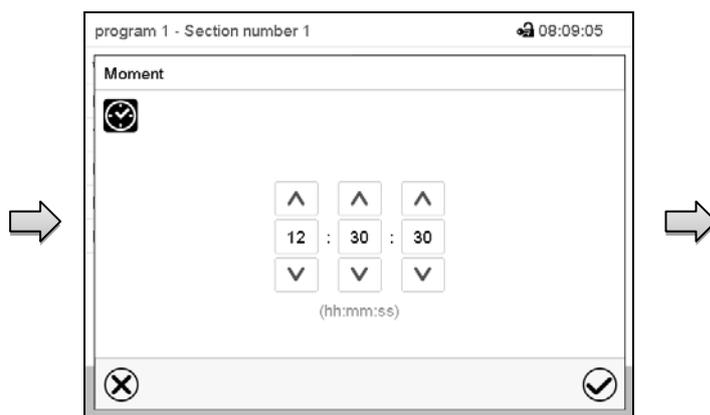
Section view.

10.6.3 Start time



Section view.

Select the field “Moment”.



Entry menu “Moment”.

Select with the arrow keys the desired start moment of the section and press the **Confirm** icon.

10.6.4 Setpoint entry

- Select the field “Temperature” and enter the desired temperature setpoint.
Setting range: -50 °C up to 180 °C.
Confirm entry with **Confirm** icon. The controller returns to the section view.
- Select the field “Fan” and enter the desired fan speed setpoint.
Setting range: 30% up to 100% fan speed.
Confirm entry with **Confirm** icon. The controller returns to the section view.

10.6.5 Special controller functions via operation lines

You can define the switching state of up to 16 operation lines (control contacts). They are used to activate / deactivate special controller functions.

- Operation line “Idle mode” activates / deactivates the operating mode “Idle mode”.
- Operation lines „Switching output 1“ up to „4“ can be used to turn on and off any equipment connected to the zero-voltage switching outputs (DIN sockets (7) and (8) (option, chap. 19.4).
- Operation line “Compressed air valve” serves to open the solenoid valve of the compressed air connection.
- Operation line “Anti-condensation protection” serves to switch the anti-condensation protection (chap. 18).

The other operation lines are without function.

Select the desired program and section. You can set the operation lines in the “Functions on/off” field.

For details please refer to chap. 9.7.3.

11. Notification and alarm functions

11.1 Notification and alarm messages overview

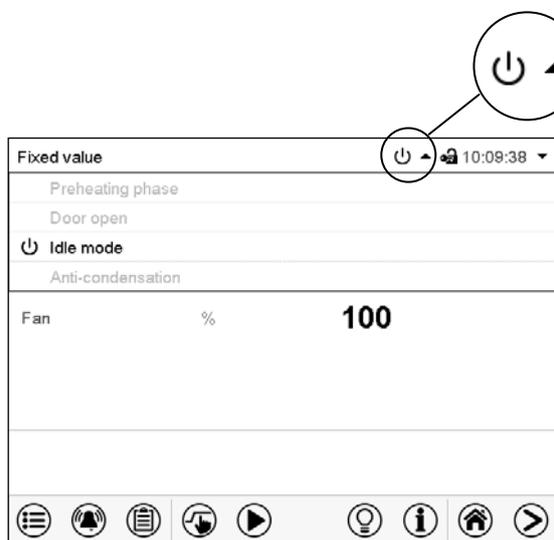
11.1.1 Notifications

Notifications are indicated by **information icons** displayed in the screen header in Normal display

An information icon serves as an indication of a certain condition.

If this condition persists, in some cases an alarm will be triggered after a fix or configurable interval. As long as the condition persists, the information icon therefore continues to be displayed also in state of alarm. If during alarm the conditions ends, e.g., if during a tolerance range alarm the actual value returns to within the tolerance range, the information icon disappears, whereas the alarm will continue until manual acknowledgement.

Press the flash icon next to the information icon to access the corresponding text information.



Normal display showing the text information.

The currently valid information texts are highlighted in black (example: "Idle mode")

Condition	Information icon	Text information	Start after condition occurred
1-hour preheating phase, no cooling function		"Preheating phase"	immediately
Open chamber door		"Door open"	immediately
The controller is in Idle mode (chap. 5.4).		"Idle mode"	immediately
Operation line "Anti-condensation" on. Anti-condensation protection is activated.		"Anti-condensation"	immediately

Notifications are not shown in the event list.

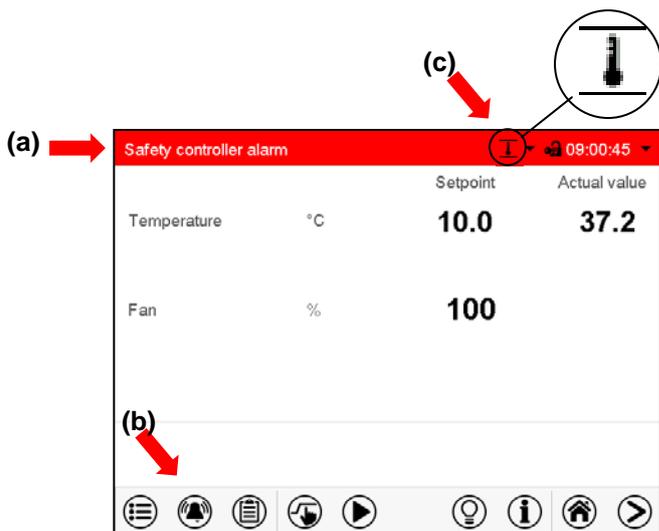
11.1.2 Alarm messages

Condition	Alarm message	Start after condition occurred
Open chamber door	"Door open"	after 5 minutes
Exceeded setpoint of the safety controller class 2	"Safety controller"	immediately
Exceeded maximum or minimum temperature (option temperature safety device class 2)	"Temperature safety device"	immediately
Temperature sensor defective	e.g. "- - - -" or "<-<-<" or ">->->"	immediately
Safety controller temperature sensor defective	"Safety controller sensor"	immediately

Alarm messages are displayed in the list of active alarms until acknowledging them. They are also shown in the event list.

11.2 State of alarm

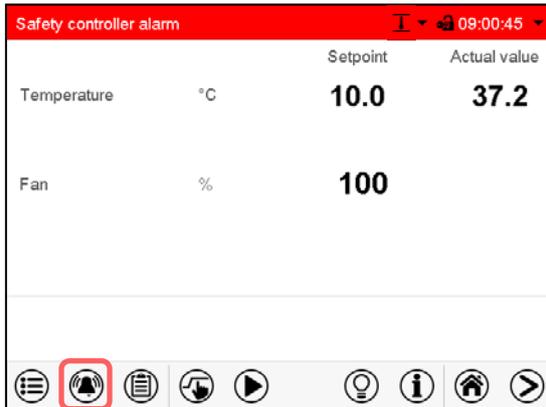
1. Visual indications in Normal display: alarm message, screen header flashing in red color
2. Audible alert, if the buzzer is enabled (chap. 11.4).



Normal display in state of alarm (example).

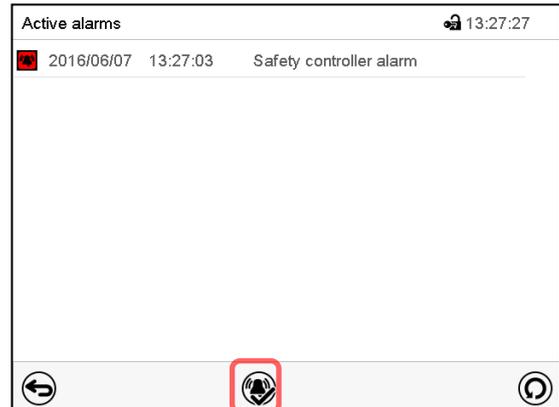
- (a) Screen header flashing in red color and showing the alarm message
- (b) **Alarm** icon on the bottom of the screen: change to the list of active alarms and alarm acknowledgement
- (c) If applicable, information icon in the screen header. Indication of a certain condition

11.3 Resetting an alarm, list of active alarms



Normal display in state of alarm (example).

Press the **Alarm** icon



List of active alarms.

Press the **Reset alarm** icon.

Pressing the **Reset alarm** icon mutes the buzzer for all active alarms. The icon then disappears.

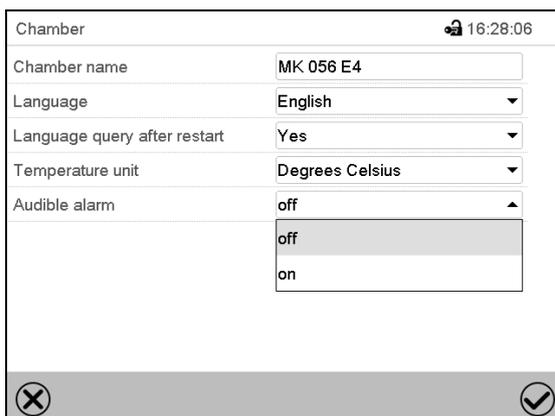
- Acknowledging while the alarm condition persists: Only the buzzer turns off. The visual alarm indication remains on the controller display. The alarm remains in the list of active alarms.

When the alarm condition has ended, the visual alarm indication is automatically cleared. The alarm is then no longer in the list of active alarms.

- Acknowledging after the alarm condition has ended: The buzzer and the visual alarm indication are reset together. The alarm is then no longer in the list of active alarms.

11.4 Activating / deactivating the audible alarm (alarm buzzer)

Path: [Main menu](#) > [Settings](#) > [Chamber](#)



“Chamber” submenu (example).

In the field “Audible alarm” select the desired setting “off” or “on” and press the **Confirm** icon.

12. Temperature safety devices

12.1 Over temperature protective device (class 1)

The chamber is equipped with an internal temperature safety device, class 1 acc. to DIN 12880:2007. It serves to protect the chamber and prevents dangerous conditions caused by major defects.

If a temperature of approx. 110 °C / 230 °F is reached, the over temperature protective device permanently turns off the chamber. The user cannot restart the device again. The protective cut-off device is located internally. Only a service specialist can replace it. Therefore, please contact an authorized service provider or BINDER Service.

12.2 Overtemperature safety controller class 2

The chambers are regularly equipped with an electronic overtemperature safety controller (temperature safety device class 2 according to DIN 12880:2007). The safety controller is functionally and electrically independent of the temperature control system. If an error occurs, it performs a regulatory function.

	With option temperature safety device class 3.3 (chap. 12.3), the safety controller is not used. It must be set to the maximum temperature.
---	--

Please observe the DGUV guidelines 213-850 on safe working in laboratories (formerly BGI/GUV-I 850-0, BGR/GUV-R 120 or ZH 1/119, issued by the employers' liability insurance association) (for Germany).

The overtemperature safety controller serves to protect the chamber, its environment and the contents from exceeding the maximum permissible temperature. In the case of an error, it turns off the chamber when the entered safety controller set-point is reached. This condition (state of alarm) is indicated visually and additionally with an audible alert if the buzzer is enabled (chap. 11.4). The alarm persists until the chamber cools down below the configured safety controller setpoint and the alarm is manually reset.

	Check the setting regularly and adjust it following changes of the set-point or charge.
---	---

	The safety controller only activates after the set-point has been reached once.
---	---

12.2.1 Safety controller modes

You can select between "Limit (absolute)" and "Offset (relative)" safety controller mode

- Limit:** Absolute maximum permitted temperature value

This setting offers high safety as a defined temperature limit will not be exceeded. It is important to adapt the safety controller set-point after each modification of the temperature set-point. Otherwise, the limit could be too high to ensure efficient protection, or, in the opposite case, it could prevent the controller from reaching an entered set-point outside the limit range.
- Offset:** Maximum overtemperature above any active temperature set point. The maximum temperature changes internally and automatically with every set-point change.

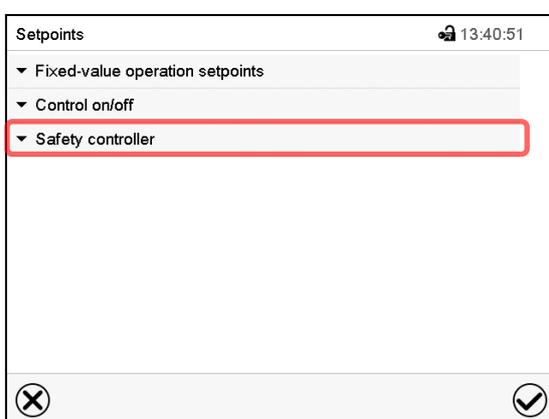
This setting is recommended for program operation. It is important to check the safety controller set-point and safety controller mode occasionally, as it does not offer a fix, independent limit temperature value, which would never be exceeded.

Example: Desired temperature value: 40 °C, desired safety controller value: 45 °C.
Possible settings for this example:

Temperature set point	Safety controller mode	Safety controller set-point
40 °C	Limit (absolute)	45 °C
	Offset (relative)	5 °C

12.2.2 Setting the safety controller

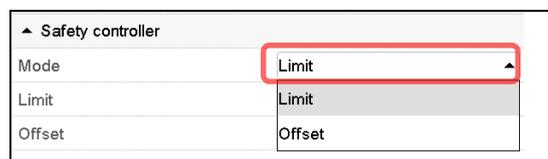
 Press the **Setpoint setting** icon to access the “Setpoint” setting menu from Normal display.



“Setpoints” menu.

Select the field “Safety controller” to access the settings.

- In the field “Mode” select the desired setting “Limit” or “Offset”.



- Select the corresponding field “Limit” **or** “Offset” according to the selected mode and enter the desired safety controller setpoint. Confirm entry with **Confirm** icon.

 Regularly check the safety controller setting for set-point type “Limit” or “Offset”

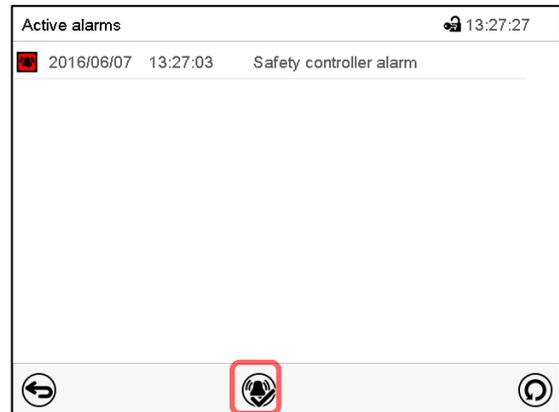
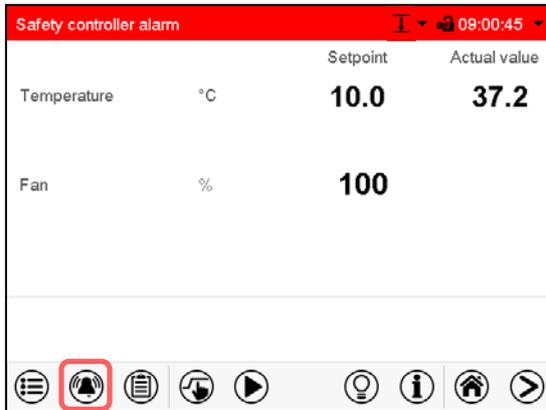
- in Fixed value operating mode according to the entered set-point temperature value
- in program mode according to the highest temperature value of the selected temperature program

Set the safety controller set-point by approx. 2 °C to 5 °C above the desired temperature set-point.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

12.2.3 Message and measures in the state of alarm

The state of alarm is indicated visually in Normal display by the alarm message “Safety controller alarm” and the screen header flashing in red color. If the buzzer is enabled (chap. 11.4) there is an additional audible alert (chap. 11.2). The alarm remains active until it is acknowledged on the controller and the inner temperature falls below the set safety controller setpoint. Then the heating is released again.



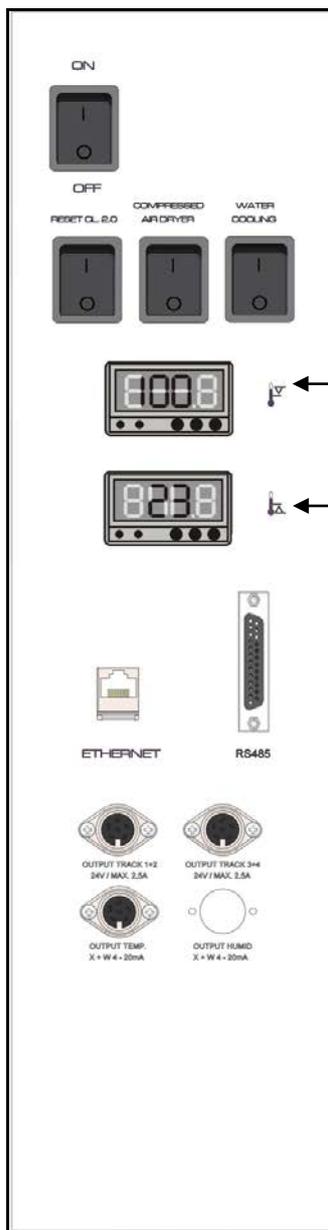
List of active alarms.

Press the **Reset alarm** icon.

12.2.4 Function check

Check the safety controller at appropriate intervals for its functionality. It is recommended that the authorized operating personnel should perform such a check, e.g., before starting a longer work procedure.

12.3 Over/under temperature safety device class 2 (option)



The over-/under temperature safety device (4) consists of two entry modules (4a) and (4b) located in the lateral control panel. Both modules can be set from $-50\text{ }^{\circ}\text{C}$ / $-58\text{ }^{\circ}\text{F}$ up to $200\text{ }^{\circ}\text{C}$ / $392\text{ }^{\circ}\text{F}$ and serve to define the maximum high and low temperature limits.



With this option, the safety controller (chap. 12.2) must be set to maximum temperature.

(4a) Upper module: Entry of the higher limit temperature.

(4b) Lower module: Entry of the lower limit temperature.

When the temperature inside the chamber leaves this tolerance bandwidth, the temperature control, and herewith the heating and refrigeration, are turned off permanently.

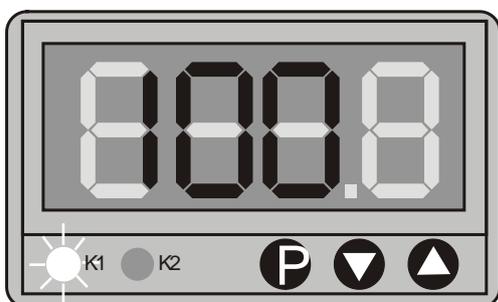
At the corresponding entry module, the red pilot lamp K1 lights up (K2 is without function).

The controller displays the alarm message "**Temp. safety device**" (chap. 11.1.2). Additionally there is an audible alert, provided that the buzzer has not been deactivated (chap. 11.4).

Let the chamber heat up or cool down to the defined safety temperature range.

The press down "RESET CL 2.0" button (5) located in the lateral control panel to re-activate the chamber. The red pilot lamp K1 goes off.

Then reset the alarm message on the controller (see chap. 11.3).



Setting limit temperatures at modules (4a) and (4b):

- Press down button P
- The display changes to entry mode
- Enter the desired limit temperature via the arrow keys
- The entered temperature value is adopted after a few seconds. The display shows the actual temperature again.

Function check:

Check the over/under temperature safety device class 2 at appropriate intervals for its functionality. It is recommended that the authorized operating personnel should perform such a check, e.g., before starting a longer work procedure.

13. User management

13.1 Authorization levels and password protection

The available functions depend on the current authorization level “Master”, “Service”, “Admin” or “User”.

The authorization levels are hierarchical: Every authorization includes all functions of the next lower level.

“Master” authorization level

- Highest authorization level, only for developers
- Extensive authorization for controller operation and configuration, outputs/inputs, alarm settings, parameter sets and operating ring display
- All passwords can be changed in the “log out” submenu (chap. 13.3).

“Service” authorization level

- Authorization level only for BINDER service
- Extensive authorization for controller operation and configuration, access to service data
- The passwords for “Service”, “Admin” and “User” authorization levels can be changed in the “log out” submenu (chap. 13.3).

“Admin” authorization level

- Expert authorization level, for the administrator
- Authorization for controller configuration and network settings and for operating those controller functions required for operating the chamber. Restricted access to service data.
- Password (factory setting): “2”.
- The passwords for “Admin” and “User” authorization levels can be changed in the “log out” submenu (chap. 13.3).

“User” authorization level

- Standard authorization level for the chamber operator
- Authorization for operating the controller functions required for operating the chamber.
- No authorization for controller configuration and network settings. The “Settings” and “Service” submenus of the main menu are not available.
- Password (factory setting): “1”
- The password for the “User” authorization level can be changed in the “log out” submenu (chap. 13.3).

As soon as a password has been assigned for an authorization level, the access to this level and the related controller functions are only available after log-in with the appropriate password.

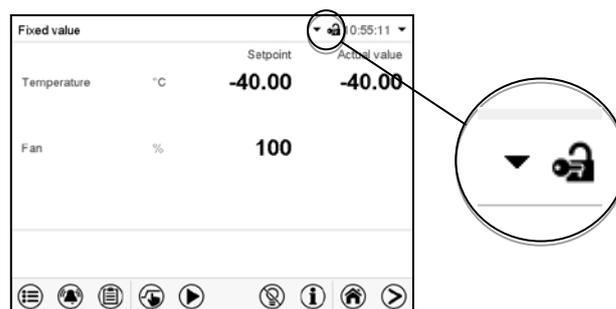
If for an authorization level no password is assigned, the related controller functions of this level are available for every user without login.

If passwords have been assigned for all authorization levels, access to the controller functions is locked without login.

Operation after user login

At user login, the authorization level is selected and confirmed by entering the respective password.

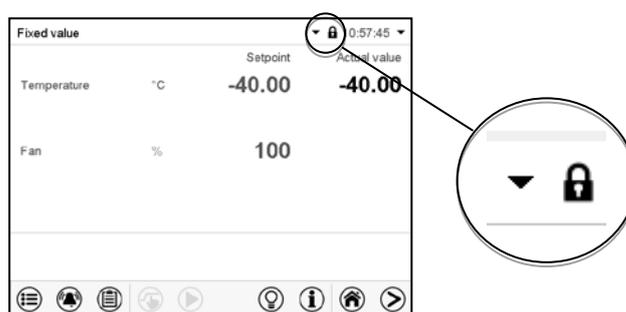
Following user login, controller operation is available, recognizable by the open-lock icon in the header. The available controller functions correspond to the user's authorization level.



Password protection activated for all levels: operation without user login is locked

If passwords have been assigned for all authorization levels, the controller is locked without registration of a user.

As long as no user is registered, controller operation is locked, recognizable at the closed-lock icon in the header. This requires that the user management has been activated by the assignment of passwords for the individual authorization levels.



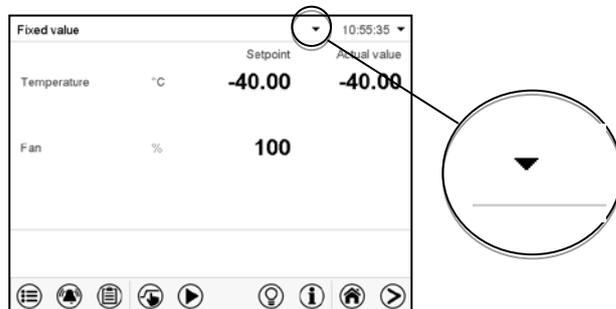
Password protection for at least one level deactivated: operation without user login is possible

If passwords have not been assigned for all authorization levels, after turning on the chamber there are those controller functions available, which correspond to the highest authorization level without password protection.

No lock icon is shown in the display header.

User login is neither required nor possible.

To activate the password protection and user login, perform new password assignment (chap. 13.5.3).



Information window

To check the authorization level of the user currently logged-in, select in Normal display the arrow far right in the display header.

Fixed value		Setpoint	Actual value
Temperature	°C	40.0	40.0

The information window shows date and time, the controller's free memory space and under "Authorization" the authorization level of the current user.

If passwords have been assigned for all authorization levels, a user without login (password entry) has no authorization. There are only viewing functions available.

Fixed value		
Tuesday, 2016/05/24	14:32:10	
Authorization:	Free storage: 98%	

Display when all authorization levels are password protected and no user has logged in:

No authorization level is displayed.

If passwords have been assigned only for some of the authorization levels, a user without login (password entry) has access to the functions of the highest authorization level without password protection.

Fixed value		
Tuesday, 2016/05/24	14:29:26	
Authorization: Admin	Free storage: 98%	

Display when only some of the authorization levels are password protected (example: no protection for the "User" and "Admin" levels) and no user has logged in:

The user's effective authorization (due to lack of password protection) is shown.

Example: user with "Admin" authorization.

If passwords have been assigned for some or all of the authorization levels, user login (password entry) provides the authorization for the corresponding password-protected level.

Fixed value		
Tuesday, 2016/05/24	14:29:26	
Authorization: Admin	Free storage: 98%	

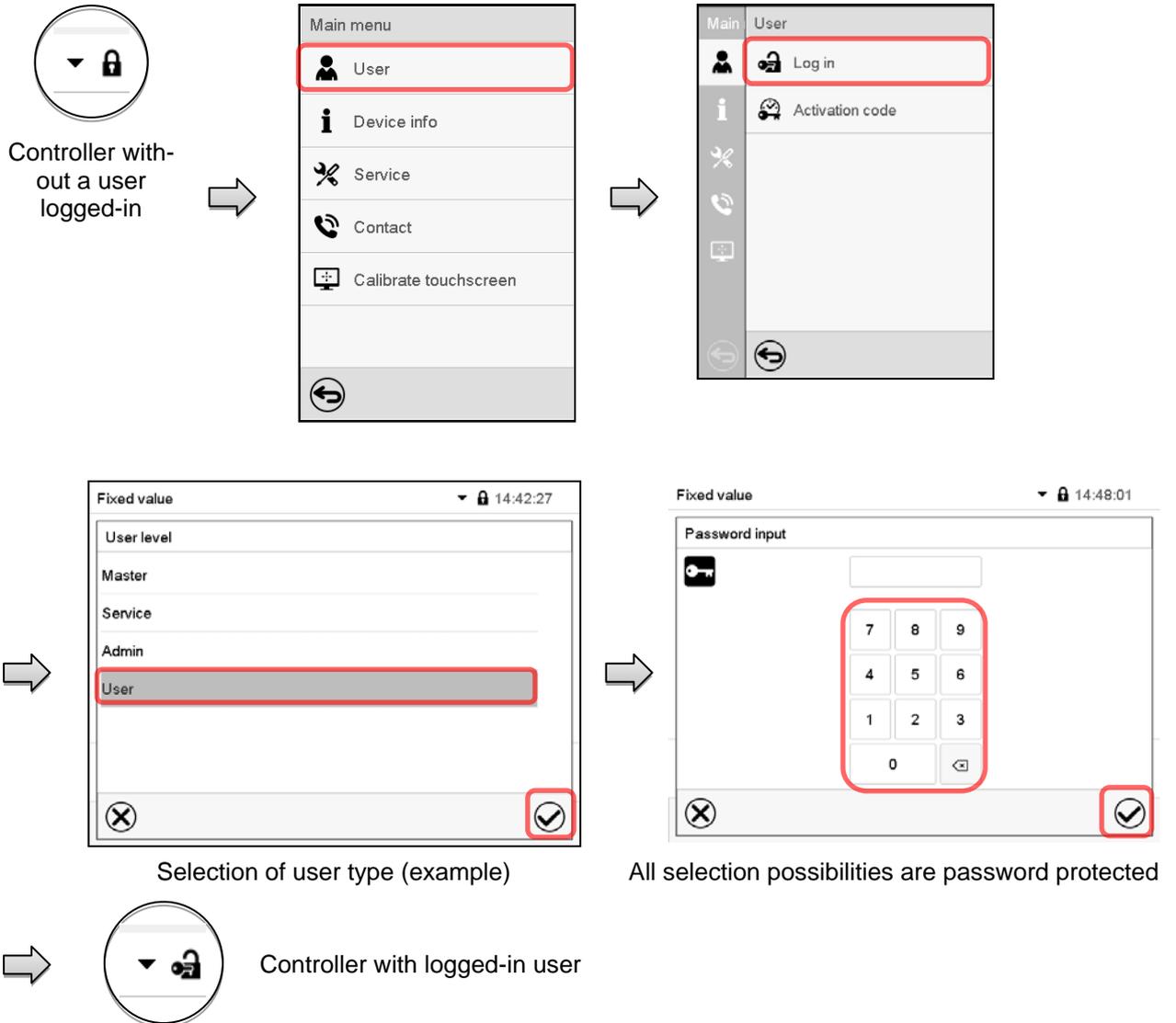
Display when at least some of the authorization levels are password protected and a user has logged in.

The user's authorization (by password entry) is shown.

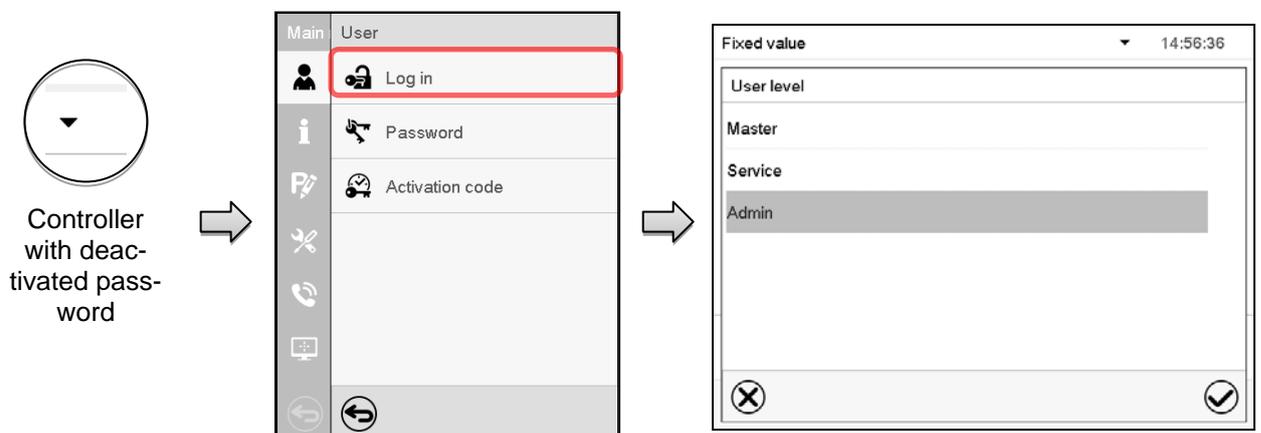
Example: user with "Admin" authorization.

13.2 Log in

Path: *Main menu > User > Log in*



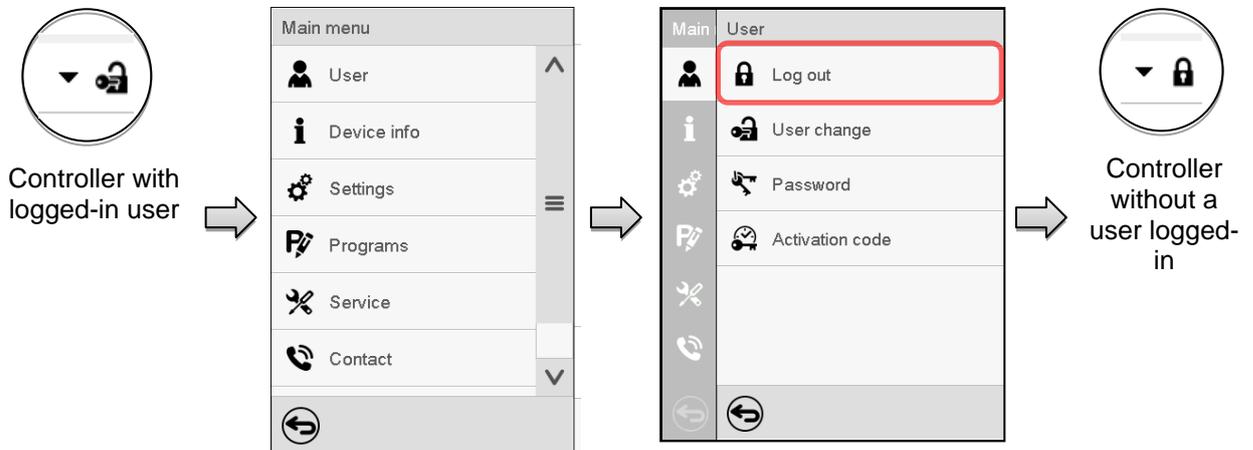
After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.



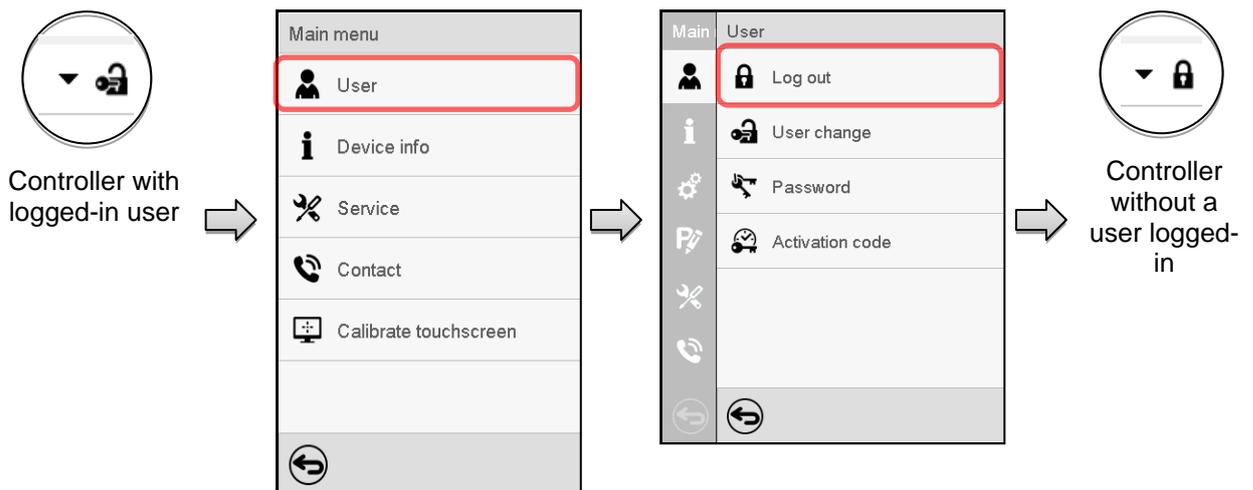
13.3 Log out

Path: [Main menu](#) > [User](#) > [Log out](#)

User logoff with “Admin” authorization



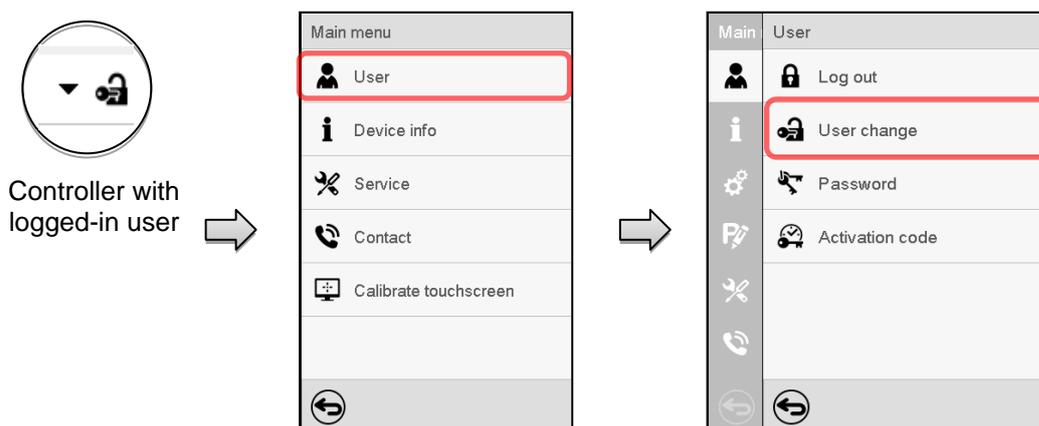
User logoff with “Admin” authorization

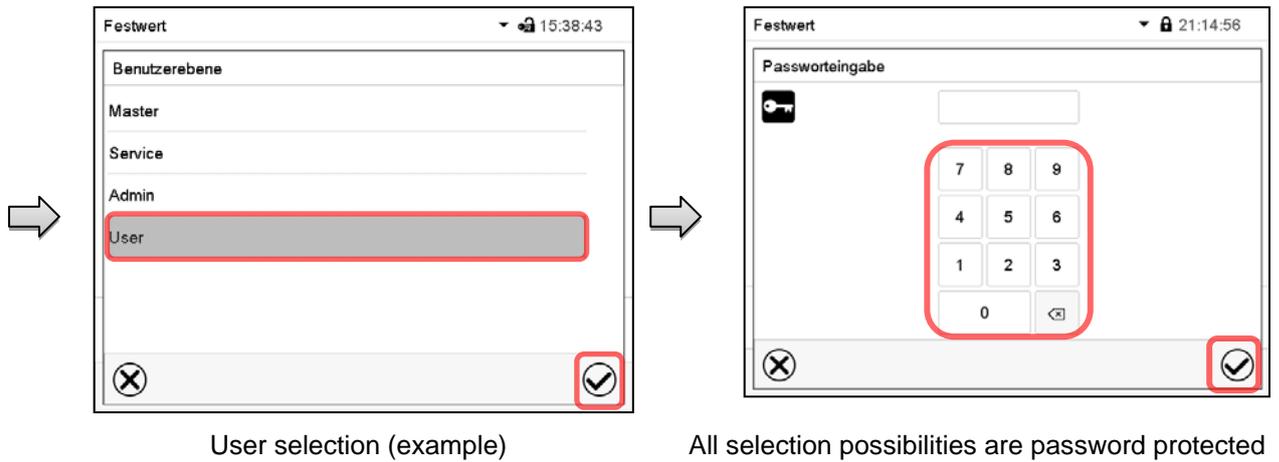


13.4 User change

If the password function has been deactivated (chap.13.5.2) this function is not available.

Path: [Main menu](#) > [User](#) > [User change](#)





13.5 Password assignment and password change

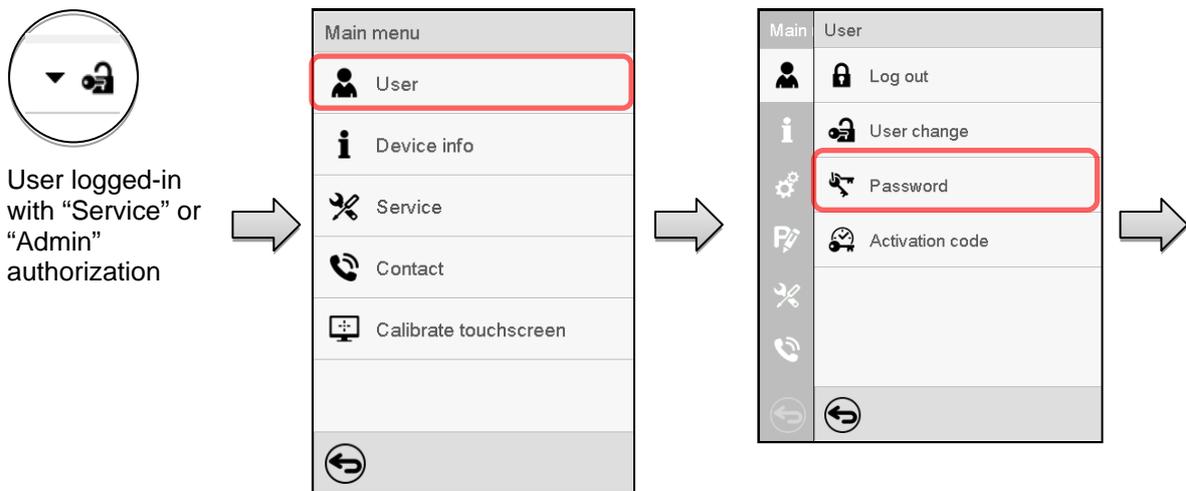
This function is not available for a user logged-in with "User" authorization.

13.5.1 Password change

A logged-in user can change the passwords of his current level and of the next lower level(s).

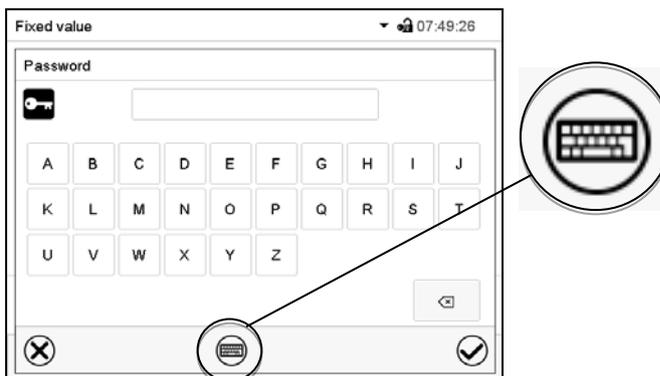
Example: A user with "Admin" authorization can change the passwords for the "Admin" and "User" authorization levels.

Path: *Main menu > User > Password*



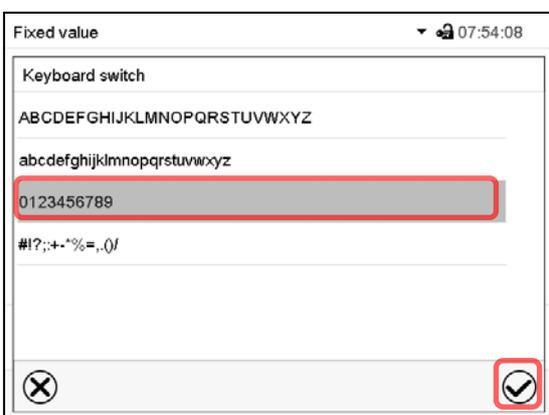


Selection of the authorization level
(example: view with "Admin" authorization)

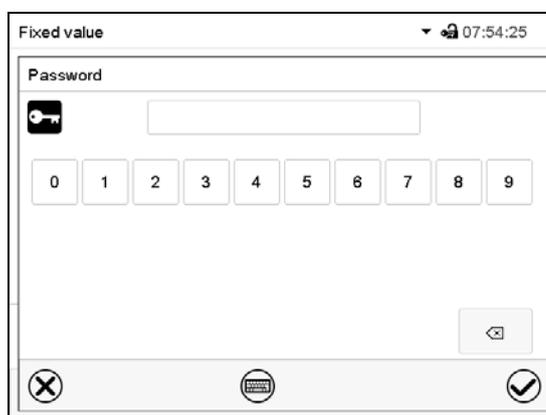


Enter desired password. If desired, press the **Change keyboard** icon to access other entry windows.

In the "Keyboard switch" window you can select different keyboards to enter uppercase and lowercase letters, digits, and special characters. All types of characters can be combined within one single password.

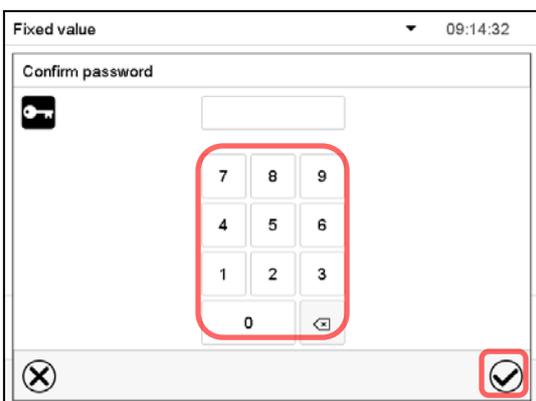


Example: access the digit entry window



Entry of digits

To confirm the entry, press the **Confirm** icon.



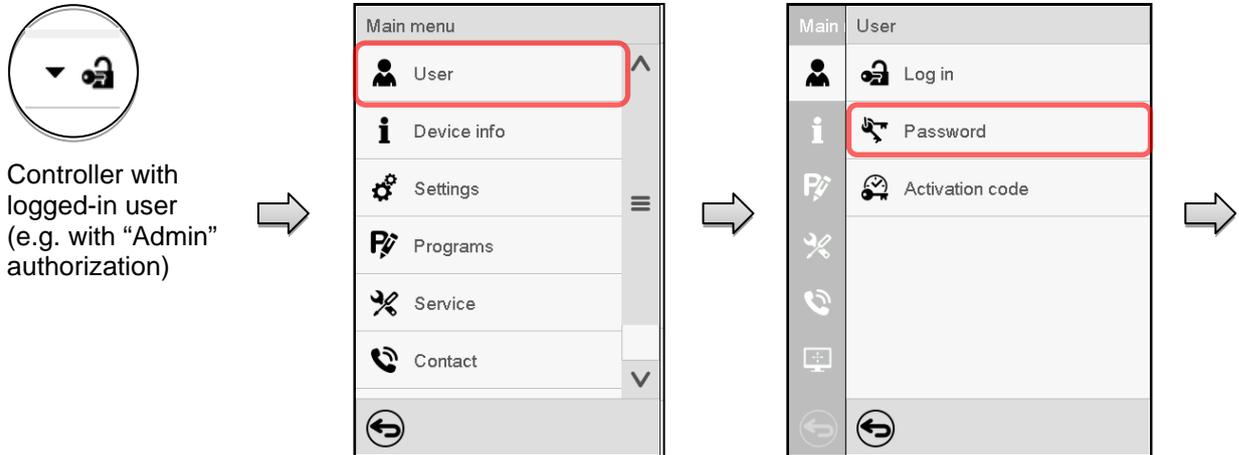
Repeat the password entry for confirmation (sample picture). For each character of the password, the required keyboard appears automatically.

Then press the **Confirm** icon.

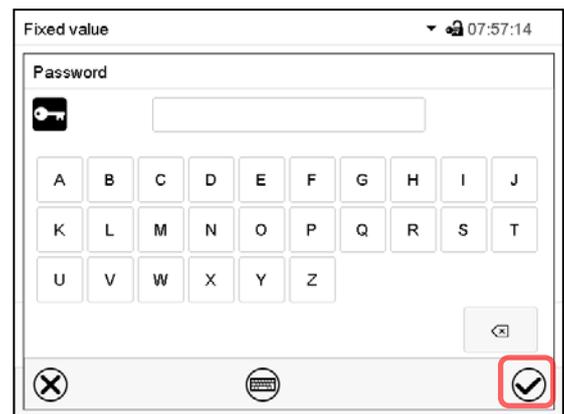
13.5.2 Deleting the password for an individual authorization level

A user logged-in with “Service” or “Admin” authorization can delete the passwords of his current level and of the next lower level(s). To do this no password is entered during a password change.

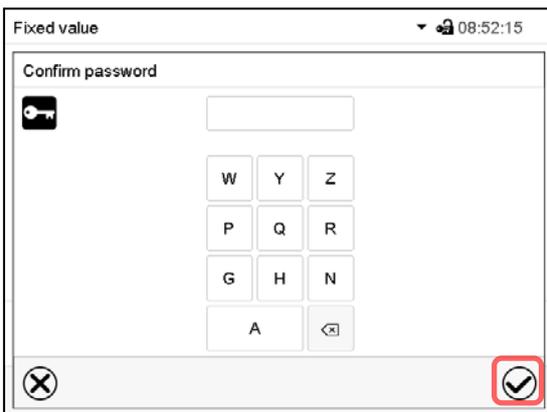
Path: *Main menu > User > Password*



Select the authorization level for which the password shall be deleted.



Do NOT enter anything in the “Password” screen. Press the **Confirm** icon.



Do NOT enter anything in the “Confirm password” screen. Press the **Confirm** icon.

The password is deleted.

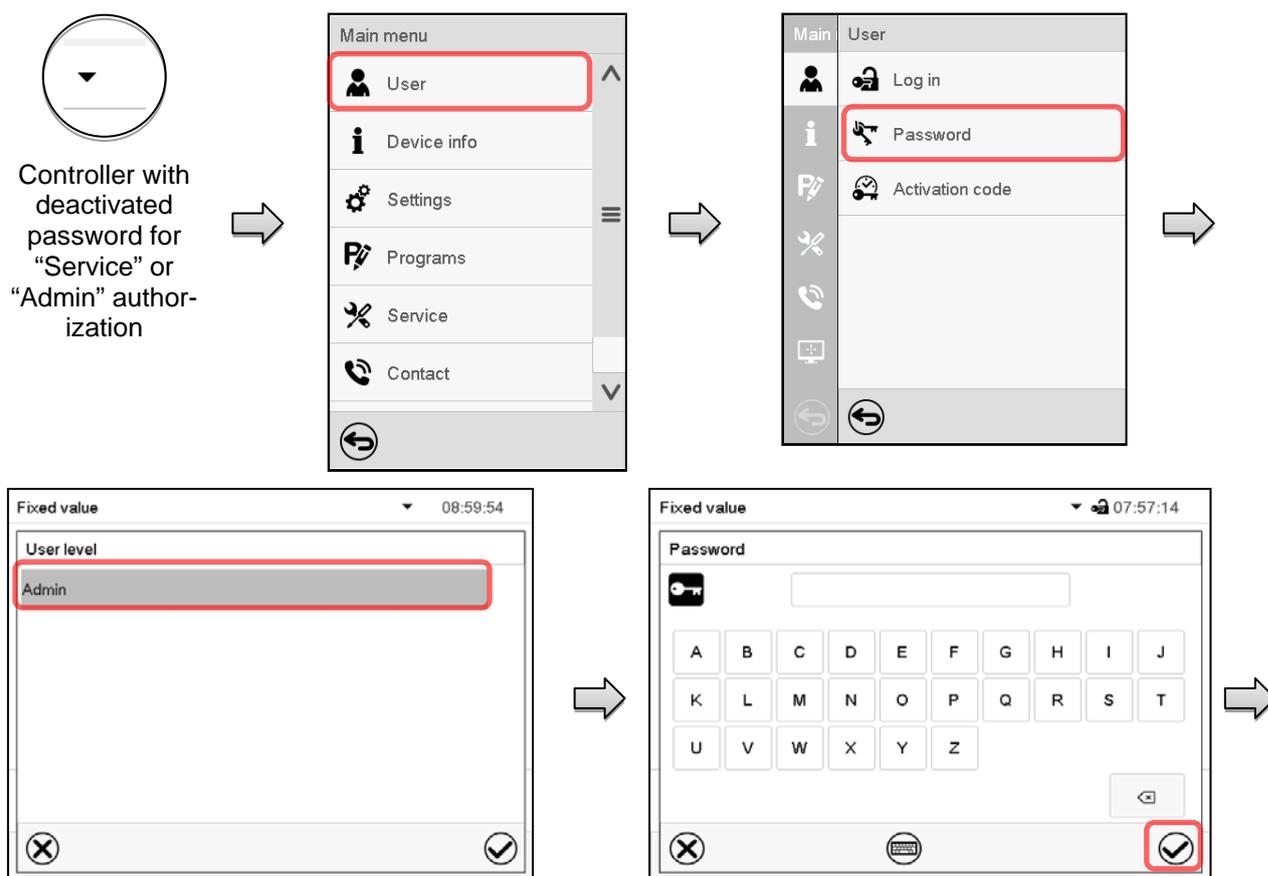
13.5.3 New password assignment for “service” or “admin” authorization level when the password function was deactivated

If the password protection for an authorization level has been deactivated, i.e., no password is assigned, no login for this level is possible. Therefore access to this authorization level is available without login.

If the password for the “Service” or “Admin” authorization has been deleted (chap. 13.5.2), a new password can be assigned for the current level and the next lower level(s) without user login.

Example: The password for the “Admin” authorization level was deleted, therefore every user without login has full access to the functions of the “Admin” authorization level. If access to this level shall become password protected again, the user can assign a new password for the “Admin” authorization level with the “Password” function.

Path: [Main menu](#) > [User](#) > [Password](#)



Select the authorization level, for which you want to assign a password.

(Example: “Admin” authorization)

Enter the desired password. If desired, press the **Change keyboard** icon to access other entry windows.

To confirm the entry, press the **Confirm** icon.

Repeat the password entry for confirmation. While doing this, for each character of the password the required keyboard appears automatically. Then press the **Confirm** icon.

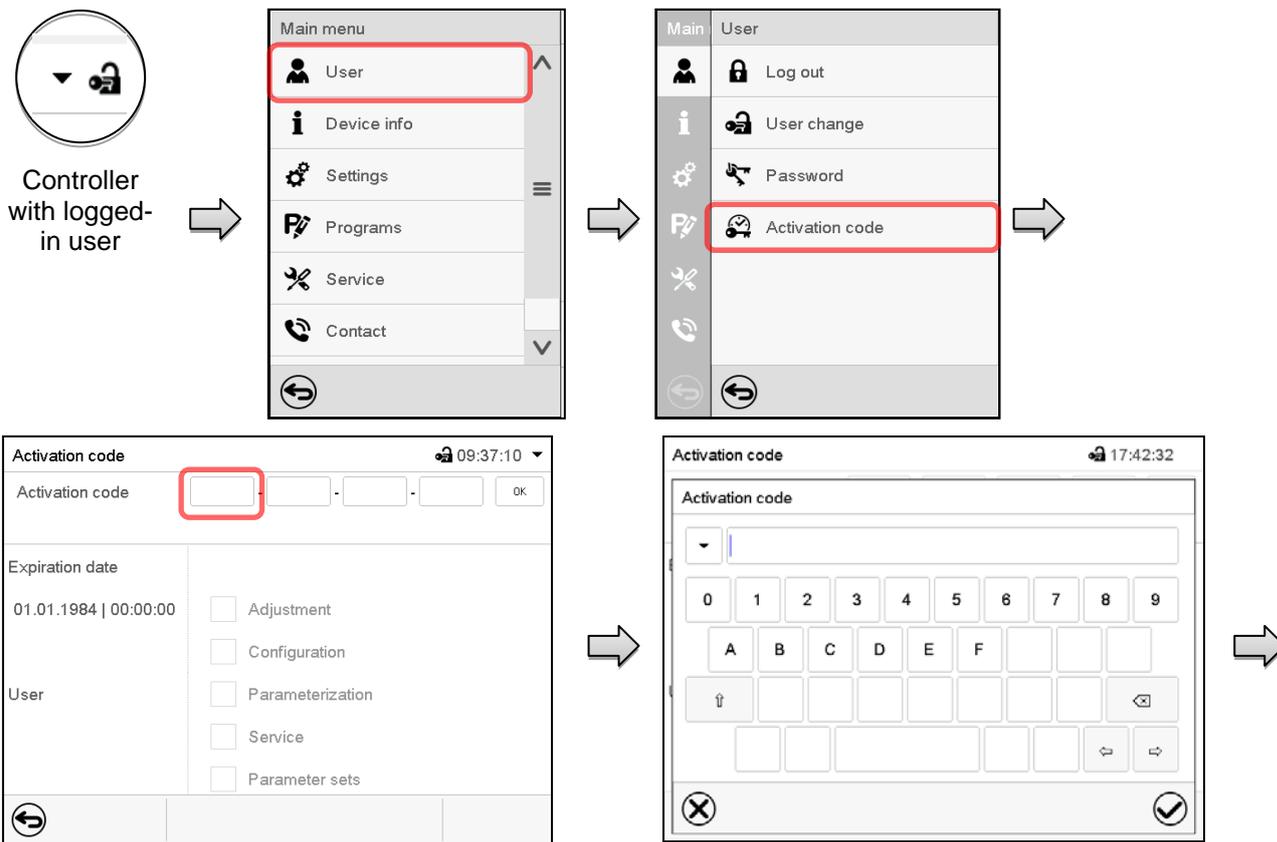
13.6 Activation code

Certain functions of the controller can be unlocked with a previously generated activation code.

The activation code enables access to functions available only in the “Service” authorization level by users without a “Service” authorization. Such functions include e.g., adjustment or extended configurations.

The activation code is available in authorization levels.

Path: *Main menu > User > Activation code*



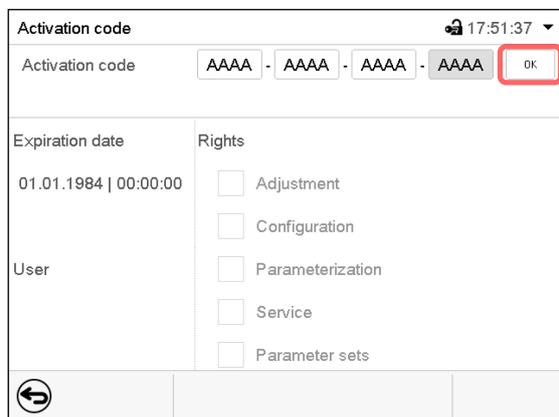
Activation code menu.

Select the first of the four entry fields.

Activation code entry window.

Enter the first four characters of the activation code and press the **Confirm** icon.

Select the next of the four entry fields and proceed accordingly until the entire code has been entered.

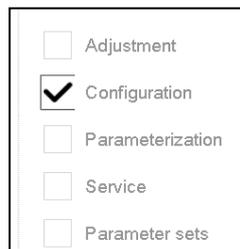


“Activation code” menu with entered code (sample view).

Press **OK** to take over the entry

The available functions are indicated by marked checkboxes.

Example: Extended configurations available.



Under “Expiration date” the date of expiry of the code is displayed.

14. General controller settings

Most of the general settings can be accessed in the “Settings” submenu, which is available for users with “Service” or “Admin” authorization level. It serves to enter date and time, select the language for the controller menus and the desired temperature unit and to configure the controller’s communication functions.

14.1 Selecting the controller’s menu language

The MB2 program controller communicates by a menu guide using real words in German, English, French, Spanish, and Italian.

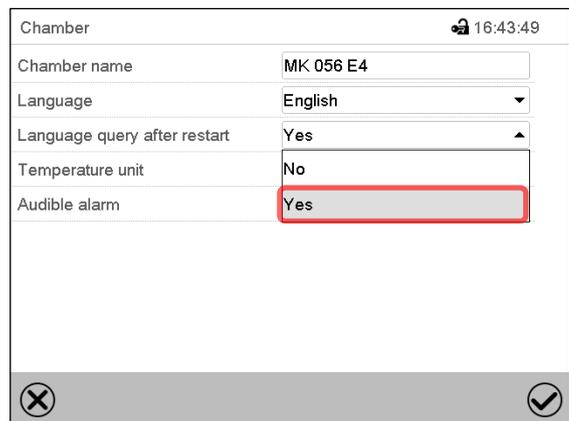
Path: [Main menu](#) > [Settings](#) > [Chamber](#)



Chamber		🔒 16:34:45
Chamber name	MK 056 E4	
Language	English	
Language query after restart	German	
Temperature unit	English	
Audible alarm	French	
	Spanish	

“Chamber” submenu.

Select the desired language.



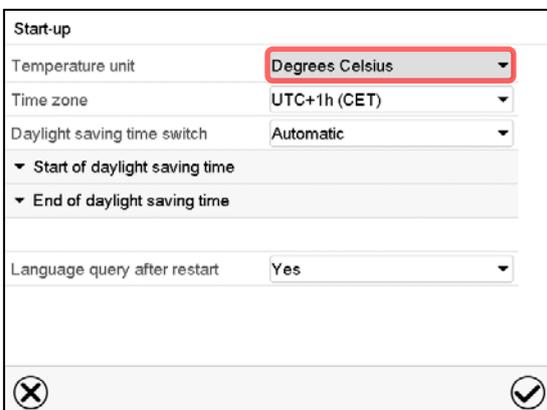
Chamber		🔒 16:43:49
Chamber name	MK 056 E4	
Language	English	
Language query after restart	Yes	
Temperature unit	No	
Audible alarm	Yes	

“Chamber” submenu.

Select if there shall be a language query after restarting the chamber and press the **Confirm** icon.

14.2 Selecting the temperature unit

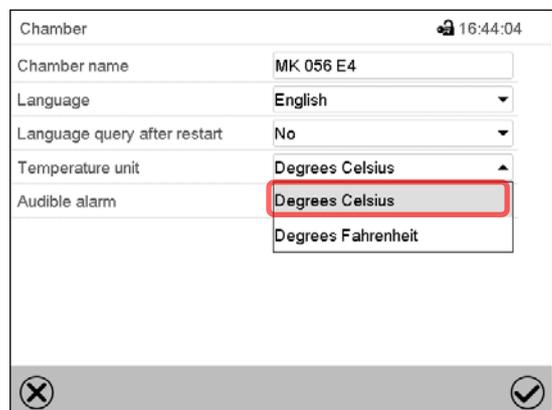
Following start-up of the chamber:



Start-up	
Temperature unit	Degrees Celsius
Time zone	UTC+1h (CET)
Daylight saving time switch	Automatic
Start of daylight saving time	
End of daylight saving time	
Language query after restart	Yes

Or later:

Path: [Main menu](#) > [Settings](#) > [Chamber](#)



Chamber		🔒 16:44:04
Chamber name	MK 056 E4	
Language	English	
Language query after restart	No	
Temperature unit	Degrees Celsius	
Audible alarm	Degrees Celsius	
	Degrees Fahrenheit	

Select the desired temperature unit and press the **Confirm** icon.

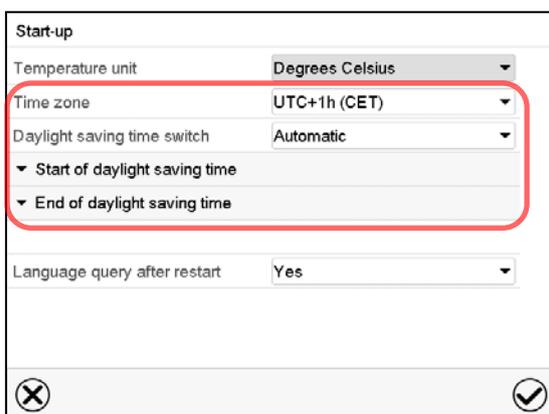
Change of the temperature unit between °C and °F.

If the unit is changed, all values are converted accordingly

	C = degree Celsius	0 °C = 31°F	Conversion:
	F= degree Fahrenheit	100 °C = 212°F	[value in °F] = [value in °C] * 1,8 + 32

14.3 Setting date and time

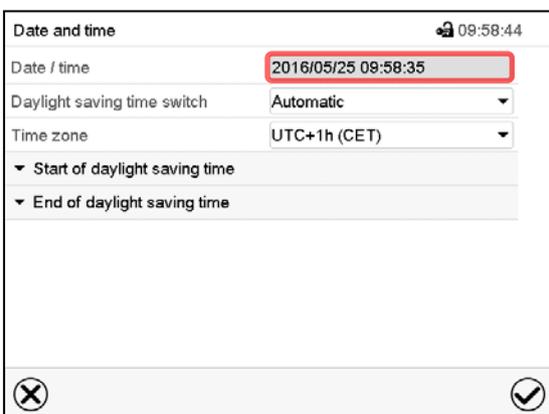
Following start-up of the chamber after language selection:



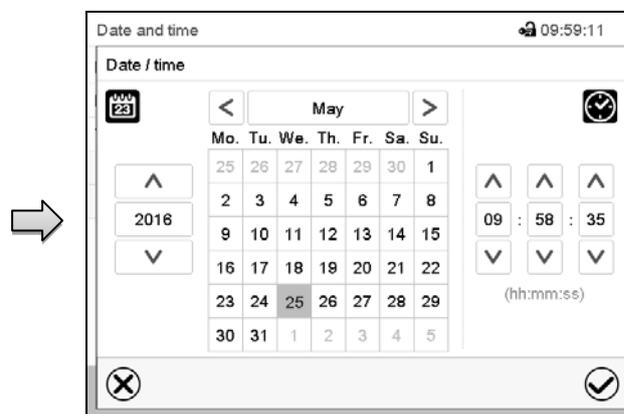
Select the time zone and configure the daylight saving time switch.

Or later:

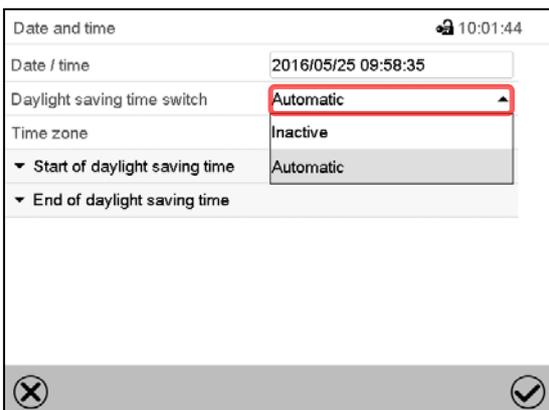
Path: [Main menu](#) > [Settings](#) > [Date and time](#)



“Date and time” submenu.
Select the field “Date / time”.

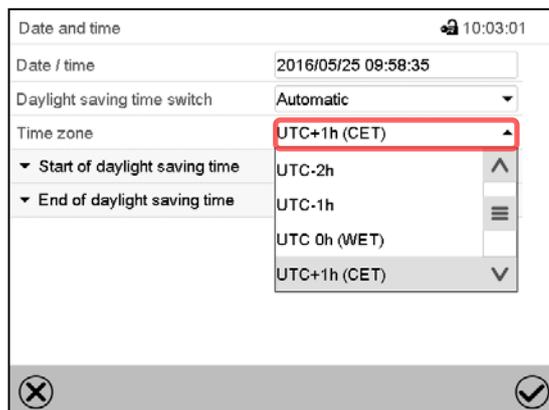


“Date / time” entry menu.
Enter date and time and press the **Confirm** icon.



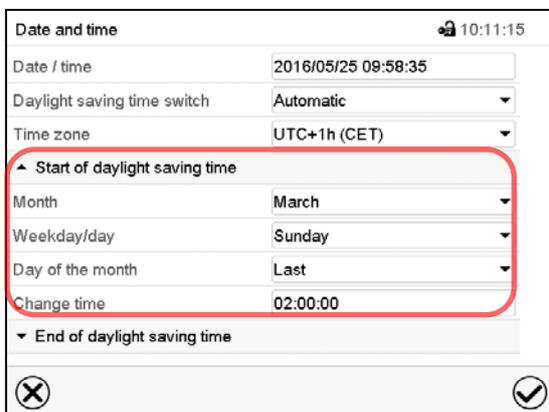
“Date and time” submenu.

In the field “Daylight saving time switch” select the desired setting “Automatic” or “Inactive”.



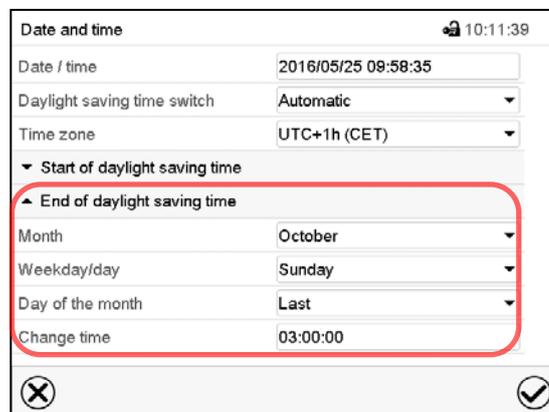
“Date and time” submenu.

Select the desired time zone and press the **Confirm** icon.



“Date and time” submenu.

Select the desired start of the daylight saving time.



“Date and time” submenu.

Select the desired end of the daylight saving time and press the **Confirm** icon.

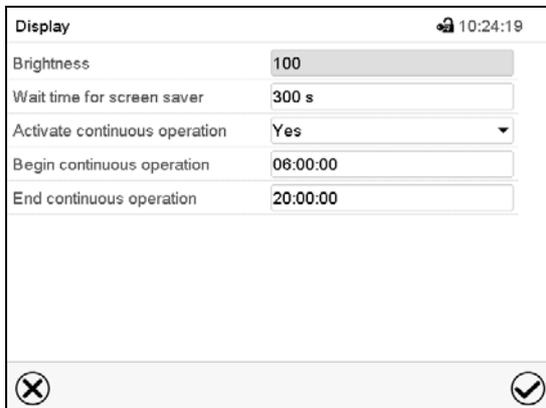
After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

14.4 Display configuration

14.4.1 Adapting the display parameters

This function serves to configure parameters like display brightness and operating times.

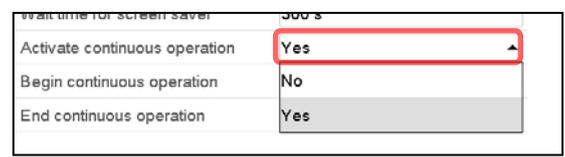
Path: [Main menu](#) > [Settings](#) > [Display](#) > [Display](#)



“Display” submenu.

- Select the field “Brightness”.
Move the grey slide to the left or right to define the brightness of the display
 - left = darker (minimum value: 0)
 - right = brighter (maximum value: 100)
 Press the **Confirm** icon.



- Select the field “Wait time for screen saver” and enter the desired waiting time for the screen saver in seconds. Setting range: 10 sec up to 32767 sec. During the waiting time the display is off. Confirm entry with **Confirm** icon.
- In the field “Activate continuous operation” select the desired setting “Yes” or “No”.
 
- Select the field “Begin continuous operation” (possible only if continuous operation is activated) and enter the time with the arrow keys. Confirm entry with **Confirm** icon.
- Select the field “End continuous operation. (only possible if continuous operation is activated) and enter the time with the arrow keys. Confirm entry with **Confirm** icon.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

14.4.2 Touchscreen calibration

This function serves to optimize the display for the user's individual angular perspective.

Path: **Main menu > Calibrate touchscreen**



Normal display.

Select "Calibrate touchscreen" and follow the instructions on the display.

You need to touch all four corners of the touchscreen to calibrate it. Appropriate boxes appear successively in each corner.

	<p>The clock icon shows how much time there is left to touch the currently activated box. If the box is not touched within this period, calibration is aborted and the display changes to Normal display.</p>
---	---

After completing the calibration, i.e., touching all four boxes, the display changes to Normal display.

14.5 Network and communication

For these settings at least the “Admin” authorization level is required.

14.5.1 Serial interfaces

The chamber is optionally equipped with a serial RS485 interface.

This menu allows to configure the communication parameters of the RS485 interface.

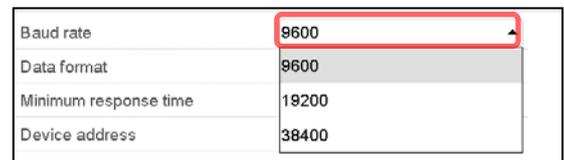
The device address is required to recognize chambers with this interface type in a network, e.g. when connecting it to the optional communication software BINDER APT-COM™ 3 DataControlSystem (chap. 19.1). In this case do not change the other parameters.

Path: [Main menu](#) > [Settings](#) > [Serial interfaces](#)

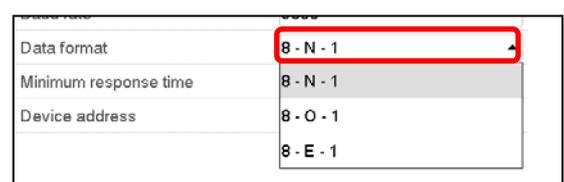


“Serial interfaces” submenu.

- Select the desired setting in the field “Baud rate”.



- Select the desired setting in the field “Data format”.



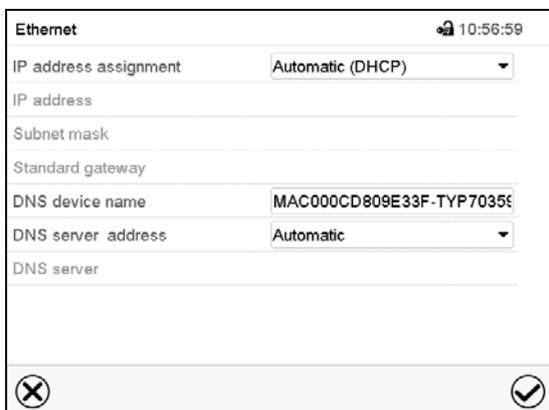
- Select the field “Minimum response time” and enter the desired minimum response time. Confirm entry with **Confirm** icon.
- Select the field “Device address” and enter the device address. Factory setting is “1”. Confirm entry with **Confirm** icon.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

14.5.2 Ethernet

14.5.2.1 Configuration

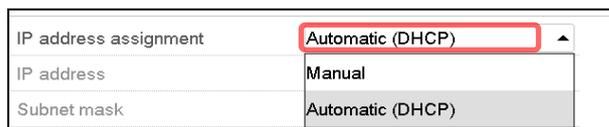
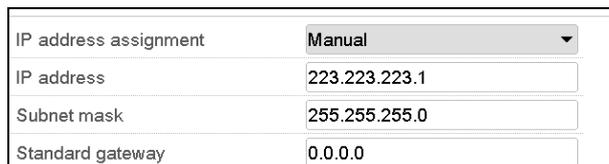
Path: [Main menu](#) > [Settings](#) > [Ethernet](#)



“Ethernet” submenu.

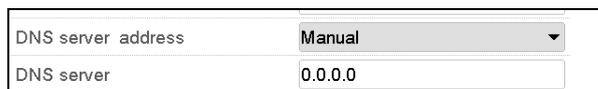
- In the field “IP address assignment” select the desired setting “Automatic (DHCP)” or “Manual”.

With selection “Manual” you can enter the IP-address, the subnet mask and the standard gateway manually.

- Select “DNS device name” and enter the DNS device name. Confirm entry with **Confirm** icon.
- In the field “DNS server address” select the desired setting “Automatic” or “Manual”.

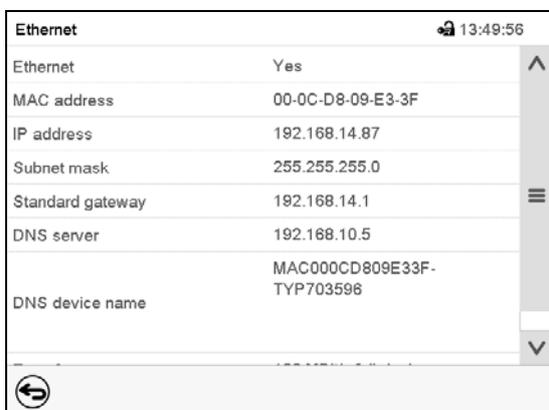
With selection „Manual“ you can enter the DNS server address manually.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

14.5.2.2 Display of MAC address

Path: [Main menu](#) > [Device info](#) > [Ethernet](#)



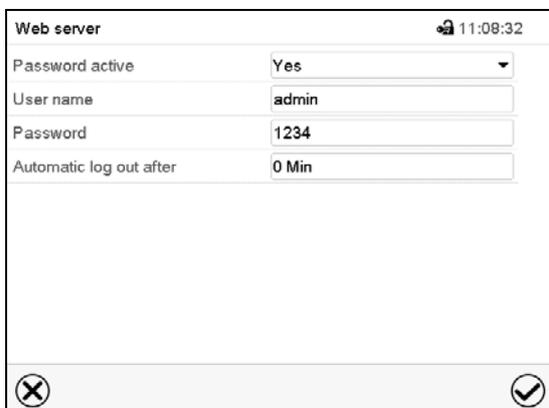
Ethernet	
Ethernet	Yes
MAC address	00-0C-D8-09-E3-3F
IP address	192.168.14.87
Subnet mask	255.255.255.0
Standard gateway	192.168.14.1
DNS server	192.168.10.5
DNS device name	MAC000CD809E33F-TYP703596

“Ethernet” submenu (example).

14.5.3 Web server

This controller menu serves to configure the web server. Then you can enter the chamber’s IP-address in the Internet. The IP address is available via [Chamber information](#) > [Ethernet](#). The BINDER web server opens. Enter the user name and password which have been assigned for the web server in the controller menu. This enables online access to the controller display, to see e.g., the event list or error messages. In this view no settings can be changed.

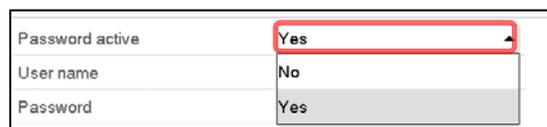
Path: [Main menu](#) > [Settings](#) > [Web server](#)



Web server	
Password active	Yes
User name	admin
Password	1234
Automatic log out after	0 Min

“Webserver” submenu.

- In the field “Password active” select the desired setting “Yes” or “No”.



Password active	Yes
User name	No
Password	Yes

- Select the field “User name” and enter the desired user name. Confirm entry with **Confirm** icon.
- Select the field “Password” and enter the desired password. Confirm entry with the **Confirm** icon.
- Select the field “Automatic log out after” and enter the time in minutes after which the webserver shall log out automatically. Setting range: 0 min to 65535 min. Confirm entry with **Confirm** icon.

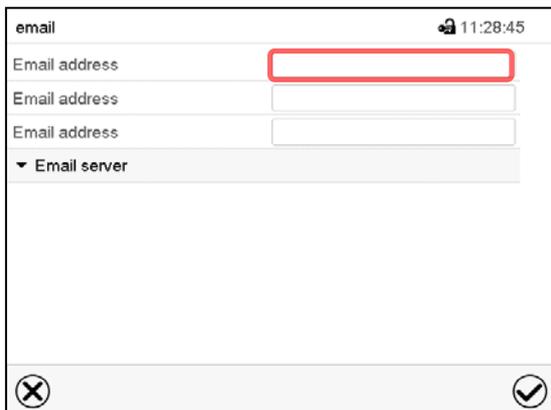
After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

14.5.4 E-Mail

As soon as an alarm was triggered, an e-mail is sent to the configured e-mail address.

Path: [Main menu](#) > [Settings](#) > [Email](#)

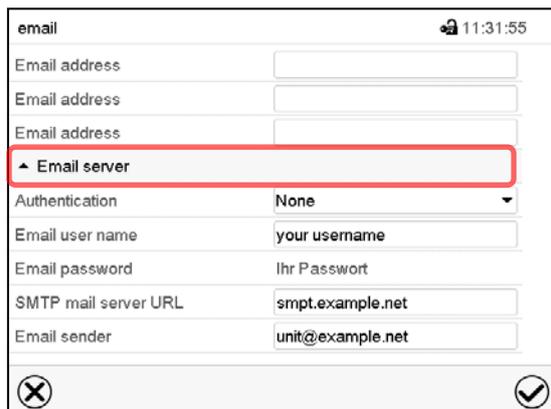
E-mail address entry:



“Email” submenu.

Select the desired e-mail address field and enter the e-mail address. You can use the **Keyboard change** icon for entry. Confirm entry with **Confirm** icon.

E-mail server settings:



“Email” submenu.

Select the field “Email server” to access the settings

- In the field “Authentication” select the desired setting “None” or “SMTP” auth“.

With the setting “SMTP auth”, you can enter a password under “Email password”.

Authentication	None
Email user name	None
Email password	SMTP auth
SMTP mail server URL	192.168.10.45

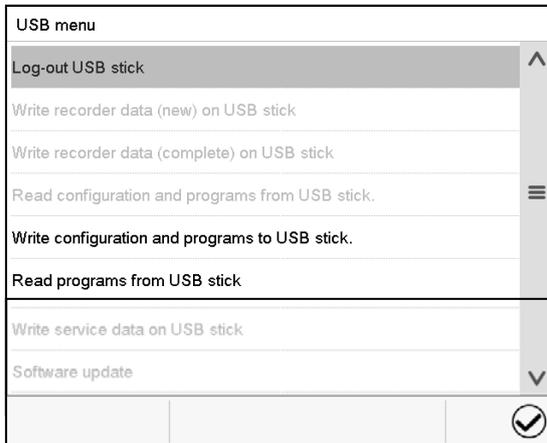
- Select the field “Email user name” and enter the desired user name. Confirm entry with **Confirm** icon.
- Select the field “SMTP mail server URL” and enter the SMPT mail server URL. Confirm entry with **Confirm** icon.
- Select the field “Email sender” and enter the desired Email sender. Confirm entry with **Confirm** icon.

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

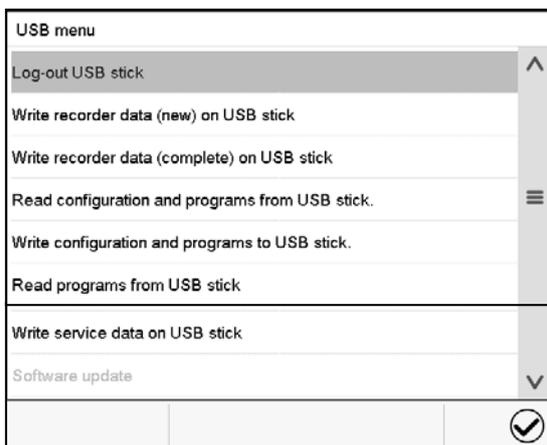
14.6 Data import / export via USB medium

When you insert a USB-stick, the “USB” menu opens.

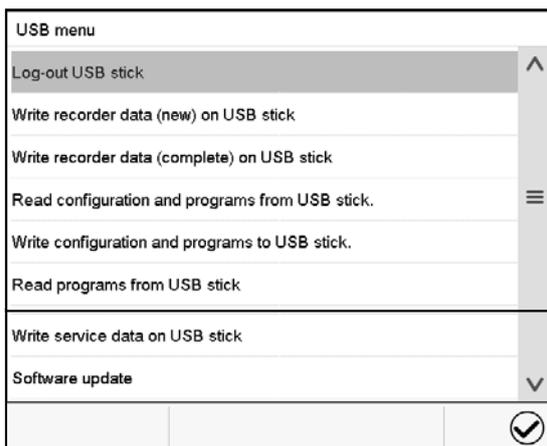
Depending on the user’s authorization level, different functions (highlighted in black) are available for the logged-in user.



Available functions with “User” authorization level



Available functions with “Admin” authorization level



Available functions with “Service” authorization level

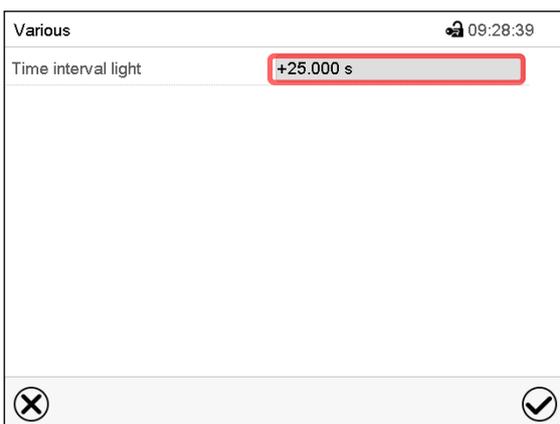
14.7 Turning off the interior lighting automatically



Press the **Interior lighting** icon to turn on and off the interior lighting.

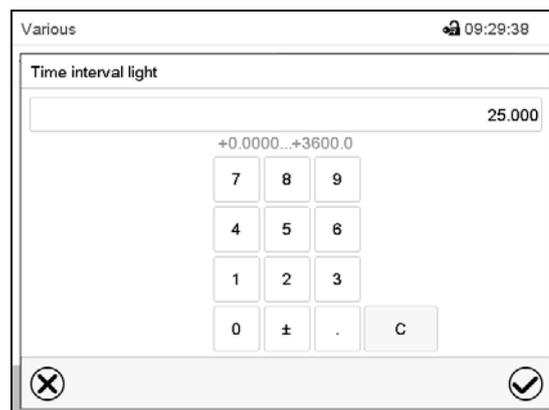
Additionally, you can define in this menu the interval after which the turned-on light will turn off automatically.

Path: [Main menu](#) > [Settings](#) > [Various](#)



“Various” submenu

Select the field “Time interval light”.



„Time interval light“ entry menu

Enter the time in seconds after which the light shall turn off automatically.

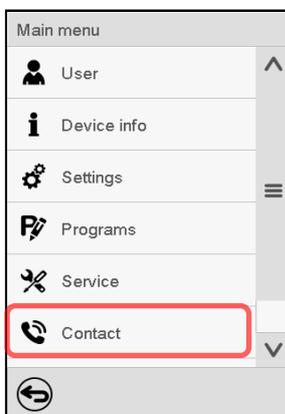
Setting range: 0 sec up to 3600 sec

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

15. General information

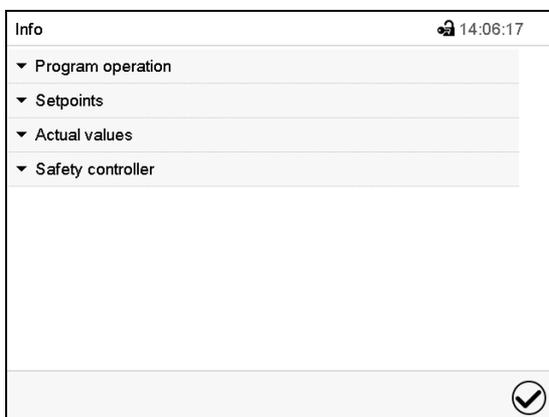
15.1 Service contact page

Path: [Main menu](#) > [Contact](#)



15.2 Current operating parameters

 Press the **Information** icon to access the “Info” menu from Normal display.



“Info” menu.

Select the desired information.

- Select “Program operation” to see information on a currently running program.

▲ Program operation	
Program type	Time program
Program name	program 1
	Programmhinweis
Program info	
Program start	08.06.2016 07:34:57
Program duration	87:00:00
Rem. program runtime	87:00:00
Program end	11.06.2016 22:35:49
Section number	1 / 87
Section duration	00:00:00
Remaining section time	01:00:00

- Select “Setpoints” to see information on the entered setpoints and operation lines.

▲ Setpoints	
Temperature	-40.00 °C
Fan	100 %
Operation lines	0000000000000000

- Select “Actual values” to see information on the current actual values.

▲ Actual values	
Temperature	-40.00 °C

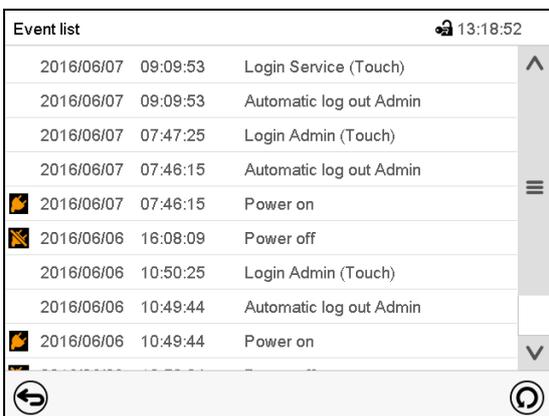
- Select “Safety controller” to see information on the safety controller status.

▲ Safety controller	
Switch value	40.0 °C
Actual value	20.3 °C
Status	Not triggered

15.3 Event list

The “Event list” displays status information and errors of the current day. It enables to view the last 100 events or defective conditions of the chamber.

 Press the **Event list** icon to access the event list from Normal display.



Event list

 Press the **Update** icon to update the event list.

 **Attention:** Following a modification of the language setting (chap. 14.1) or the storage interval of the chart recorder (chap. 16.2) the Event list is cleared.

15.4 Technical chamber information

Path: [Main menu](#) > [Device info](#)

<table border="1"> <tr> <td>Main</td> <td>Device info</td> </tr> <tr> <td></td> <td> General</td> </tr> <tr> <td></td> <td> Versions</td> </tr> <tr> <td></td> <td> In-/Outputs</td> </tr> <tr> <td></td> <td> Modbus inputs</td> </tr> <tr> <td></td> <td> Ethernet</td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> </table>	Main	Device info		 General		 Versions		 In-/Outputs		 Modbus inputs		 Ethernet					Chamber name and setup	
	Main	Device info																
		 General																
		 Versions																
		 In-/Outputs																
		 Modbus inputs																
		 Ethernet																
																		
																		
Versions of CPU, I/O module and safety controller	for BINDER Service																	
Information on digital and analog inputs and outputs and phase angle outputs	for BINDER Service																	
Information on modbus analog and digital inputs	for BINDER Service																	
Information on Ethernet connection, MAC address display	chap. 14.5.2																	
Back to main menu																		

16. Chart recorder display

This view offers graphic representation of the measurement course. Data representation imitates a chart recorder and allows recalling any set of measured data at any point of time taken from the recorded period.

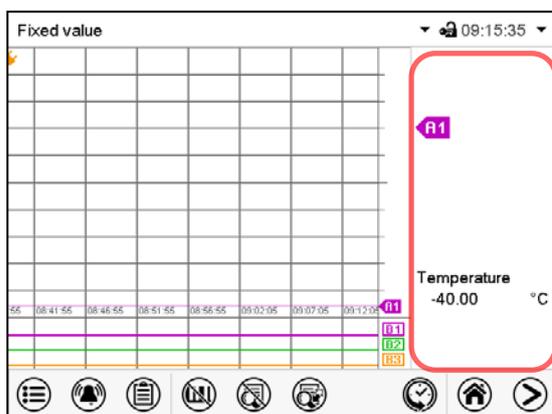
16.1 Views

	Press the Change view icon to access the pen recorder display.
---	---

16.1.1 Show and hide legend

	Show legend		Hide legend
---	--------------------	---	--------------------

Press the **Show legend** icon to display the legend on the right side of the display

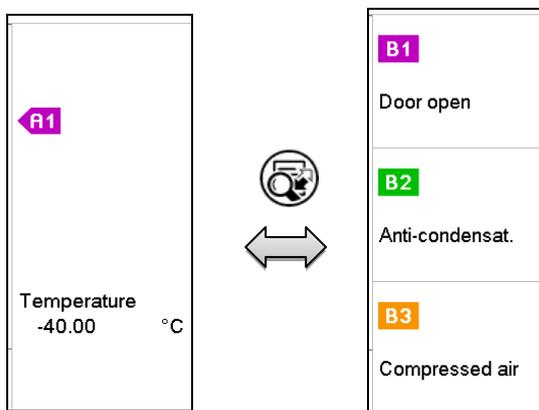


Legend shown on the right side of the display

16.1.2 Switch between legend pages

	Switch legend
---	----------------------

Press the **Switch legend** icon to switch between the legend pages



1st page

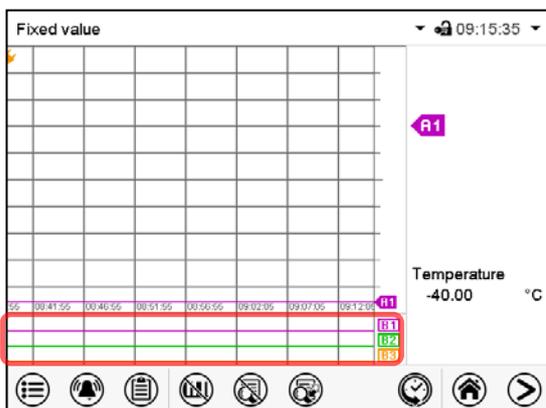
2nd page

Switching between the legend pages

16.1.3 Show and hide specific indications



Press the **Show indications** icon to display the indications “Door open” (B1), “Anti-condensat.” (B2), “Compressed air” (B3).

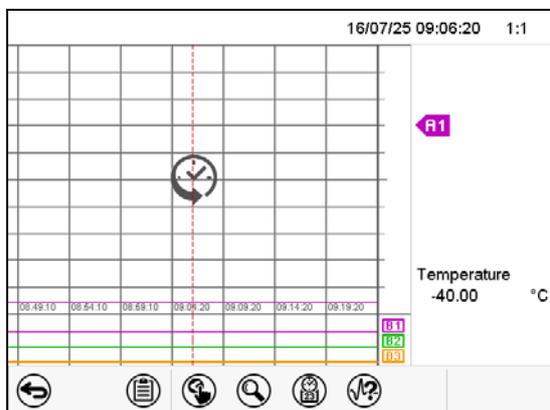


Indications “Door open” (B1), “Anti-condensat.” (B2), and “Compressed air” (B3) are displayed.

16.1.4 History display



Press the **History display** icon to change to the history display.



History display.

The chart recorder is paused. Data recording continues in the background.

Move the central red line by tapping and holding to the desired position.

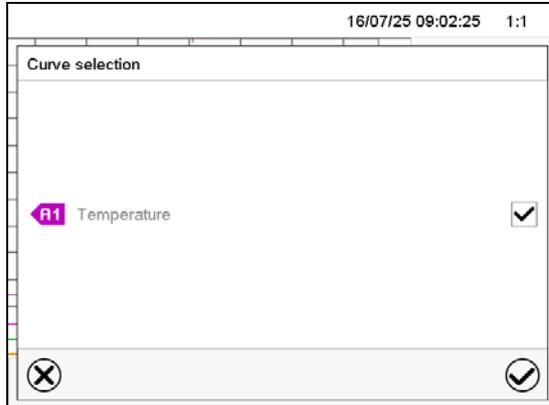
The legend at the right side shows the values of the current line position.

Then further icons appear:

History display: Curve selection



Press the **Curve selection** icon to access the “Curve selection” submenu.



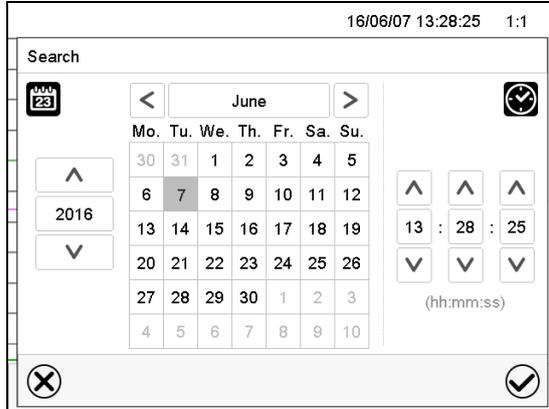
“Curve selection” submenu.

Select the curves to be displayed by checking the checkbox of the corresponding parameter. Press the **Confirm** icon

History display: Search the required instant



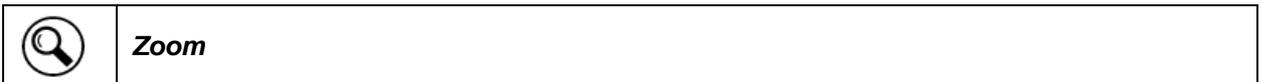
Press the **Search** icon to access the “Search” submenu.



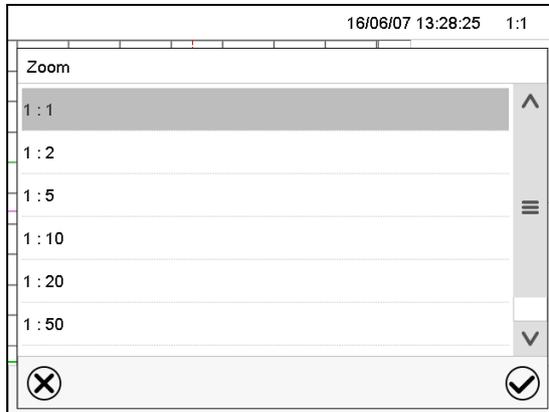
“Search” submenu.

Select the required instant by entering its date and time and press the **Confirm** icon

History display: Zoom function



Press the **Zoom** icon to access the “Zoom” submenu.



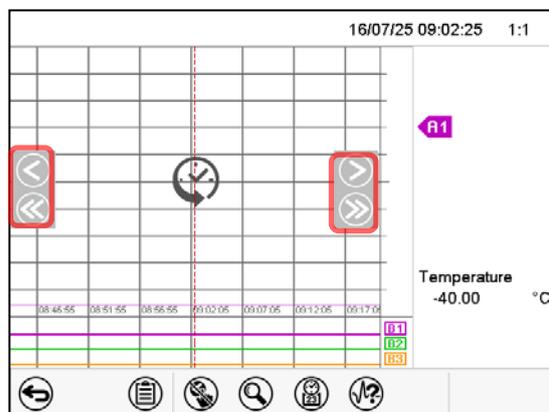
“Zoom” submenu.

Select the zoom factor and press the **Confirm** icon

History display: Show and hide *scroll buttons* to scroll to an instant



Press the **Show scroll buttons** icon to access the “Page selection” submenu.



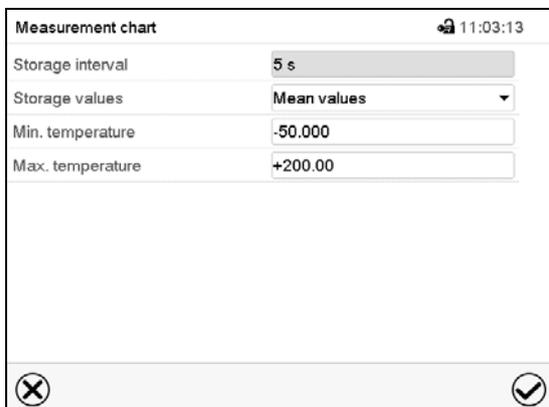
“Page selection” submenu.

Scroll buttons are shown on the left and on the right. Use them to move along the timeline.

16.2 Setting the parameters

This menu allows setting the storage interval, the type of values to be shown and the scaling of the temperature charts.

Path: [Main menu](#) > [Settings](#) > [Measurement chart](#)

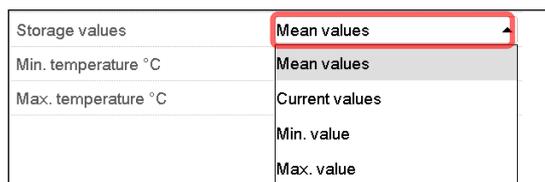


“Measurement chart” submenu.

- Select the field “Storage interval” and enter the desired storage interval. Confirm entry with **Confirm** icon.

The available presentation depends on the pre-selected storage rate. Factory setting: 60 seconds. This means the higher the storage rate, the more precisely but shorter the data representation will be.

- In the field “Storage values” select the desired value type to be displayed.



- For scaling the representation select the desired minimum and maximum temperature or humidity value and enter the desired value. Temperature display range: -50 °C up to 180 °C. Humidity display range: 0% r.H. up to 100% r.H. Confirm entry with **Confirm** icon.

	CAUTION
	<p>Setting the storage rate or rescaling (minimum and/or maximum) clears the measured-value memory.</p> <p>Danger of information loss.</p> <p>➤ Change the storage rate or scaling ONLY if the previously registered data is no longer needed.</p>

After completing the settings, press the **Confirm** icon to take over the entries and exit the menu, **or** press the **Close** icon to exit the menu without taking over the entries.

17. Notes on refrigerating operation

Defrosting:

BINDER chambers are very diffusion-proof. To ensure high temperature precision there is no automatic cyclic defrosting device. The refrigerating system largely avoids icing of the evaporation plates. However, at very low temperatures the moisture in the air can condense on the evaporator leading to icing.



Always close the door properly.

Operation with temperature set-points above +5 °C / 41°F at an ambient temperature of 20 °C / 68 °F:

The air defrosts the ice cover automatically. Defrosting is continually performed.

Operation with temperature set-points below +5 °C / 41°F:

Icing on the evaporator is possible. Defrost the chamber manually.



With temperature set-points below +5 °C / 41°F, regularly defrost the chamber manually:

- Set the temperature to 60 °C / 140°F (Manual Mode).
- Let the chamber operate for approx. 1 hour with the door closed. Remove the access port plugs.



Too much ice on the evaporator is noticeable by reduced refrigerating performance.

Operation with temperature set-points below 0 °C / 32°F:

While operating the chamber with set-points below 0 °C / 32°F condensation is possible at the inner surface of the door around the door gasket.



In case of heavy condensation, check tightness of the door gasket.

After one or two days operation at a set-point below 0 °C / 32°F a thin ice layer can cover the inner chamber door, the front margins of the inner kettles and may be the glass window.. The amount depends of the ambient temperature and humidity. This does not influence the proper function of the refrigerating system.



Refrigerating performance decreases while operating the chamber at temperatures below 0 °C / 32°F due to icing of the evaporators. For this reason defrost the chamber regularly, e.g. once a week.



CAUTION

Uncontrolled defrosting of icing on the evaporator.

After several days of refrigerating below +5 °C / 41°F:

- ⊘ Do NOT directly turn off the chamber.
- Manually defrost the chamber (see description above).
- Then, shut down the chamber at the main power switch (1) and close the tap of the water supply. Keep removed the access port plugs.

18. Anti-condensation protection via operation line

The anti-condensation protection condensates the chamber humidity at the coldest point in order to avoid the samples becoming wet from condensation. Anti-condensation protection is performed by the evaporator and can be programmed On/Off via operation line "Anti-condensation" in Fixed value and program modes.



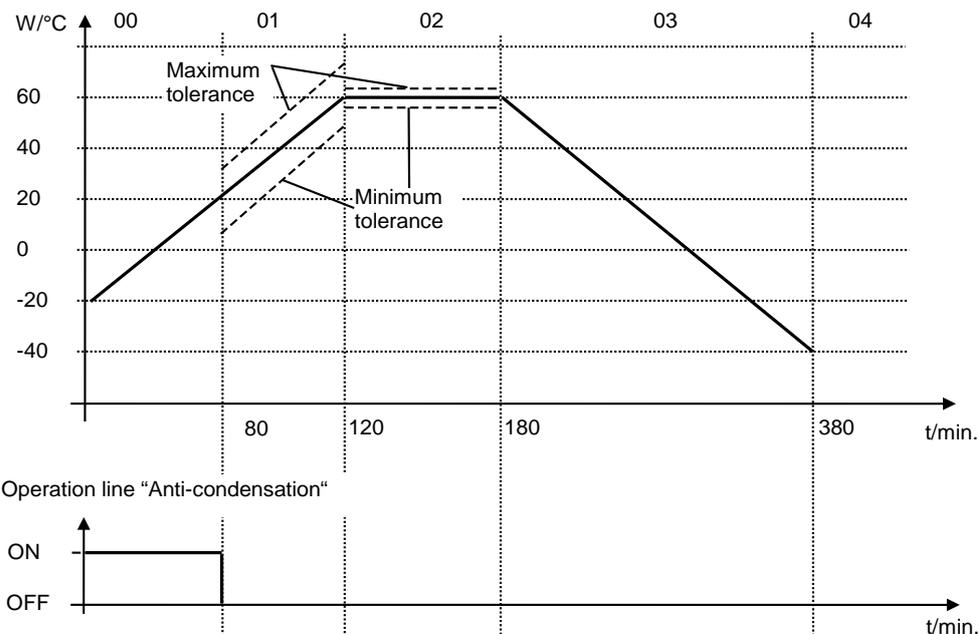
Use the anti-condensation protection only if absolutely necessary to prevent condensation on the charging material.

When the anti-condensation protection is enabled the refrigeration machine keeps operating within warming-up phases (On = refrigeration machine operating, Off = refrigeration machine off).

- **If possible, use the anti-condensation protection only during warm-up phases.** If necessary it can also be activated during hold phases.
- **Do NOT use the anti-condensation protection above a temperature set-point of +20 °C / 68°F maximum.**

To obtain optimal warming results without condensation on the samples, program a heating gradient of approx. 0.5 °C/min.

Example:



Depending on size, material, and shape of the charging material and on the heating-up rate, condensation may form despite the activated anti-condensation protection. This condensation is, however, reduced compared to the state without anti-condensation protection.

19. Options

19.1 Communication software APT-COM™ 3 DataControlSystem (option)

The chamber is regularly equipped with an Ethernet interface (5) that can connect the BINDER communication software APT-COM™ 3 DataControlSystem. The actual temperature values are given at adjustable intervals. Programming can be performed graphically via PC. Up to 30 chambers with RS 422 interface can be cross-linked. The MAC Address is indicated in the “Device info” controller menu (chap. 14.5.2.2). For further information on networking please refer to the operating manual of the BINDER communication software APT-COM™ 3.

19.2 RS485 interface (option)

With this option, the chamber is equipped with an additional 2-wire RS485 serial interface (6) that can connect the BINDER communication software APT-COM™ 3 DataControlSystem. The actual temperature values are given at adjustable intervals. For further information, please refer to the operating manual of the BINDER communication software APT-COM™ 3.

19.3 Data logger kit

BINDER Data Logger Kits offer an independent long-term measuring system for temperature. They are equipped with a keyboard and a large LCD display, alarm functions and a real-time function. Measurement data are recorded in the Data Logger and can be read out after the measurement via the RS232 interface of the Data Logger. It offers a programmable measuring interval and permits storing up to 64000 measuring values. Reading out is done with the Data Logger evaluation software. You can give out a combined alarm and status protocol directly to a serial printer.

Data Logger Kit T 220: Temperature range -90 °C / -130 °F up to +220 °C / 428 °F

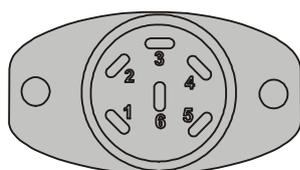


For detailed information on installation and operation of the BINDER Data Logger, please refer to the mounting instructions Art. No. 7001-0204 and to the original user manual of the manufacturer, supplied with the data logger.

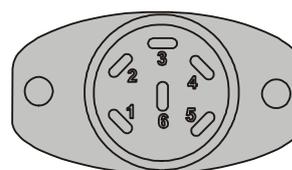
19.4 Zero-voltage switching outputs via operation lines (option)

With this option, the operation lines serve to switch any device connected to the zero-voltage relay output (DIN sockets (7) and (8) located in the lateral control panel). They can be programmed On/Off in Fixed value and program modes.

Connection for operation lines “Switching output 1” and “2” occurs via DIN socket (7), connection for operation lines “Switching output 3” and “4” via DIN socket (8) in the lateral control panel:



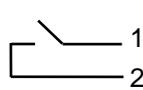
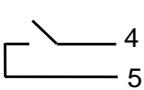
OUTPUT TRACK 1+2
24V/MAX.2,5A



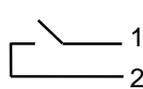
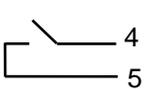
OUTPUT TRACK 3+4
24V/MAX.2,5A

Figure 11: Pin configuration of DIN sockets (7) left and (8) right

DIN socket (7):

<p>Operation line "Switching output 1"</p>  <p>Pin 1: Pin Pin 2: Make</p>	<p>Operation line "Switching output 2"</p>  <p>Pin 4: Pin Pin 5: Make</p>
--	--

DIN socket (8):

<p>Operation line "Switching output 3"</p>  <p>Pin 1: Pin Pin 2: Make</p>	<p>Operation line "Switching output 4"</p>  <p>Pin 4: Pin Pin 5: Make</p>
--	--

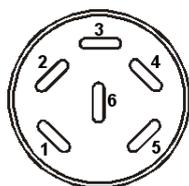
Maximum loading capacity of the switching contacts: 24V AC/DC – 2.5 A

	 DANGER
<p>Electrical hazard.</p> <p>Danger of death.</p> <p>Damage to switching contacts and connection socket.</p> <p>⊘ Do NOT exceed the maximum switching load of 24V AC/DC – 2.5A.</p> <p>⊘ Do NOT connect any devices with a higher loading capacity.</p>	

19.5 Analog outputs for temperature (option)

With this option, the chamber is equipped with analog outputs 4-20 mA for actual value and set-point value of temperature. These outputs allow transmitting data to external data registration systems or devices.

The connection is realized as a DIN socket (9) in the lateral control panel as follows:



ANALOG OUTPUTS TEMPERATURE 4-20 mA DC

- PIN 1: Temperature actual value –
- PIN 2: Temperature actual value +
- PIN 4: Temperature set-point value –
- PIN 5: Temperature set-point value +

Temperature range: -40 °C / -40 °F up to +180 °C / -356 °F

A suitable DIN plug is enclosed.

Figure 12: Pin allocation of the DIN socket (9) for option analog outputs

19.6 Water cooling (option)

The water cooling is turned on with the switch (3) located in the lateral control panel. It reduces the heat, which is emitted to the ambient air during cooling operation and enhances the chamber's cooling power (air cooling).

Retrofitting by the manufacturer is possible: The chamber must be returned to the BINDER factory for installation.

Water connections

With the optional water cooling the chamber is supplied with cooling water via a freshwater pipe (max. inlet temperature: 10 °C).

- Connection of cooling water inlet: please refer to chap. 4.1
- Connection of cooling water outlet: please refer to chap. 4.2

19.7 Object temperature display with flexible Pt 100 temperature sensor Pt 100 (option)

The object temperature display enables the determination of the actual temperature of the charging material during the whole process. The object temperature is measured via a flexible Pt100 temperature sensor and can be viewed on the controller display. The sensor top protective tube of the flexible Pt 100 can be immersed into liquid substances.

Fixed value		Setpoint	Actual value
Temperature	°C	10.0	11.1
Fan	%	100	
Obj. Temp.	°C		10.6

Normal display with object temperature display (sample values)

The object temperature data is given out together with the data of the temperature controller to the Ethernet interface as a second measuring channel and can be documented by the communication software APT-COM™ (option, chap. 19.1) developed by BINDER.

Technical data of the Pt 100 sensor:

- Three-wire technique
- Class B (DIN EN 60751)
- Temperature range up to 320 °C / 608 °F
- Stainless steel protective tube 45 mm / 1.78 in length, material no. 1.4501

20. Maintenance, cleaning, and service

20.1 Maintenance intervals, service

 	 DANGER
<p>Electrical hazard.</p> <p>Danger of death.</p> <ul style="list-style-type: none"> ⊘ The chamber must NOT become wet during operation or maintenance works. ⊘ Do NOT remove the rear panel of the chamber. ➤ Before conducting maintenance work, turn off the chamber at the main power switch and disconnect the power plug. ➤ General maintenance work must be conducted by licensed electricians or experts authorized by BINDER. ➤ Maintenance work at the refrigeration system must only be conducted by qualified personnel who underwent training in accordance with EN 13313:2010 (e.g. a refrigeration technician with certified expert knowledge acc. to regulation 303/2008/EC). Follow the national statutory regulations. 	

Ensure regular maintenance work is performed at least once a year and that the legal requirements are met regarding the qualifications of service personnel, scope of testing and documentation. All work on the refrigeration system (repairs, inspections) must be documented in a service log book (equipment records).

	The warranty becomes void if maintenance work is conducted by non-authorized personnel.
---	---

	Replace the door gasket only when cold. Otherwise, the door gasket may become damaged.
---	--

With an increased amount of dust in the ambient air, clean the condenser fan several times a year. We recommend checking the fan grid (behind the left maintenance access flap) every week. In case of visible dirt accumulation, disconnect the chamber and clean the fan grid by suction.

We recommend taking out a maintenance agreement. Please consult BINDER Service.

BINDER telephone hotline:	+49 (0) 7462 2005 555
BINDER fax hotline:	+49 (0) 7462 2005 93555
BINDER e-mail hotline:	service@binder-world.com
BINDER service hotline USA:	+1 866 885 9794 or +1 631 224 4340 x3 (toll-free in the USA)
BINDER service hotline Asia Pacific:	+852 390 705 04 or +852 390 705 03
BINDER service hotline Russia and CIS	+7 495 988 15 16
BINDER Internet website	http://www.binder-world.com
BINDER address	BINDER GmbH, post office box 102, D-78502 Tuttlingen

International customers, please contact your local BINDER distributor.

20.2 Cleaning and decontamination

Clean the chamber after each use to avoid potential corrosion damage by ingredients of the test material

	 DANGER
	<p>Electrical hazard. Danger of death.</p> <ul style="list-style-type: none"> ∅ Do NOT spill water or cleaning agents over the inner and outer surfaces. ➤ Before cleaning, turn off the chamber at the main power switch and disconnect the power plug. ➤ Completely dry the appliance before turning it on again.

20.2.1 Cleaning

Disconnect the chamber from the power supply before cleaning. Disconnect the power plug.

	The interior of the chamber must be kept clean. Thoroughly remove any residues of test material.
---	--

Wipe the surfaces with a moistened towel. In addition, you can use the following cleaning agents:

Exterior surfaces, inner chamber, racks, door gaskets	Standard commercial cleaning detergents free from acid or halides. Alcohol based solutions. We recommend using the neutral cleaning agent Art. No. 1002-0016.
Instrument panel	Standard commercial cleaning detergents free from acid or halides. We recommend using the neutral cleaning agent Art. No. 1002-0016.
Zinc coated hinge parts, rear chamber wall	Standard commercial cleaning detergents free from acid or halides. Do NOT use a neutral cleaning agent on zinc coated surfaces.

Do not use cleaning agents that may cause a hazard due to reaction with components of the device or the charging material. If there is doubt regarding the suitability of cleaning products, please contact BINDER service.

	<p>We recommend using the neutral cleaning agent Art. No. 1002-0016 for a thorough and mild cleaning.</p> <p>Any corrosive damage that may arise following use of other cleaning agents is excluded from liability by BINDER GmbH.</p> <p>Any corrosive damage caused by a lack of cleaning, is excluded from liability by BINDER GmbH.</p>
---	---

	CAUTION
	<p>Danger of corrosion. Damage to the chamber.</p> <ul style="list-style-type: none"> ∅ Do NOT use acidic or chlorine cleaning detergents. ∅ Do NOT use a neutral cleaning agent on other kind of surfaces e.g., the zinc coated hinge parts or the rear chamber wall.

	<p>For surface protection, perform cleaning as quickly as possible.</p> <p>After cleaning completely remove cleaning agents from the surfaces with a moistened towel. Let the chamber dry.</p>
---	--

	Soapsuds may contain chlorides and must therefore NOT be used for cleaning.
---	---

	With every decontamination method, always use adequate personal safety controls.
---	--

Following cleaning, leave the chamber door open or remove the access port plugs.

	The neutral cleaning agent may cause health problems in contact with skin and if ingested. Follow the operating instructions and safety hints labeled on the bottle of the neutral cleaning agent.
---	--

Recommended precautions: To protect the eyes use sealed protective goggles. Suitable protective gloves with full contact: butyl or nitrile rubber, penetration time >480 minutes.

	<p style="text-align: center;"> CAUTION</p> <p>Contact with skin, ingestion.</p> <p>Skin and eye damage due to chemical burns.</p> <ul style="list-style-type: none"> ∅ Do not ingest. Keep away from food and beverages. ∅ Do NOT empty into drains. ➤ Wear protective gloves and goggles. ➤ Avoid skin contact.
--	---

20.2.2 Decontamination

The operator must ensure that proper decontamination is performed in case a contamination of the chamber by hazardous substances has occurred.

Disconnect the chamber from the power supply prior to chemical decontamination. Pull the power plug.

Do not use decontamination agents that may cause a hazard due to reaction with components of the device or the charging material. If there is doubt regarding the suitability of cleaning products, please contact BINDER service.

You can use the following disinfectants:

Inner chamber	Standard commercial surface disinfectants free from acid or halides. Alcohol based solutions. We recommend using the disinfectant spray Art. No. 1002-0022.
---------------	---

	We recommend using the disinfectant spray Art. No. 1002-0022 for chemical disinfection. Any corrosive damage that may arise following use of other disinfectants is excluded from liability by BINDER GmbH. Any corrosive damage caused by a lack of cleaning, is excluded from liability by BINDER GmbH.
---	---

	With every decontamination method, always use adequate personal safety controls.
---	--

21. Disposal

21.1 Disposal of the transport packing

Packing element	Material	Disposal
Straps to fix packing on pallet	Plastic	Plastic recycling
Wooden transport box (option) with metal screws	Non-wood (compressed matchwood, IPPC standard)	Wood recycling
	Metal	Metal recycling
Pallet with foamed plastic stuffing	Solid wood (IPPC standard)	Wood recycling
	PE foam	Plastic recycling
Outer packaging with metal clamps	Cardboard	Paper recycling
	Metal	Metal recycling
Top cover	Cardboard	Paper recycling
Edge protection	Styropor [®] or PE foam	Plastic recycling
Protection of doors and racks	PE foam	Plastic recycling
Upholstered transport piece (L-type profile) for door support	Steel or aluminum with plastic	Keep it for transportation purpose. Disposal: Metal recycling
Bag for operating manual	PE foil	Plastic recycling
Insulating air cushion foil (packing of optional accessories)	PE foil	Plastic recycling

If recycling is not possible, all packing parts can also be disposed of with normal waste.

21.2 Decommissioning

Turn off the chamber at the main power switch (1) and disconnect it from the power supply.

- Temporal decommissioning: See indications for appropriate storage, chap. 3.3.

In case of a prolonged temporal decommissioning: Leave the chamber door open or remove the access port plugs. For several weeks out of service, we recommend turning on the chamber every 3 days and operating it about 30 minutes in the cooling mode. This will ensure a quicker restart.

- Final decommissioning: Dispose of the chamber as described in chap. 21.3 to 21.5.

21.3 Disposal of the chamber in the Federal Republic of Germany

According to Annex I of Directive 2012/19/EU of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE), BINDER devices are classified as “monitoring and control instruments” (category 9) only intended for professional use“. They must not be disposed of at public collecting points.

The chambers bear the symbol for the marking of electrical and electronic equipment manufactured / placed on the market in the EU after 13 August 2005 and be disposed of in separate collection according to Directive 2012/19/EU on waste electrical and electronic equipment (WEEE) and German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG). WEEE marking: crossed-out wheeled bin with solid bar under. A significant part of the materials must be recycled in order to protect the environment.



At the end of the device's service life, have the chamber disposed of according to the German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG from 20 October 2015, BGBl. I p. 1739) or contact BINDER service who will organize taking back and disposal of the chamber according to the German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG from 20 October 2015, BGBl. I p. 1739).

	CAUTION
	<p>Violation against existing law.</p> <ul style="list-style-type: none"> ∅ Do NOT dispose of BINDER devices at public collecting points. ➤ Have the device disposed of professionally at a recycling company which is certified according to the German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG from 20 October 2015, BGBl. I p. 1739). <li style="text-align: center;"><i>or</i> ➤ Instruct BINDER Service to dispose of the device. The general terms of payment and delivery of BINDER GmbH apply, which were valid at the time of purchasing the chamber.

Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to Directive 2012/19/EU. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

	<p>Prior to handing the chamber over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances.</p> <ul style="list-style-type: none"> • Prior to disposal, clean all introduced or residual toxic substances from the chamber. • Prior to disposal, disinfect the chamber from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber. • If you cannot safely remove all toxic substances and sources of infection from the chamber, dispose of it as special waste according to national law. • Fill out the contamination clearance certificate (chap. 26) and enclose it with the chamber.
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 	 WARNING
	<p>Contamination of the device with toxic, infectious or radioactive substances.</p> <p>Danger of intoxication.</p> <p>Danger of infection.</p> <ul style="list-style-type: none"> ∅ NEVER take a chamber contaminated with toxic substances or sources of infection for recycling according to Directive 2012/19/EU. ➤ Prior to disposal, remove all toxic substances and sources of infection from the chamber. ➤ A chamber from which all toxic substances or sources of infection cannot be safely removed must be considered as "special" waste according to national law. Dispose of it accordingly.

The refrigerant 404a used is not inflammable at ambient pressure. It must not escape into the environment. In Europe, recovery of refrigerant R404a (GWP 3750) is mandatory according to regulation No. 842/2006/EC. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation.

21.4 Disposal of the chamber in the member states of the EU except for the Federal Republic of Germany

According to Annex I of Directive 2012/19/EU of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE), BINDER devices are classified as “monitoring and control instruments” (category 9) only intended for professional use“. They must not be disposed of at public collecting points.

The chambers bear the symbol for the marking of electrical and electronic equipment manufactured / placed on the market in the EC after 13 August 2005 and be disposed of in separate collection according to the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE). WEEE marking: crossed-out wheeled bin with solid bar under.



At the end of the device's service life, notify the distributor who sold you the device, who will take back and dispose of the chamber according to the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE).

	<h3>CAUTION</h3> <p>Violation against existing law.</p> <ul style="list-style-type: none"> ⊘ Do NOT dispose of BINDER devices at public collecting points. ➤ Have the device disposed of professionally at a recycling company that is certified according to conversion of the Directive 2012/19/EU into national law. <i>or</i> ➤ Instruct the distributor who sold you the device to dispose of it. The agreements apply that were agreed with the distributor when purchasing the chamber (e.g. his general terms of payment and delivery). ➤ If your distributor is not able to take back and dispose of the chamber, please contact BINDER service.
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Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to Directive 2012/19/EU. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

	<p>Prior to handing the chamber over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances.</p> <ul style="list-style-type: none"> • Prior to disposal, clean all introduced or residual toxic substances from the chamber. • Prior to disposal, disinfect the chamber from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber. • If you cannot safely remove all sources of infection and toxic substances from the chamber, dispose of it as special waste according to national law. • Fill out the contamination clearance certificate (chap. 26) and enclose it with the chamber.
---	---

 WARNING	<p>Contamination of the device with toxic, infectious or radioactive substances.</p> <p>Danger of intoxication.</p> <p>Danger of infection.</p> <ul style="list-style-type: none"> ⊘ NEVER take a chamber contaminated with toxic substances or sources of infection for recycling according to Directive 2012/19/EU. ➤ Prior to disposal, remove all toxic substances and sources of infection from the chamber. ➤ A chamber from which all toxic substances or sources of infection cannot be safely removed must be considered as “special” waste according to national law. Dispose of it accordingly.
--	--

The refrigerant 404a used is not inflammable at ambient pressure. It must not escape into the environment. In Europe, recovery of refrigerant R404a (GWP 3750) is mandatory according to regulation No. 842/2006/EC. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation.

21.5 Disposal of the chamber in non-member states of the EU

 	<p style="text-align: center;">CAUTION</p> <p>Alteration of the environment.</p> <ul style="list-style-type: none"> ➤ For final decommissioning and disposal of the alternating climate chamber, please contact BINDER service. ➤ Follow the statutory regulations for appropriate, environmentally friendly disposal.
---	--

The main board of the chamber includes a lithium cell. Please dispose of it according to national regulations.

The refrigerant 404a used is not inflammable at ambient pressure. It must not escape into the environment. In Europe, recovery of refrigerant R404a (GWP 3750) is mandatory according to regulation No. 842/2006/EC. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation.

22. Troubleshooting

Fault description	Possible cause	Required measures
General		
Chamber without function.	No power supply.	Check connection to power supply.
	Wrong voltage.	Check power supply for correct voltage (chap. 4.3).
	Chamber fuse has responded.	Check chamber fuse and replace it if appropriate. If it responds again, contact BINDER service.
	Controller defective.	Contact BINDER service.
	Nominal temperature exceeded by 10° due to chamber failure. Over temperature protective device (class 1) responds.	
Heating		
Chamber heating permanently, set-point not maintained.	Semiconductor relay defective.	Contact BINDER service.
	Pt100 sensor defective.	
	Controller defective.	
	Controller not adjusted.	Calibrate and adjust controller.
Chamber doesn't heat up.	Heating element defective.	Contact BINDER service.
	Semiconductor relay defective	
Chamber doesn't heat up when turned on. Safety controller responds.	Inner chamber temperature has reached the safety controller setpoint. Safety controller set too low.	Acknowledge the alarm on the controller. Check temperature setpoint setting. If appropriate, select suitable safety controller setpoint (chap. 12.2).
	Safety controller (chap. 12.2) defective.	Contact BINDER service.
Chamber permanently turned off.	Nominal temperature exceeded by 20 °C due to chamber failure. Over temperature protective device (class 1) responds.	Contact BINDER service.
Safety controller class 2 responds	Limit temperature reached.	Acknowledge the alarm on the controller. Disconnect the chamber from the power supply and let it cool down. Detect cause and remove it. Start up the chamber and check control functions. If appropriate, select suitable limit value.
Over-/under temperature safety device class 2 (option) responds.	Limit temperature reached.	Acknowledge the alarm on the controller. Disconnect the chamber from the power supply and let it cool down. Detect cause and remove it. Press button "RESET CL 2.0" (2). Start up the chamber and check control functions. If appropriate, select suitable limit value.

Fault description	Possible cause	Required measures
Refrigerating performance		
No or low refrigerating performance.	Ambient temperature > 25 °C / 77°F (chap. 3.4).	Select cooler place of installation.
	Compressor not turned on.	Contact BINDER service.
	Electro-valves defective.	
	No or not enough refrigerant.	
No refrigerating performance; notification "Preheat phase" on the controller display.	Power connection established less than 1 hour before operating the chamber.	Establish power connection at least one hour before operating the chamber.
Condensation		
Condensation at the samples.	Heating-up phase without anti-condensation protection.	Use the anti-condensation protection (chap. 18).
Condensation or icing at the sides of the inner chamber.	Set-point for a long time below ambient temperature, icing in the preheating chamber.	Defrost the chamber.
Condensation at the samples or at the sides of the inner chamber; notification "Preheat phase" on the controller display.	Power connection established less than 1 hour before operating the chamber.	Establish power connection at least one hour before operating the chamber.
Controller		
No chamber function (dark display).	Display in standby mode.	Press on touchscreen.
	Main power switch turned off.	Turn on the main power switch (1).
Menu functions not available.	Menu functions not available with current authorization level.	Log in with the required higher authorization or contact BINDER service to obtain an activation code.
No access to controller	Password incorrect.	Contact BINDER service.
Chart recorder function: measured-value memory cleared, information lost.	New setting of storage rate or scaling (minimum and/or maximum) (chap. 16.2).	Change the storage rate or scaling ONLY if the previously registered data are no longer required.
Controller does not equilibrate to setpoints entered in Fixed value operation mode	Controller is not in Fixed value operation mode.	Change to Fixed value operation mode.
Controller does not equilibrate to program set-points.	Controller is not in program operation mode, or program delay time is running.	Start the program again. If appropriate, wait for the program delay time.
Program duration longer than programmed.	Tolerances have been programmed.	For rapid transition phases, do NOT program tolerance limits in order to permit maximum heating, speed.
Program keeps the last program setpoint constant while in setting "ramp".	Program line with setting "ramp" is incomplete.	When programming with setting "ramp", define the end value of the desired cycle by adding an additional section with a section time of at least one second.
Ramp temperature transitions are only realized as steps.	Setting "step" has been selected.	Select setting "ramp".
Acknowledging the alarm does not cancel the alarm state.	Cause of alarm persists.	Remove cause of alarm. If the alarm state continues, contact BINDER service.
Alarm message: "- - - -" or "<-<-<" or ">->->"	Sensor rupture between sensor and controller or Pt 100 sensor defective.	Contact BINDER service.
	Short-circuit.	



Only qualified service personnel authorized by BINDER must perform repair.
Repaired chambers must comply with the BINDER quality standards.

23. Technical description

23.1 Factory calibration and adjustment

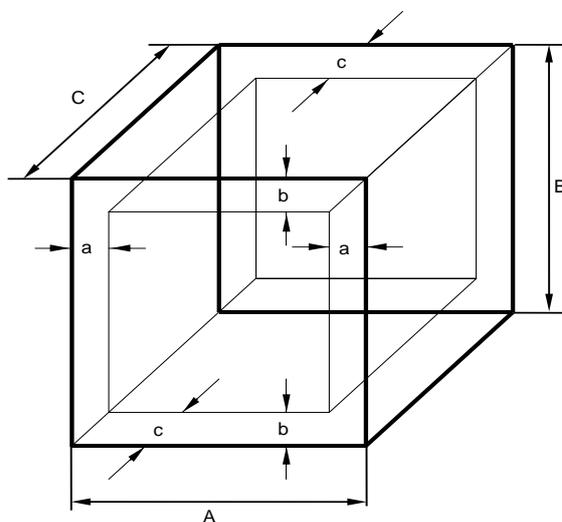
The chambers were calibrated and adjusted in the factory. Calibration and adjustment were performed using standardized test instructions, according to the QM DIN EN ISO 9001 system applied by BINDER (certified since December 1996 by TÜV CERT). All test equipment used is subject to the administration of measurement and test equipment that is also constituent part of the BINDER QM DIN EN ISO 9001 systems. They are controlled and calibrated to a DKD standard at regular intervals.

23.2 Over-current protection

The chambers are equipped with an internal protection not accessible from outside. If these fuses have responded, please contact an electronic engineer or BINDER Service.

23.3 Definition of usable volume

The usable volume illustrated below is calculated as follows:



A, B, C = internal dimensions (W, H, D)

a, b, c = wall separation

$$a = 0.1 * A$$

$$b = 0.1 * B$$

$$c = 0.1 * C$$

$$V_{USE} = (A - 2 * a) * (B - 2 * b) * (C - 2 * c)$$

Figure 13: Determination of the useable volume

The technical data refers to the so defined usable volume.



Do NOT place samples outside this usable volume.

Do NOT load this volume by more than half to enable sufficient airflow inside the chamber.

Do NOT divide the usable volume into separate parts with large area samples.

Do NOT place samples too close to each other in order to permit circulation between them and thus obtain a homogenous distribution of temperature.

23.4 MK 56 (E4) technical data

Exterior dimensions		
Width, gross (including 18 mm for 1 access port)	mm / inch	745 / 29.3
Height, gross (incl. castors)	mm / inch	1450 / 57.1
Depth, gross (incl. cable and door handle)	mm / inch	835 / 32.9
Wall clearance rear (minimum)	mm / inch	300 / 11.8
Wall clearance sides (minimum)	mm / inch	300 / 11.8
Window width	mm / inch	200 / 7.9
Window height	mm / inch	288 / 11.3
Doors		
Number of doors		1
Interior dimensions		
Width	mm / inch	400 / 15.7
Height	mm / inch	420 / 16.5
Depth	mm / inch	318 / 12.5
Interior volume	l / cu.ft.	60 / 2.1
Racks		
Quantity of racks (regular)		1
Quantity of racks (max.)		4
Maximum load per rack	Kg / lbs.	15 / 33
Maximum permitted total load	Kg / lbs.	60 / 132
Weight		
Weight (empty)	Kg / lbs.	165 / 364
Temperature data		
Temperature range	°C / °F	-40 to +180 / -40 to 356
Temperature fluctuation	± K	0.1 to 0.5
Temperature uniformity (variation)	± K	0.5 to 1.5
Average heating up time acc. to IEC 60068-3-5	K/min.	5.0
Average cooling down time acc. to IEC 60068-3-5	K/min.	5.0
Heating up time from -40 °C to 180 °C	minutes	75
Cooling down time from 180 °C to -40 °C	minutes	90
Max. heat compensation at 25 °C / 77°F	W	2000
Electrical data (model version MK056-230V)		
IP-system of protection acc. to EN 60529	IP	20
Nominal voltage (+/-10%) at 50 Hz power frequency	V	230
Current type		1N~
Nominal power	kW	2.80
Power plug		shock proof plug
Over-voltage category acc. to IEC 61010-1		II
Pollution degree acc. to IEC 61010-1		2
Over-current release category B	A	16, internal
Different electrical data for chambers constructed for the USA and Canada (model version MK056-240V)		
Nominal voltage (+/-10%) at 60 Hz power frequency	V	240
Current type		2~

Environment-specific data		
Noise level (mean value)	dB(A)	59
Energy consumption at +20 °C / 68 °F	Wh/h	600
Filling weight of refrigerant R 404A (GWP 3750)	kg / lbs.	1,00 / 2.20

All technical data is specified for unloaded chambers with standard equipment at an ambient temperature of +22 °C ± 3 °C / 71.6 °F ± 5.4 °F and a power supply voltage fluctuation of +/-10%. Technical data is determined in accordance to BINDER Factory Standard Part 2:2015 and DIN 12880:2007.

All indications are average values, typical for chambers produced in series. We reserve the right to change technical specifications at any time.

	If the chamber is fully loaded, the specified heating up and cooling down times may vary according to the load.
---	---

23.5 Equipment and options (extract)

	To operate the alternating climate chamber, use only original BINDER accessories or accessories / components from third-party suppliers authorized by BINDER. The user is responsible for any risk arising from using unauthorized accessories.
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Regular equipment
Microprocessor display program controller
Door with heated window and interior lighting
Programmable anti-condensation protection of charging material
Environmentally friendly refrigerant R404a
Temperature safety device class 2 acc. to DIN 12880:2007
Ethernet interface for computer communication
1 access port with silicone plug diameter 50 mm left
1 rack, stainless steel
Aeration / venting
Four castors (2 lockable)
Options / accessories
Additional rack, stainless steel
Perforated rack, stainless steel
Reinforced rack with 1 set of rack lockings
Securing elements for additional fastening of racks (4 pieces)
Lockable door
Access ports 30mm, 50mm, 80mm, 100mm, 125mm, left or right, with silicone plug
Over-/under temperature safety device class 2
Analogue outputs 4-20 mA for temperature actual value and set-point value to 6 pole DIN connection socket, DIN plug included
Object temperature display with flexible Pt100 temperature sensor
Water cooling
Notch-type access port 35 x 100 mm in the door
Interface RS 485
BINDER Data Logger kit for temperature TH 220
4 zero-voltage switching outputs, addressable via operation lines
Calibration of temperature including certificate
Spatial temperature measurement including certificate
Spatial temperature measurement acc. to DIN 12880 including certificate
Qualification folder

23.6 Accessories and spare parts (extract)

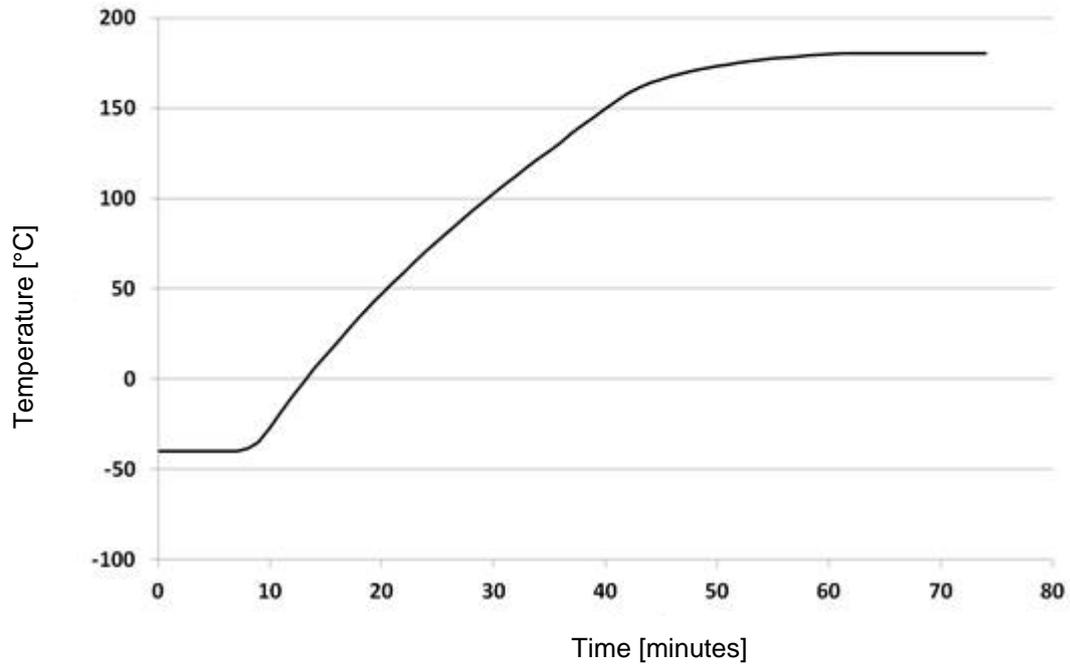
	<p>BINDER GmbH is responsible for the safety features of the chamber only, provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts. The user is responsible for any risks arising from using unauthorized accessories / components.</p>
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Description	Art. No.
Rack, stainless steel	6004-0150
Perforated rack, stainless steel	6004-0182
Rack lockings (4 pieces)	8012-1092
Door gasket silicone inside	6005-0262
Door gasket silicone outside	6005-0263
Plug for silicon access port d50	6016-0032
Data Logger Kit T 220	8012-0715
Door switch	5019-0061
Neutral cleaning agent, 1 kg	1002-0016
Validation service	
Qualification folder IQ-OQ	8012-0863
Qualification folder IQ-OQ-PQ	8012-0951
Execution of IQ-OQ	DL410200
Execution of IQ-OQ-PQ	DL440500
Calibration service	
Calibration of temperature including certificate (1 measuring point)	DL300101
Spatial temperature measurement including certificate (9 measuring points)	DL300109
Spatial temperature measurement including certificate (18 measuring points)	DL300118
Spatial temperature measurement including certificate (27 measuring points)	DL300127

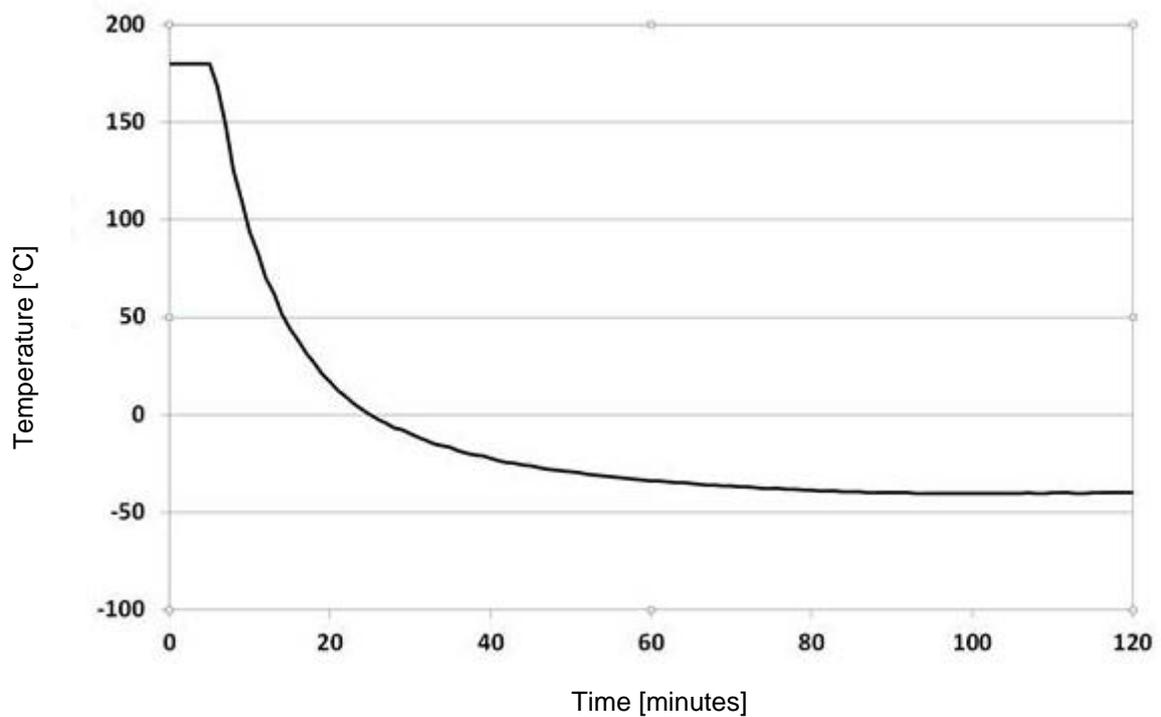
For information on components not listed here, please contact BINDER Service.

23.7 Heating-up and cooling-down graphs

Heating-up time MK 56

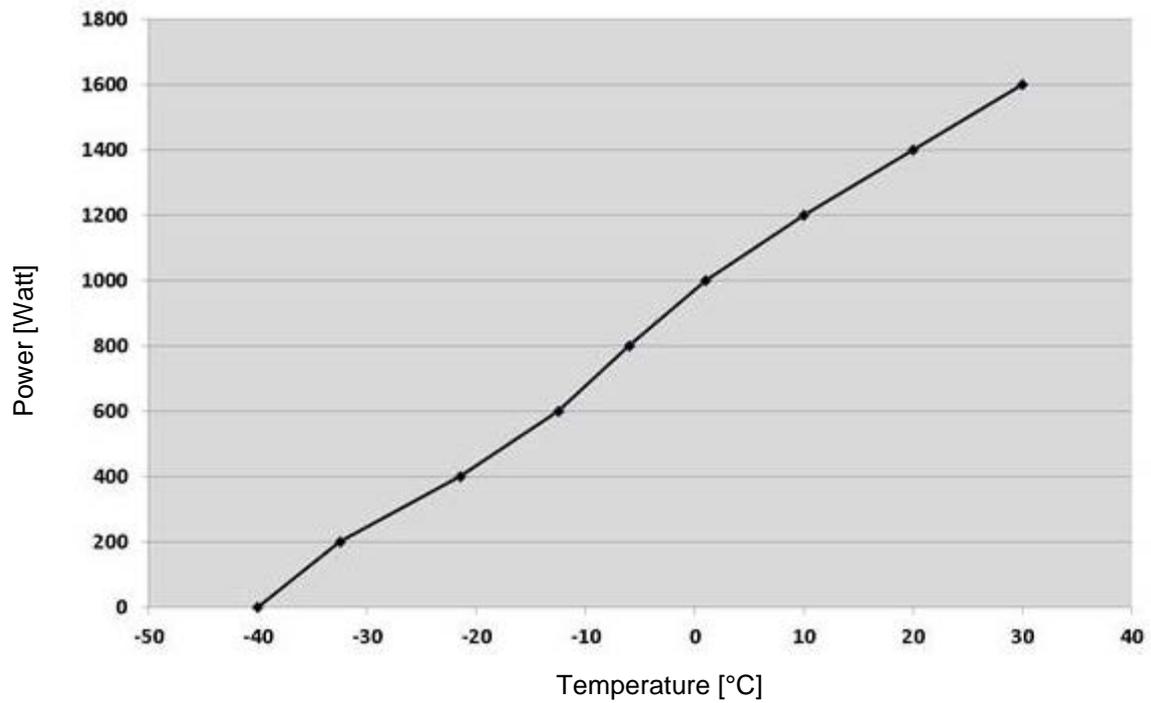


Cooling-down time MK 56



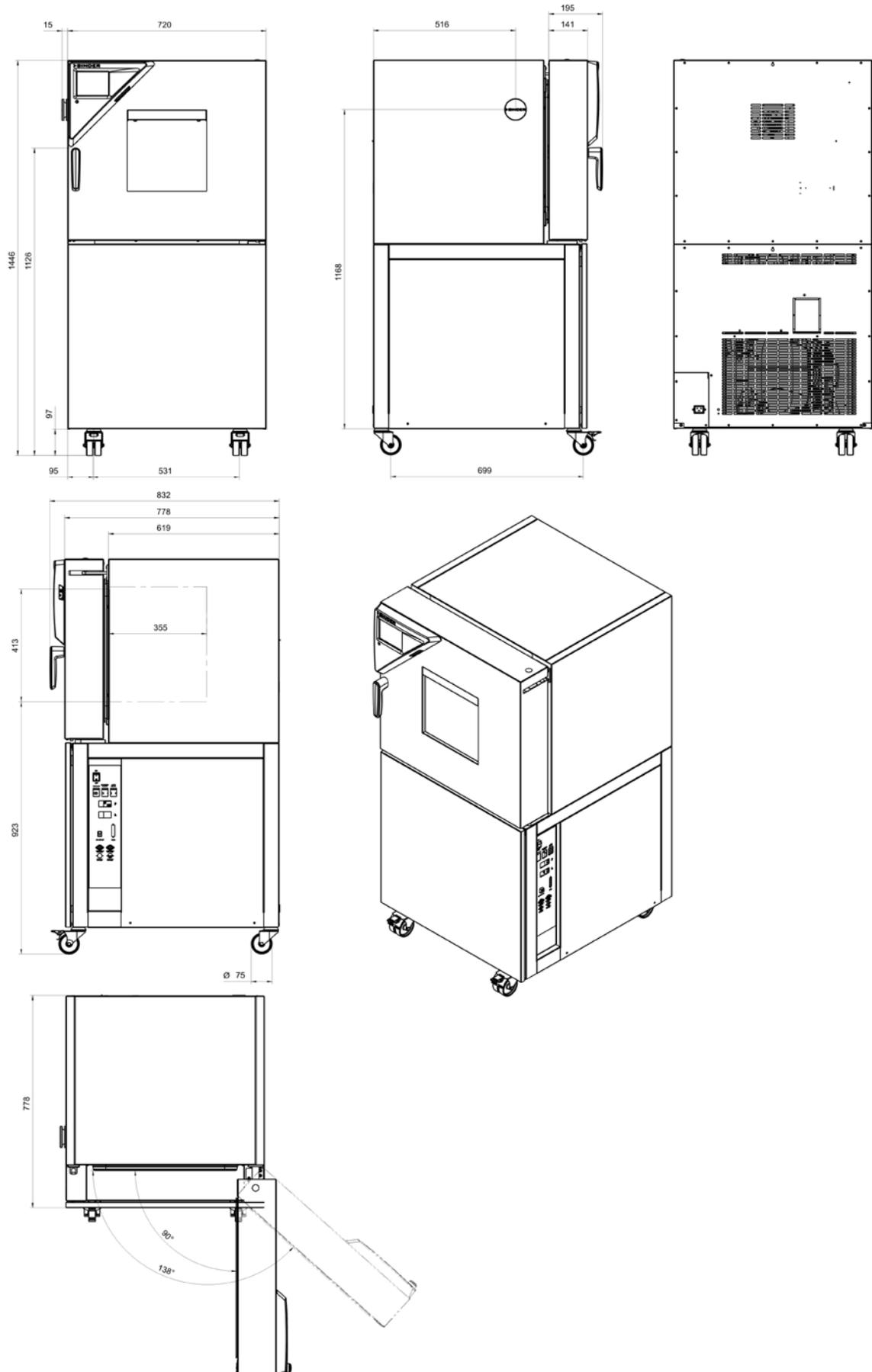
23.8 Heat compensation

Heat compensation MK 56



Bringing in a heat load leads to continuous operation of refrigerating machine. In this case frequent maintenance intervals are necessary.

23.9 MK 56 dimensions



24. Certificates and declarations of conformity

24.1 EU Declaration of Conformity



Best conditions for your success



EU-Konformitätserklärung / EU Declaration of Conformity / Déclaration de conformité UE / Declaración de conformidad UE / Dichiarazione di conformità UE / Декларация соответствия EU

Hersteller / Manufacturer / Fabricant / Fabricante / Fabbicante / Производитель	BINDER GmbH
Anschrift / Address / Adresse / Dirección / Indirizzo / Адрес	Im Mittleren Ösch 5, 78532 Tuttlingen, Germany
Produkt / Product / Produit / Producto / Prodotto / Продукт	Wechselklimaschränke Alternating climate chambers Enceintes climatiques pour des conditions variables Cámaras de clima alternante Camere per condizioni climatiche con alternanza Камеры моделирования условий окружающей среды для сложных температурных условий
Typenbezeichnung / Type / Type / Tipo / Tipo / Тип	MK 56

Die oben beschriebenen Maschinen sind konform mit folgenden EG/EU-Richtlinien (gemäß Veröffentlichung im Amtsblatt der europäischen Kommission):

The machines described above are in conformity with the following EC/EU Directives (as published in the Official Journal of the European Union):

Les machines décrites ci-dessus sont conformes aux directives CE/UE suivantes (selon leur publication dans le Journal officiel de l'Union européenne):

La máquina descrita arriba cumple con las siguientes directivas de la CE/UE (publicados en el Diario oficial de la Unión Europea):

Le macchine sopra descritte sono conforme alle seguenti direttive CE/UE (secondo la pubblicazione nella Gazzetta ufficiale della Commissione europea):

Машина, указанная выше, полностью соответствует следующим регламентам ЕС/EU (опубликованным в Официальном журнале Европейского Содружества):

- **2006/42/EC**
Maschinenrichtlinie 2006/42/EG / Machinery directive 2006/42/EC / Directive Machines 2006/42/EC / Directiva 2006/42/CE (Máquinas) / Direttiva macchine 2006/42/CE / Директива о машинах 2006/42/EC
- **2014/30/EU**
EMV-Richtlinie 2014/30/EU / EMC Directive 2014/30/EU / Directive CEM 2014/30/UE / Directiva CEM 2014/30/UE / Direttiva EMC 2014/30/UE / Директива ЭМС 2014/30/EU
- **2011/65/EU**
RoHS-Richtlinie 2011/65/EU / RoHS Directive 2011/65/EU / Directive RoHS 2011/65/UE / Directiva RoHS 2011/65/UE / Direttiva RoHS 2011/65/UE / Директива RoHS 2011/65/EU

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BINDER GmbH Postfach 102 D-78502 Tuttlingen Hausanschrift: BINDER GmbH Im Mittleren Ösch 5 D-78532 Tuttlingen
Kontakt: Telefon: +49 (0) 74 62 / 20 05 - 0 | Telefax: +49 (0) 74 62 / 20 05 - 100 | info@binder-world.com | www.binder-world.com
Geschäftsführung: Dipl.-Ing. Peter M. Binder | Amtsgericht Tuttlingen, HRB 385 Tu. | Sitz der Gesellschaft: Tuttlingen
Bankverbindung: Kreissparkasse Tuttlingen Konto-Nr.: 2266 BLZ: 643 500 70 | IBAN-Code: DE05643 500700 00002266 | SWIFT-Code: SOLA DE S1TUT
Deutsche Bank Tuttlingen Konto-Nr.: 2 138 709 BLZ: 653 700 75 | IBAN-Code: DE56653 70075 0213870900 | SWIFT-Code: DEUT DE 55603

Die oben beschriebenen Maschinen entsprechen aufgrund ihrer Konzipierung und Bauart sowie in der von uns in Verkehr gebrachten Ausführung den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der genannten EG/EU-Richtlinien.

The machines described above are conform to the mentioned EC/EU directives in regard to the relevant safety and health demands due to their conception and style of construction as well as to the version put onto market by us.

Les machines décrites ci-dessus correspondent aux demandes de sécurité et de santé des directives citées de la CE/UE due à leur conception et construction et dans la réalisation mise sur le marché par nous.

Las máquinas descritas arriba se corresponden con los requisitos básicos pertinentes de seguridad y salud de las citadas directivas de la CE/UE debido a su concepción y fabricación, así como a la realización llevada a cabo por nosotros.

Le macchine sopra descritte sono conforme ai requisiti essenziali di sanità e sicurezza pertinenti delle summenzionate direttive CE/UE in termini di progettazione, tipo di costruzione ed esecuzione messa da noi in circolazione.

Машины описано выше, соответствует указанным директивам ЕС/ЕУ в отношении требований соответствующей безопасности и здоровья по концепции и конструкции так же как и версия, применяемая нами на рынке.

Die oben beschriebenen Maschinen tragen entsprechend die Kennzeichnung CE.

The machines described above, corresponding to this, bear the CE-mark.

Les machines décrits ci-dessus, en correspondance, portent l'indication CE.

Las máquinas descritas arriba, en conformidad, llevan la indicación CE.

Le macchine sopra descritte sono contrassegnate dal marchio CE.

Машины описано выше, в соответствии с изложенным выше маркированы знаком CE.

Die oben beschriebenen Maschinen sind konform mit folgenden harmonisierten Normen:

The machines described above are in conformity with the following harmonized standards:

Les machines décrits ci-dessus sont conformes aux normes harmonisées suivantes:

Las máquinas descritas arriba cumplen con las siguientes normas:

Le macchine sopra descritte sono conforme alle seguenti normative armonizzate:

Машины описано выше, полностью соответствуют следующим стандартам:

Sicherheit / Safety / Sécurité / Seguridad / Sicurezza / Нормативы по безопасности
<ul style="list-style-type: none"> • EN ISO 12100:2010 + Corr. 1:2011 • EN ISO 13732-1:2008 • EN 60204-1:2006 + A1:2009 + Corr. :2010
EMV / EMC / CEM / CEM / EMC / ЭМС
<ul style="list-style-type: none"> • EN 61326-1:2013
RoHS
<ul style="list-style-type: none"> • EN 50581:2012

78532 Tuttlingen, 03.07.2017
BINDER GmbH



P. M. Binder
Geschäftsführender Gesellschafter
Managing Director
Directeur général
Director general
Direttore Generale
Директор



J. Bollaender
Leiter F & E und Dokumentationsbevollmächtigter
Director R & D and documentation representative
Chef de service R&D et autorisé de documentation
Responsable I & D y representante de documentación
Direttore R & D e responsabile della documentazione
Глава департамента R&D представитель документации

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BINDER GmbH Postfach 102 D-78502 Tuttlingen **Hausanschrift:** BINDER GmbH Im Mittleren Ösch 5 D-78532 Tuttlingen
Kontakt: Telefon: +49 (0) 74 62 / 20 05 - 0 | Telefax: +49 (0) 74 62 / 20 05 - 100 | info@binder-world.com | www.binder-world.com
Geschäftsführung: Dipl.-Ing. Peter M. Binder | Amtsgericht Tuttlingen, HRB 385 Tu. | Sitz der Gesellschaft: Tuttlingen
Bankverbindung: Kreissparkasse Tuttlingen Konto-Nr.: 2266 BLZ: 643 500 70 | IBAN-Code: DE05643 500700 000002266 | SWIFT-Code: SOLA DE 51TUT
Deutsche Bank Tuttlingen Konto-Nr.: 2 138 709 BLZ: 653 700 75 | IBAN-Code: DE56653 70075 0213870900 | SWIFT-Code: DEUT DE 55603

25. Product registration

Online Product Registration

Register your BINDER now!

www.binder-world.com/register

The registration is free and takes just a few seconds

Advantages:

- ▶ Short response times if service is needed
- ▶ Fair prices when relocating or installing equipment
- ▶ Calibration as required at no charge in case of recalls
- ▶ Free information on news, product upgrades and accessories

Easy registered in 3 steps:



1. List serial number here:

-

2. Go online: www.binder-world.com/register

3. Register serial number

26. Contamination clearance certificate

26.1 For chambers located outside the USA and Canada

Declaration regarding safety and health

Erklärung zur Sicherheit und gesundheitlichen Unbedenklichkeit

The German Ordinance on Hazardous Substances (GefStofV), and the regulations regarding safety at the workplace, require that this form be filled out for all products that are returned to us, so that the safety and the health of our employees can be guaranteed.

Die Sicherheit und Gesundheit unserer Mitarbeiter, die Gefahrstoffverordnung GefStofV und die Vorschriften zur Sicherheit am Arbeitsplatz machen es erforderlich, dass dieses Formblatt für alle Produkte, die an uns zurückgeschickt wird.



Note: A repair is not possible without a completely filled out form.
Ohne Vorliegen des vollständig ausgefüllten Formblattes ist eine Reparatur nicht möglich.

- A completely filled out form must be transmitted via Fax (+49 (0) 7462 2005 93555) or by letter in advance, so that this information is available before the equipment/component part arrives. A second copy of this form must accompany the equipment/component part. In addition, the carrier should be informed.

Eine vollständig ausgefüllte Kopie dieses Formblattes soll per Telefax (Nr. +49 (0) 7462 2005 93555) oder Brief vorab an uns gesandt werden, so dass die Information vorliegt, bevor das Gerät/Bauteil eintrifft. Eine weitere Kopie soll dem Gerät/Bauteil beigelegt sein. Ggf. ist auch die Spedition zu informieren.

- Incomplete information or non-conformity with this procedure will inevitably lead to substantial delays in processing. Please understand the reason for this measure, which lies outside our area of influence and will help us to speed up this procedure.

Unvollständige Angaben oder Nichteinhalten dieses Ablaufs führen zwangsläufig zu beträchtlichen Verzögerungen in der Abwicklung. Bitte haben Sie Verständnis für Maßnahmen, die außerhalb unserer Einflussmöglichkeiten liegen und helfen Sie mit, den Ablauf beschleunigen.

- **Please print and fill out this form completely.**

Bitte unbedingt vollständig ausfüllen!

1.	Unit/ component part / type: / Gerät / Bauteil / Typ:
2.	Serial No./ Serien-Nr.:
3.	Details about utilized substances / biological substances / Einzelheiten über die eingesetzten Substanzen/biologische Materialien:
3.1	Designations / Bezeichnungen:
a)	_____
b)	_____
c)	_____
3.2	Safety measures required for handling these substances / Vorsichtsmaßnahmen beim Umgang mit diesen Stoffen:
a)	_____
b)	_____
c)	_____

3.3	Measures to be taken in case of skin contact or release into the atmosphere / Maßnahmen bei Personenkontakt oder Freisetzung:
a)	_____
b)	_____
c)	_____
d)	_____
3.4	Other important information that must be taken into account / Weitere zu beachtende und wichtige Informationen:
a)	_____
b)	_____
c)	_____
4.	Declaration on the risk of these substances (please checkmark the applicable items) / Erklärung zur Gefährlichkeit der Stoffe (bitte Zutreffendes ankreuzen) :
<input type="checkbox"/>	4.1 For non-toxic, non-radioactive, biologically harmless materials / für nicht giftige, nicht radioaktive, biologisch ungefährliche Stoffe:
	We hereby guarantee that the above-mentioned unit / component part... / Wir versichern, dass o.g. Gerät/Bauteil...
<input type="checkbox"/>	Has not been exposed to or contains any toxic or otherwise hazardous substances / weder giftige noch sonstige gefährliche Stoffe enthält oder solche anhaften.
<input type="checkbox"/>	That eventually generated reaction products are non-toxic and also do not represent a hazard / auch evtl. entstandene Reaktionsprodukte weder giftig sind noch sonst eine Gefährdung darstellen.
<input type="checkbox"/>	Eventual residues of hazardous substances have been removed / evtl. Rückstände von Gefahrstoffen entfernt wurden.
<input type="checkbox"/>	4.2 For toxic, radioactive, biologically harmful or hazardous substances, or any other hazardous materials / für giftige, radioaktive, biologisch bedenkliche bzw. gefährliche Stoffe oder anderweitig gefährliche Stoffe.
	We hereby guarantee that ... / Wir versichern, dass ...
<input type="checkbox"/>	The hazardous substances, which have come into contact with the above-mentioned equipment/component part, have been completely listed under item 3.1 and that all information in this regard is complete / die gefährlichen Stoffe, die mit dem o.g. Gerät/Bauteil in Kontakt kamen, in 3.1 aufgelistet sind und alle Angaben vollständig sind.
<input type="checkbox"/>	That the unit /component part has not been in contact with radioactivity / das Gerät/Bauteil nicht mit Radioaktivität in Berührung kam
5.	Kind of transport / transporter / Transportweg/Spediteur:
	Transport by (means and name of transport company, etc.) / Versendung durch (Name Spediteur o.ä.)

	Date of dispatch to BINDER GmbH / Tag der Absendung an BINDER GmbH:

We hereby declare that the following measures have been taken / Wir erklären, dass folgende Maßnahmen getroffen wurden:

- Hazardous substances were removed from the unit including component parts, so that no hazard exists for any person in the handling or repair of these items / das Gerät/Bauteil wurde von Gefahrstoffen befreit, so dass bei Handhabung/Reparaturen für die betreffenden Person keinerlei Gefährdung besteht
- The unit was securely packaged and properly identified / das Gerät wurde sicher verpackt und vollständig gekennzeichnet.
- Information about the hazardousness of the shipment (if required) has been provided to the transporter / der Spediteur wurde (falls vorgeschrieben) über die Gefährlichkeit der Sendung informiert.

We hereby commit ourselves and guarantee that we will indemnify BINDER GmbH for all damages that are a consequence of incomplete or incorrect information provided by us, and that we will exempt BINDER GmbH from eventual damage claims by third parties./ Wir versichern, dass wir gegenüber BINDER für jeden Schaden, der durch unvollständige und unrichtige Angaben entsteht, haften und BINDER gegen eventuell entstehende Schadenansprüche Dritter freistellen.

We are aware that, in accordance with Article 823 of the German Civil Code (BGB), we are directly liable with regard to third parties, in this instance especially the employees of BINDER GmbH, who have been entrusted with the handling / repair of the unit / component. / Es ist uns bekannt, dass wir gegenüber Dritten – hier insbesondere mit der Handhabung/Reparatur des Geräts/des Bauteils betraute Mitarbeiter der Firma BINDER - gemäß §823 BGB direkt haften

Name: _____

Position/Title: _____

Date / Datum: _____

Signature / Unterschrift: _____

Company stamp / Firmenstempel:



Equipment that is returned to the factory for repair must be accompanied by a completely filled out contamination clearance certificate. For service and maintenance on site, such a contamination clearance certificate must be submitted to the service technician before the start of any work. No repair or maintenance of the equipment is possible, without a properly filled out contamination clearance certificate.

26.2 For chambers located in the USA and Canada

Product Return Authorization Request

Please complete this form and the Customer Decontamination Declaration (next 2 pages) and attach the required pictures. E-mail to: IDL_SalesOrderProcessing_USA@binder-world.com

After we have received and reviewed the complete information we will decide on the issue of a RMA number. Please be aware that size specifications, voltage specifications as well as performance specifications are available on the internet at www.binder-world.us at any time.

Take notice of shipping laws and regulations.

	Please fill:	
Reason for return request	<input type="radio"/> Duplicate order	
	<input type="radio"/> Duplicate shipment	
	<input type="radio"/> Demo	<i>Page one completed by sales</i>
	<input type="radio"/> Power Plug / Voltage	115V / 230 V / 208 V / 240V
	<input type="radio"/> Size does not fit space	
	<input type="radio"/> Transport Damage	Shock watch tripped? (<i>pictures</i>)
	<input type="radio"/> Other (specify below)	

Is there a replacement PO?	<input type="radio"/> Yes <input type="radio"/> No	
<i>If yes -> PO #</i>		
<i>If yes -> Date PO placed</i>		
Purchase order number		
BINDER model number		
BINDER serial number		
Date unit was received		
Was the unit unboxed?	<input type="radio"/> Yes <input type="radio"/> No	
Was the unit plugged in?	<input type="radio"/> Yes <input type="radio"/> No	
Was the unit in operation?	<input type="radio"/> Yes <input type="radio"/> No	
<i>Pictures of unit attached?</i>	<input type="radio"/> Yes <input type="radio"/> No	Pictures have to be attached!
<i>Pictures of Packaging attached?</i>	<input type="radio"/> Yes <input type="radio"/> No	

	Customer Contact Information	Distributor Contact Information
Name		
Company		
Address		
Phone		
E-mail		

Customer (End User) Decontamination Declaration

Health and Hazard Safety declaration

To protect the health of our employees and the safety at the workplace, we require that this form is completed by the user for all products and parts that are returned to us. (Distributors or Service Organizations cannot sign this form)



NO RMA number will be issued without a completed form. Products or parts returned to our NY warehouse without a RMA number will be refused at the dock.

A second copy of the completed form must be attached to the outside of the shipping box.

1.	Unit/ component part / type:
2.	Serial No.
3.	List any exposure to hazardous liquids, gasses or substances and radioactive material
3.1	List with MSDS sheets attached where available or needed (if there is not enough space available below, please attach a page):
a)	_____
b)	_____
c)	_____
3.2	Safety measures required for handling the list under 3.1
a)	_____
b)	_____
c)	_____
3.3	Measures to be taken in case of skin contact or release into the atmosphere:
a)	_____
b)	_____
c)	_____
d)	_____
3.4	Other important information that must be considered:
a)	_____
b)	_____
c)	_____

4. Declaration of Decontamination

For toxic, radioactive, biologically and chemically harmful or hazardous substances, or any other hazardous materials.

We hereby guarantee that

- 4.1 Any hazardous substances, which have come into contact with the above-mentioned equipment / component part, have been completely listed under item 3.1 and that all information in this regard is complete.
- 4.2 That the unit /component part has not been in contact with radioactivity
- 4.3 Any Hazardous substances were removed from the unit / component part, so that no hazard exists for a persons in the shipping, handling or repair of these returned unit
- 4.4 The unit was securely packaged in the original undamaged packaging and properly identified on the outside of the packaging material with the unit designation, the RMA number and a copy of this declaration.
- 4.5 Shipping laws and regulations have not been violated.

I hereby commit and guarantee that we will indemnify BINDER Inc. for all damages that are a consequence of incomplete or incorrect information provided by us, and that we will indemnify and hold harmless BINDER Inc. from eventual damage claims by third parties..

Name: _____

Position: _____

Company: _____

Address: _____

Phone #: _____

Email: _____

Date: _____

Signature: _____



Equipment returned to the NY warehouse for repair must be accompanied by a completed customer decontamination declaration. For service and maintenance works on site, such a customer decontamination declaration must be submitted to the service technician before the start of work. No repair or maintenance of the equipment is possible without a completed form.

